



SHING RAY

星锐牌工业用缝纫机



通过欧盟CE安全认证



通过ISO9001国际质量管理体系认证



高新技术企业

高效率
3200RPM



FW-740-TB SERIES

曲臂式四针六线拼缝机

FEED-OFF-THE-ARM FOUR NEEDLE SIX THREAD FLATSEAMER



※ 型号编码表示 MODEL

FW-740-TB-452-02R-DS/EK/AW1/TT

款式代码 Style code

TB: 曲臂式四针六线拼缝机
FEED-OFF-THE-ARM FOUR NEEDLE SIX THREAD FLATSEAMER

针数 Needle

3: 3针 4: 4针 5: 5针

针距 Needle Gauge

48: 宽4.8mm 52: 宽5.2mm
60: 宽6.0mm 64: 宽6.4mm
70: 宽7.0mm 80: 宽8.0mm

切刀 Trimmer

01: 单切 One side Trimmer
02: 双切 Both side Trimmer

特殊规格 Special specification

R: 弧状车缝 Curved Straming
H: 厚类车缝 Heavy-weight Material Seaming
RH: 弧状厚类车缝 Curved Straming For Heavy-weight Material Seaming

选配件 Attachment

AK: 气动切线装置
Automatic Adjustable Pneumatic Type Chain Cutter
EK: 电驱动切线装置
Automatic Adjustable Electrical Type Chain Cutter

选配件 Attachment

TT: 送带机
Tape Feeding Device

吸风集尘组 Clear System

AW1L AW1S AW2L AW2S AW7L AW7S
AW8L AW8S

车缝功能 Seaming Function

S: 裤袜 For Panty hose
DS: 潜水衣 For Diving suit
T1: 织带 (女用内衣裤) For attaching woven tape (Women underwear)
T2: 贴条 For Attaching Folded Tape (Men underwear)
T3: 装饰车缝贴条组, 适用7mm织带
Decorative sewing and sticking strip group, suitable for 7mm ribbon
T4: 上下贴条车缝, 适用6-8mm织带
Upper and lower sewing, suitable for 6-8mm ribbon
T5: 上贴条车缝组 (可调式押脚), 适用7-11mm织带
Stick on sewing set (adjustable foot), suitable for 7-11mm ribbon
4L10: 厚类包缝过骨, 四排勾齿段差1.0mm
Wrap-Seam And cross-seam for heavy material/Four furrow diffence of elevation 1.0mm
4L15: 厚类包缝过骨, 四排勾齿段差1.5mm
Wrap-Seam And cross-seam for heavy material/Four furrow diffence of elevation 1.5mm
4L20: 厚类包缝过骨, 四排勾齿段差2.0mm
Wrap-Seam And cross-seam for heavy material/Four furrow diffence of elevation 2.0mm

※ SPECIFICATION

| 型号 | 针数 | 针距 | 送料 | 速度 | 送料 | 送料 | 送料 | 送料 |
|--------------|---------------|---------------|--------------------------|-----------|------------|----|----|------|
| FW-740-TB | 4 4-5 4 | 6 5-7 6 | 4.8 5.2 6.0 5.2 | | | | | 6-8 |
| FW-740-TB-S | | | 5.2 6.0 | 1:07-1:05 | 1.6 2.5 | | | 30 |
| FW-740-TB-T1 | | | 5.2 6.0 | | | | | 3200 |
| FW-740-TB-T2 | | | 5.2 6.0 | | | | | |
| FW-740-TB-DS | 4 | 6 | 5.2 6.0 7.0 8.0 | | | | | 8 |
| FW-740-TB-R | | | 5.2 | | | | | 6 |
| FW-740-TB-H | | | 6.0 | | | | | |
| FW-740-TB-RH | | | 6.0 | | | | | |

※ ATTACHMENT



第三代切刀方式 The patented design of new soft cutting mode

※ 经销商 AGENT



星锐缝纫机股份有限公司
SHING RAY SEWING MACHINE CO., LTD.
星锐缝纫机(嘉兴)有限公司
SHING RAY SEWING MACHINE (JIAXING) CO., LTD.

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2019.08.25



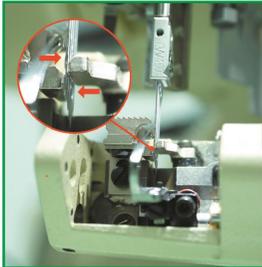
FW-740-TB



采用电磁直驱式传动机构,力量直接输出,容易调整。

电磁直驱式传动机构

With the electromagnetic transmission structure, the direct output is easy to adjust.



专利设计的前后护针装置,保障机器在高速运转时的完美线迹,且不易断针;

独创前后护针装置

Patented forth and back Needle Guard ensures perfect stitches and reduce needle breakage dramatically while machine running at high speed.



新增LED照明,具5档式亮度调节,可满足不同亮度需求,可避免视觉疲劳。

New LED lighting, 5 kinds of brightness adjustment, can meet different brightness needs, avoid visual fatigue.



采用弹片式压脚机构,针对不同面料量身定制不同的压脚皮,使内衣用薄料及高弹性面料均能充分应对。

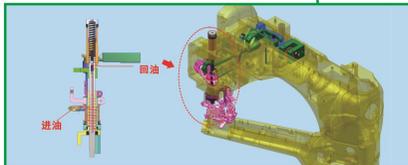
The spring plate type presser foot can handle the light weight underwear fabric and elastic fabric very well.



专利设计软式切线机构 (EK-选配件)

第三代软式切线机构,构造简单,方便操作,刀片不易损坏,可切线、切带,提升织物质量和操作效率;

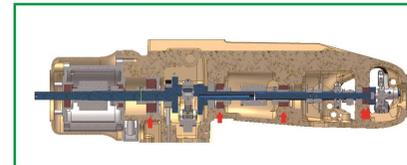
The 3rd generation soft thread cutting mechanism structure is simple, adjustment is easy and blade is very durable. It cuts both thread and ribbon and improves garment quality and productivity.



独创的三重套润滑方式

采用专利设计独创的三重套润滑方式,强制润滑油路,性能更稳定,使用寿命更长。

Patented Triple-lubrication ensures the crucial presser foot parts lubricated perfectly, machine running very stable and durable at high speed.



上轴心采用轴承结构

上轴心采用轴承结构,更平稳,更耐用,确保机器在高速运转时不会出现卡死现象。

Upper Shaft Bearing Structure ensures machine runs even more stable and durable. The machine will never be jammed at high speed running.



下巴防漏油装置

在内部驱动系统充分润滑的同时,下巴设有防漏油装置,有效防止漏油; While inner transmission is sufficiently lubricated, Cylinder Bed Oil-Proof prevents oil leakage effectively.



采用专利设计的无心马达,主轴与马达同轴驱动平衡系数更高,性能更稳定。

专利设计的无心马达

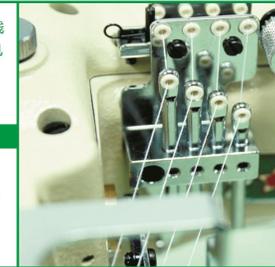
Patented Centerless Motor enable machine head and motor use the Same Spindle. The drive balance coefficient is higher and machine performance is even more stable.



采用新型陶瓷过线结构,穿线简单,过线顺滑,有效的延长机器使用寿命。

新型陶瓷过线结构

With the special Ceramic Threading structure, threading is simple and the thread goes smoothly. It effectively increases machine durability.



全新设计之隐藏式抬压脚机构与机座创新结合在一起更加美观,避震。

隐藏式抬压脚与机座创新结合

The new design "Hidden type" presser foot lifter combines the presser foot lifter solenoid and machine head supporting block which are beautiful and anti-vibration.

