



★ SHING RAY

星锐牌工业用缝纫机



通过欧盟CE  
安全认证



通过ISO9001国际  
质量体系认证



高新技术企业

经济实用  
适用范围广



FW-760-T SERIES

平台型高速三针绷缝机

FLAT-BED HIGH SPEED INTERLOCK STITCH MACHINE



## ※ FW-760-TB SERIES MODELS



EWT

### FW-760-T-356/EWT

平台型高速三针绷缝机附自动切线装置  
FLAT-BED HIGH SPEED INTERLOCK STITCH MACHINE.  
(With Electric Thread Cutter)

适用于一般针织品的下摆折边缝、盖缝等基本作业。  
如内衣、运动衫和T恤衫的下摆折边缝；运动装的盖缝等。

General plain seaming (Knit underwear, brief, sports wear...etc)  
Bottom Hemming: Men's & Women's under wears, sport wears...etc.  
Overlock seam covering: Knit underwear, brief, sports wear...etc



EWT: 上挑线器, 下切线刀



Q

### FW-760-T-356/Q

平台型高速三针绷缝机 (三合一功能)  
3 IN 1 FLAT-BED HIGH SPEED INTERLOCK STITCH MACHINE.

- 上滚条用: 适用于内衣和T恤衫等的上滚条用
- 下摆折边缝: 适用于内衣、运动衫和T恤衫的下摆折边缝。
- 盖缝用: 适用于运动装的盖缝。

BINDING STITCH: Applicable for binding Underwear and T-shirt.  
Bottom Hemming: Men's & Women's under wears, sport wears...etc.  
Overlock seam covering: Knit underwear, brief, sports wear...etc



Q: 切滚条装置 TAPE BINDING



FR

### FW-760-T-356/FR

平台型高速三针绷缝机附右修刀  
FLAT-BED HIGH SPEED INTERLOCK STITCH MACHINE  
WITH RIGHT HAND SIDE FABRIC TRIMMER.

全新设计之FR (右修刀) 切布边功能, 好操作, 稳定性佳!  
适用各式女用内衣、内裤、松紧带、织带、泳装、韵律装等

All new designed of left hand side fabric trimmer cut the extra fabric in easily and stable; Applicable to hemming elastic bands on swimming suits and aerobic suit attached with tape folder on presser foot to covering seams on women underpants



FR: 右修刀  
RIGHT HAND SIDE FABRIC TRIMMER.

## ※ SPECIFICATION

型号	用途	针距	针距 (mm)						针脚长 (mm)	送料	压脚	针号	速度 (rpm)
			2.4	3.2	4.0	4.8	5.6	6.4					
FW 760	基本缝	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	5	4500
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.0	6.3	4500
FW 760T	下摆折边用	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	5	4500
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.3	6.3	4500
FW 760T	盖缝用	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	5	4500
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.3	6.3	4500
FW 760-FR	右切刀	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	5	4500
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.3	6.3	4500
FW 760-Q	上滚条用	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	6.3	4200
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.3	6.3	4200
FW-760T-EWT FW-760T-EST	自动剪线	2	●	●	●	●	●	●	4	1.2~4.4	0.5~1.3	6.3	4500
		3	●	●	●	●	●	●	5	1.2~4.4	0.5~1.3	6.3	4500

## ※ DEVICE NO

FW-760- -356/

马达代码 Motor

T: 直驱迷你马达  
D.D. TYPE MINI  
SERVO MOTOR

辅助装置 Device

Q: 切滚条装置  
Tape Binding

FR: 右切刀

RIGHT HAND SIDE FABRIC TRIMMER

EWT: 上挑线器、下切线刀 (电动)  
Top thread wiper and bottom  
thread trimmer (electric)

※ 经销商 AGENT



星锐缝纫机股份有限公司  
SHING RAY SEWING MACHINE CO., LTD.

星锐缝纫机(嘉兴)有限公司  
SHING RAY SEWING MACHINE (JIAXING) CO., LTD.

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This specifications is this catalog are subject to change without notifications.

2019.08.25





率先专利开发的电磁直驱式自动抬压脚配置，首创配套先河，反应更灵敏，车缝效率更高，无噪音，提供舒适的工作环境  
(台字专利175856号)

#### 电磁直驱式自动抬压脚

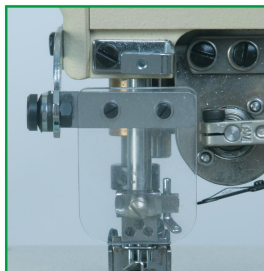
Patented Electromagnetic Direct Drive auto foot lifter brings high sewing efficiency and provides nice quiet working environment



专利机座设计，使工作台之操作空间大大增加。

#### 操作空间大

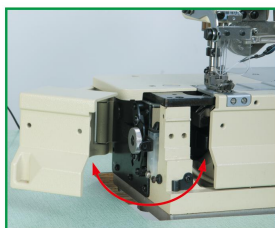
Patented machine design greatly increases the working space.



由于安装了特殊的保护器，把运动部位隔开，并且安装了护眼和护手等安装装置，在缝制中保护操作者的安全。

#### 特殊的安全保护装置

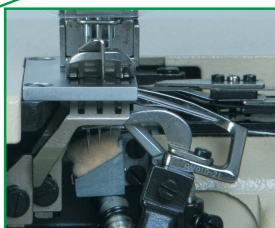
Special guard away from the running parts, moreover, eye and hand safety mechanisms, protect the operator.



#### 全新改良面板

新型改良面板，调试方便，省去中间环节，提高效率。

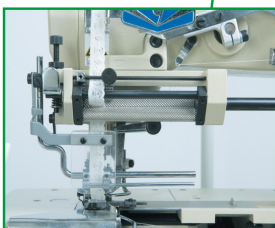
New improved Bed Cover is good for machine adjustment, eliminating certain process and improving efficiency.



#### 移动式护针器组

采用移动式护针器，可保护机针减少磨损，防止跳线，保持稳定美观的针脚。

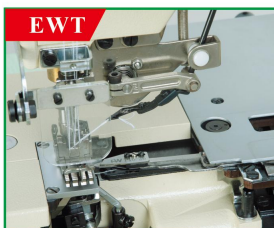
Moveable Needle Guard protects and reduces needles wearing and tearing, prevents stitches skipping and maintains stable and beautiful stitches.



#### 适用范围更广

适用各类织带，送料均匀，稳定。

For all kinds of ribbon, Feeding uniformly, stability.

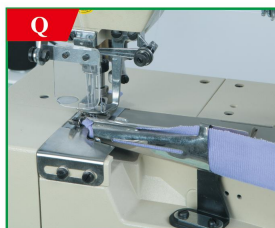


#### EW T

#### 上挑线器、下切线刀

精心改良的底线切线组，专利的结构，使得切线稳定，调校方便。其特殊的切刀推进机构，可以准确的微调出刀的尺寸。

The patent structure provides stable cutting and easy maintenance. The special design under trimmer plunger to micro-adjust the length of blade precisely when it cutting.



#### Q

#### 切滚条装置

配置上滚条专用装置，适用于内衣和T恤衫等的上滚条之车缝作业。

With tape binding device, suitable for attaching binding tape on openings of neck or leg of underwear, T-shirt, brief.

(三合一功能)



#### FR

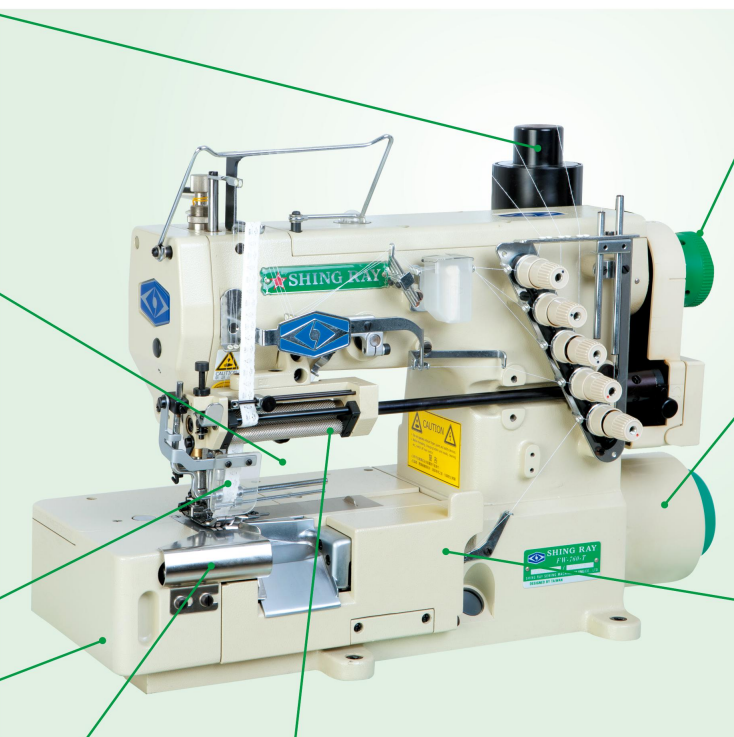
#### 右切刀

全新设计之FR (右修刀) 切布边功能，好操作，稳定性佳！

All new designed of left hand side fabric trimmer cut the extra fabric in easily and stable



# FW-760-T



采用了按钮式针距调整装置，使针距的调整变得更加简单易行。

#### 按钮式针距调整装置

The Push-button stitch length adjustment makes the stitch length adjustment easier.



专利设计直驱迷你小马达，车缝反应灵敏；克服了传统离合器马达和皮带传动之震动声音；

#### 直驱迷你小马达

Patented Direct Drive mini motor makes quick sewing start, no noise and no vibration, which are normal problems for the clutch motor and belt transmission;



穿线时只需轻按按钮，底线底座便会从机器内部弹出，轻松完成穿线，提高工作效率。

#### 穿线简单易行

Please push the "release button" of looper thread take-up eyelet bracket. The bracket will be popped up from the inside of machine for easy threading.

