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FW-720-TB-FL

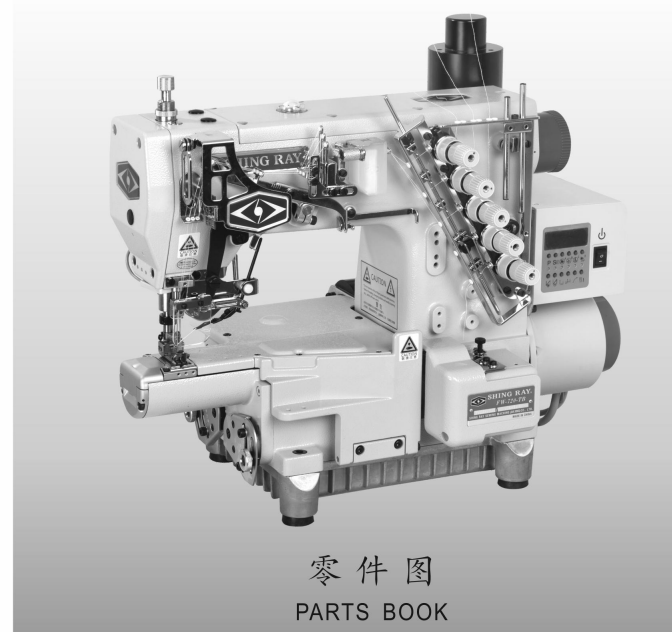


星锐牌工业用缝纫机

SHING RAY BRAND INDUSTRIAL SEWING MACHINE

细横筒型高速三针绷缝机

SMALL CYLINDER - BED HIGH
SPEED INTERLOCK STITCH MACHINE



星锐缝纫机(嘉兴)有限公司



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SHING RAY SEWING MACHINE(JIAXING) CO., LTD.



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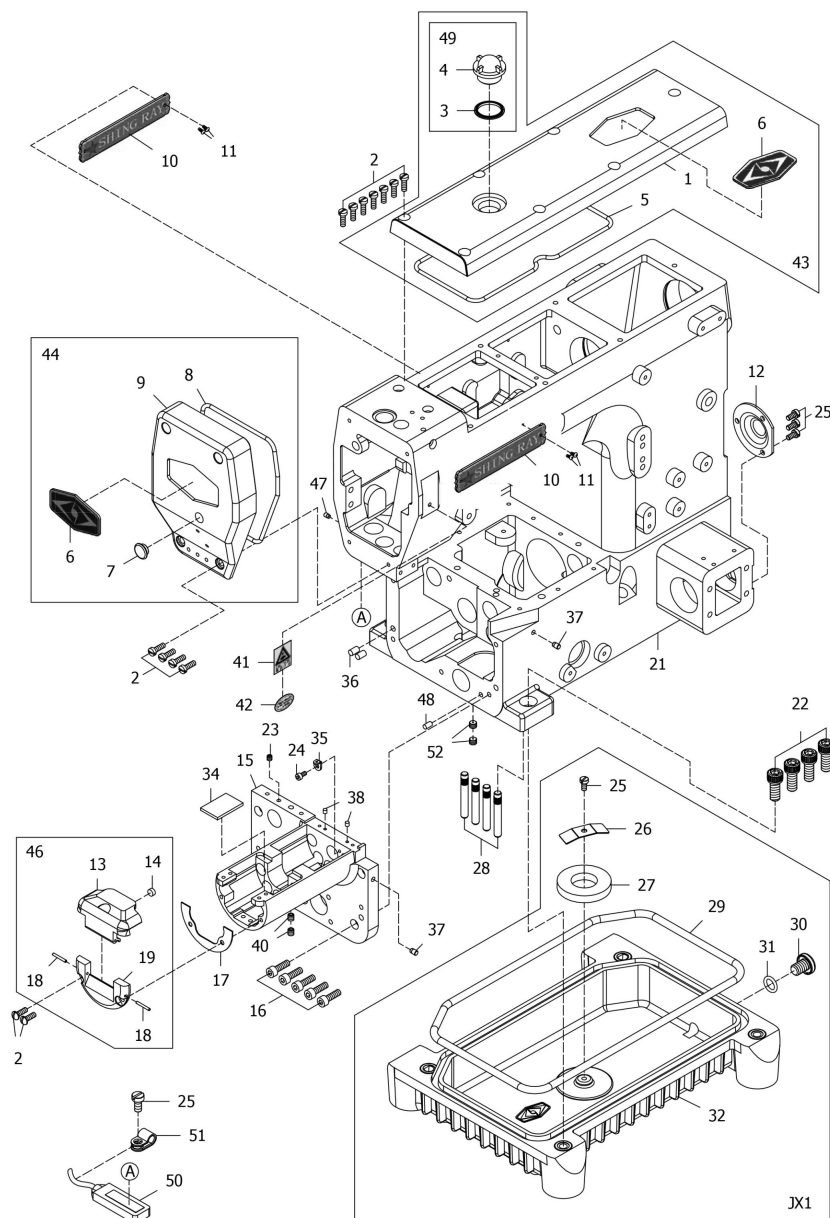
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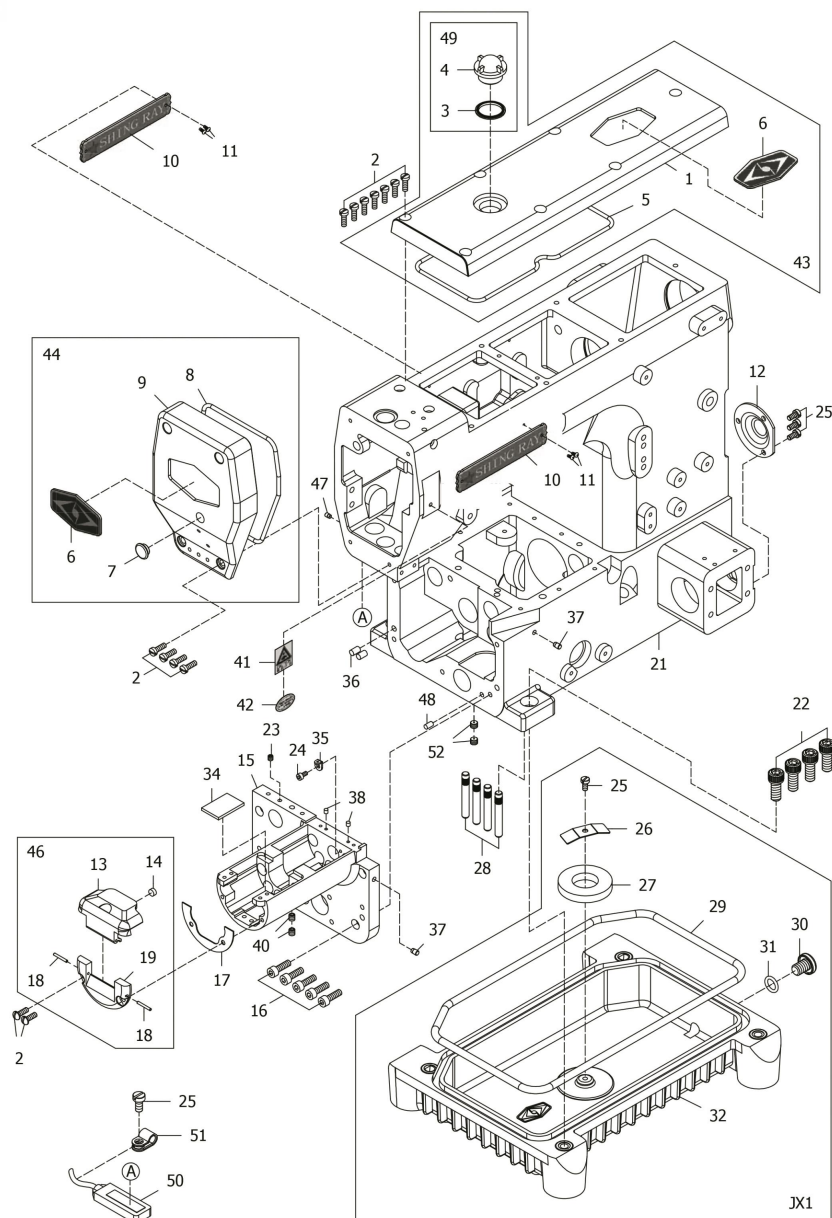
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※零件本使用说明:	
1、当零件用虚线表示, 零件编号为 X-X 时, 表示非该页面零件, 且仅用于辅助说明组装位置; 例如: 7-14 为第7页、零件序号14的零件。	
2、当零件用实线表示, 零件编号为 X-X 时, 表示该页需使用此零件, 但已编制在其他页, 为避免销售人员与客户有遗漏而绘制; 例如: 36-32为第36页、零件序号32的零件。	
3、当组件中有包含其他页的零件时, 零件用实线表示, 零件编号为 X-X 例如: 4-15 为第4页、零件序号15的零件。	
4、组件中的零件用虚线表示一律代表不包含该零件, 实线则为包含。	



MISCELLANEOUS COVERS (1)

Ref.	Parts			
No.	No.	Description	品名	Req.
1	07870101	Top Cover.....	上盖.....	1
2	07870102	Screw(M4-0.7×12).....	螺丝.....	13
3	07870103	Oil Sight Seal.....	上油镜油封.....	1
4	07870104	Oil Sight Window.....	上油镜.....	1
5	07870105	Top Cover Gasket.....	上盖垫片.....	1
6	07870106	Emblem.....	铭牌.....	2
7	07870107	Seal Plug.....	止油胶塞.....	1
8	07870108	Head Cover Gasket.....	上侧盖垫片.....	1
9	07870109	Head Cover.....	上侧盖.....	1
10	07870110	Brand Name Plate.....	公司铭牌.....	2
11	07870111	Rivet.....	铆钉.....	4
12	07870112	Looper Thread Take-up Shaft Cover.....	底线分线盘传动轴护盖.....	1
13	07200113	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1
14	07200114	Cover Latch Magnet.....	侧盖锁门磁铁.....	1
15	07200115	Cylinder Frame.....	圆筒部机壳.....	1
16	07872914	Screw (M5-0.8×16).....	螺丝.....	5
17	07200117	Gasket.....	止油垫.....	1
18	07870118	Side Cover Hinge Pin.....	侧盖枢钮插销.....	2
19	07200119	Cylinder Side Cover Hinge.....	圆筒侧盖枢钮.....	1
21	07200121	Machine Frame Unit.....	机壳本体.....	1
22	07870122	Screw (M8-1.25×20).....	螺丝.....	4
23	07870229	Screw (M4-0.7×4).....	螺丝.....	1
24	07200124	Screw (M3-0.5×6).....	螺丝.....	1
25	07870125	Screw (M4-0.7×8).....	螺丝.....	5
26	07870126	Magnet Holder.....	磁铁固定压板.....	1
27	07870127	Magnet.....	磁铁.....	1
28	07870128	Machine Frame Supporting Bar.....	机体支柱.....	4
29	07870129	Oil Reservoir Gasket.....	油槽止油胶垫.....	1
30	07870130	Screw (3/8-24×12).....	螺丝.....	1
31	07870131	Drain Hole Seal.....	排油螺丝油封.....	1
32	07870132	Oil Reservoir.....	油槽.....	1
34	07200134	Felt.....	羊毛毡.....	1
35	07870537	Looper Thread Eyelet.....	勾针过线孔.....	1
36	07200136	Guide Pin(ø5×8).....	固定插销.....	2
37	07200137	Plug(ø4.1×6).....	止油塞(铝).....	2
38	07200138	Plug(ø3.2×5)、(ø2.8×2).....	止油塞(白).....	2
40	07870648	Screw (M5-0.8×5).....	螺丝.....	2
41	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1
42	07870139	Warning Sticker(Ellipse).....	警告贴纸(椭圆形).....	1
43	07870117	Top Cover C.Set (Upper).....	上盖组件.....	1

1

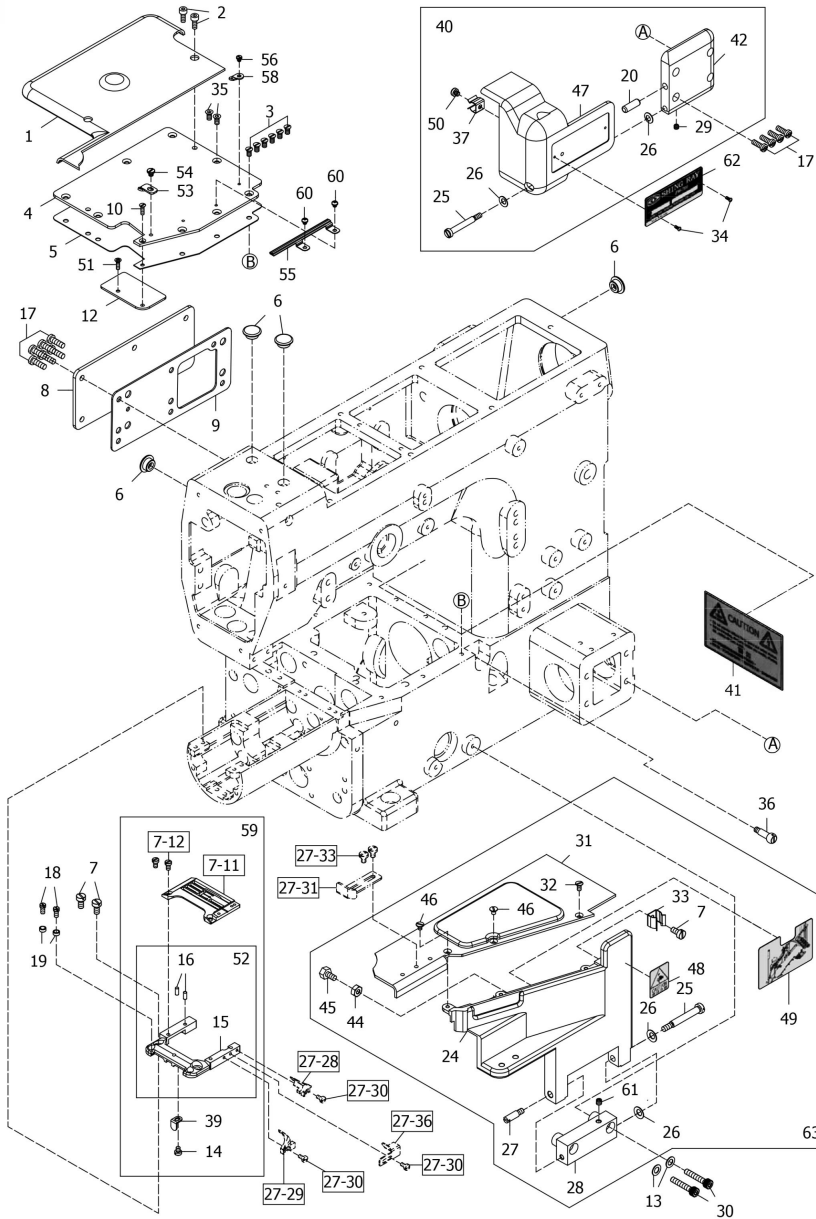


11 MISCELLANEOUS COVERS (1)

机壳机构 (1)

Ref.	Parts	Description	品名	1 Amt.
No.	No.			Req.
44	07870135	Head Cover C.Set (Upper).....	上侧盖组件.....	1
46	07200146	Cylinder Side Cover C.Set(Upper).....	圆筒上侧盖组件.....	1
47	07200147	Plug(ø3.4×5).....	止油塞(铝).....	1
48	07200148	Plug(ø4.1×7).....	止油塞(白).....	1
49	07870144	Oil Sight Window C.Set.....	上油镜组件.....	1
50	07870150	LED.....	LED灯.....	1
51	07870151	Cable Clamp.....	配线固定纽.....	1
52	07870214	Screw(M6-1×4).....	螺丝.....	2
JX1	JX070101	Oil Reservoir C.Set.....	油槽组件.....	1

2

**MISCELLANEOUS COVERS (2)**

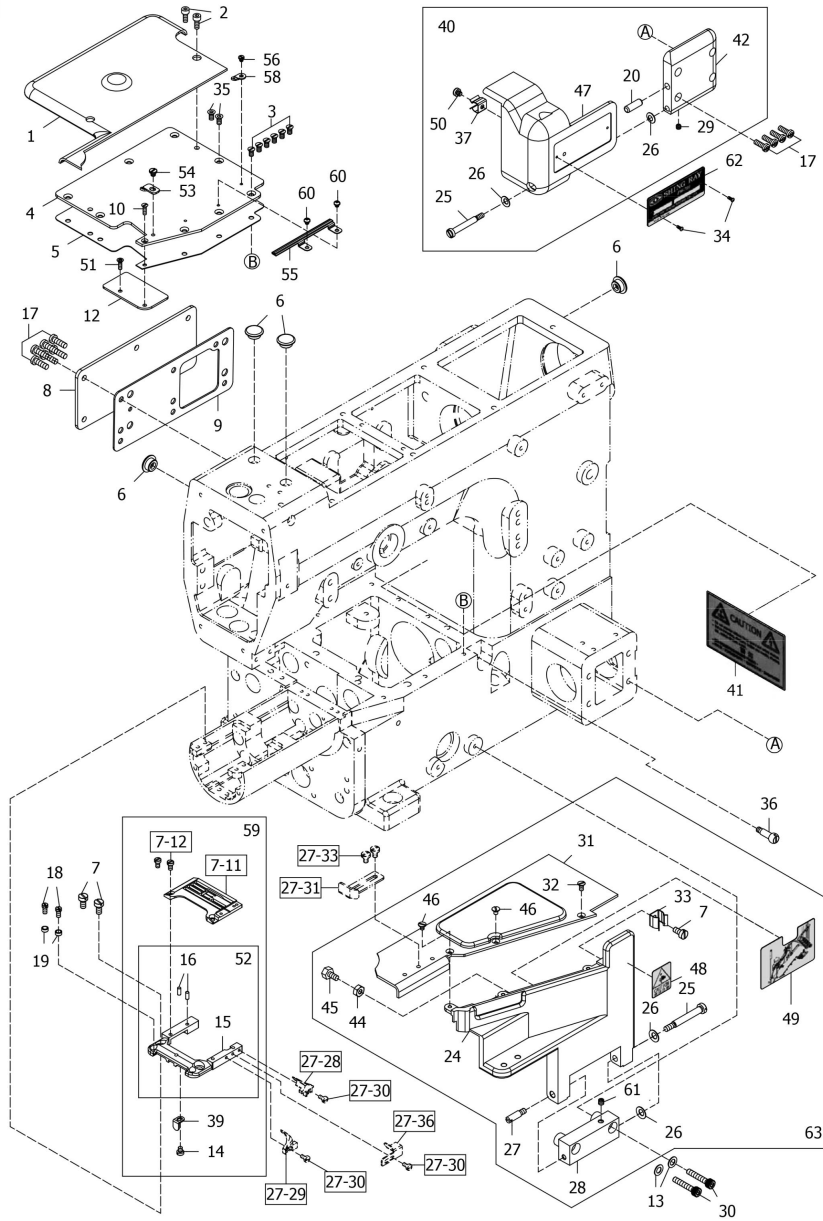
Ref.	Parts			
No.	No.	Description	品 名	Req.
1	07200201	Cloth Plate (Large).....	缝制平台.....	1
2	07870202	Screw (M4-0.7×10).....	螺丝.....	2
3	07870203	Screw (M4-0.7×7).....	螺丝.....	6
4	07200204	Crank Chamber Cover.....	曲轴室上盖.....	1
5	07200205	Crank Chamber Cover Gasket.....	曲轴室垫片.....	1
6	07870107	Seal Plug.....	止油胶塞.....	4
7	07870125	Screw (M4-0.7×8).....	螺丝.....	3
8	07870208	Rear Cover.....	后盖.....	1
9	07870209	Rear Cover Gasket.....	后盖垫片.....	1
10	07200210	Screw (M3-0.5×10).....	螺丝.....	1
12	07200212	Crank Chamber Front Cover (Small).....	曲轴室前盖(小).....	1
13	07870213	Washer.....	垫片.....	2
14	07871712	Screw (M3-0.5×4).....	螺丝.....	1
15	07200215	Needle Plate Bracket.....	针板座.....	1
16	07870216	Knock Pin.....	顶出销.....	2
17	07870102	Screw (M4-0.7×12).....	螺丝.....	10
18	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
19	07870219	Positioning Bushing.....	定位衬套.....	2
20	07870220	Knock Pin.....	顶出销.....	1
24	07200224	Front Cover (Lower).....	前盖底座.....	1
25	07870225	Screw (M4-0.7×8).....	螺丝.....	2
26	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	4
27	07870227	Screw (M4-0.7×6).....	螺丝.....	1
28	07801449	Front Cover Hinge.....	前盖铰链.....	1
29	07870229	Screw (M4-0.7×4).....	螺丝.....	1
30	07870230	Screw (M4-0.7×22).....	螺丝.....	2
31	07200231	Front Cover (Upper).....	前盖顶座.....	1
32	07870232	Screw (M3-0.5×6).....	螺丝.....	1
33	07870114	Cover Latch Spring.....	锁门弹簧.....	1
34	07870111	Rivet.....	铆钉.....	2
35	07870235	Screw (M4-0.7×8).....	螺丝.....	2
36	07870236	Screw (M4-0.7×4.5).....	螺丝.....	1
37	07870237	Cover Latch Spring.....	锁门弹簧.....	1
39	07800239	Cover Latch Magnet Plate.....	侧盖锁门磁铁吸片.....	1
40	07870240	Looper Thread Take-Up Cover C.Set.....	底线分线盘凸轮盖组.....	1
41	07870241	Warning Sticker(Tetraon).....	警告贴纸(四角形).....	1
42	07870238	Looper Thread Take-Up Driving Chamber Cover.....	底线分线盘驱动室盖.....	1
44	07870244	Nut.....	螺帽.....	1
45	07870245	Screw(M4-0.7×8).....	螺丝.....	1
46	07870246	Screw(M3-0.5×5).....	螺丝.....	2

机壳机构 (2)

2

Amt.

2

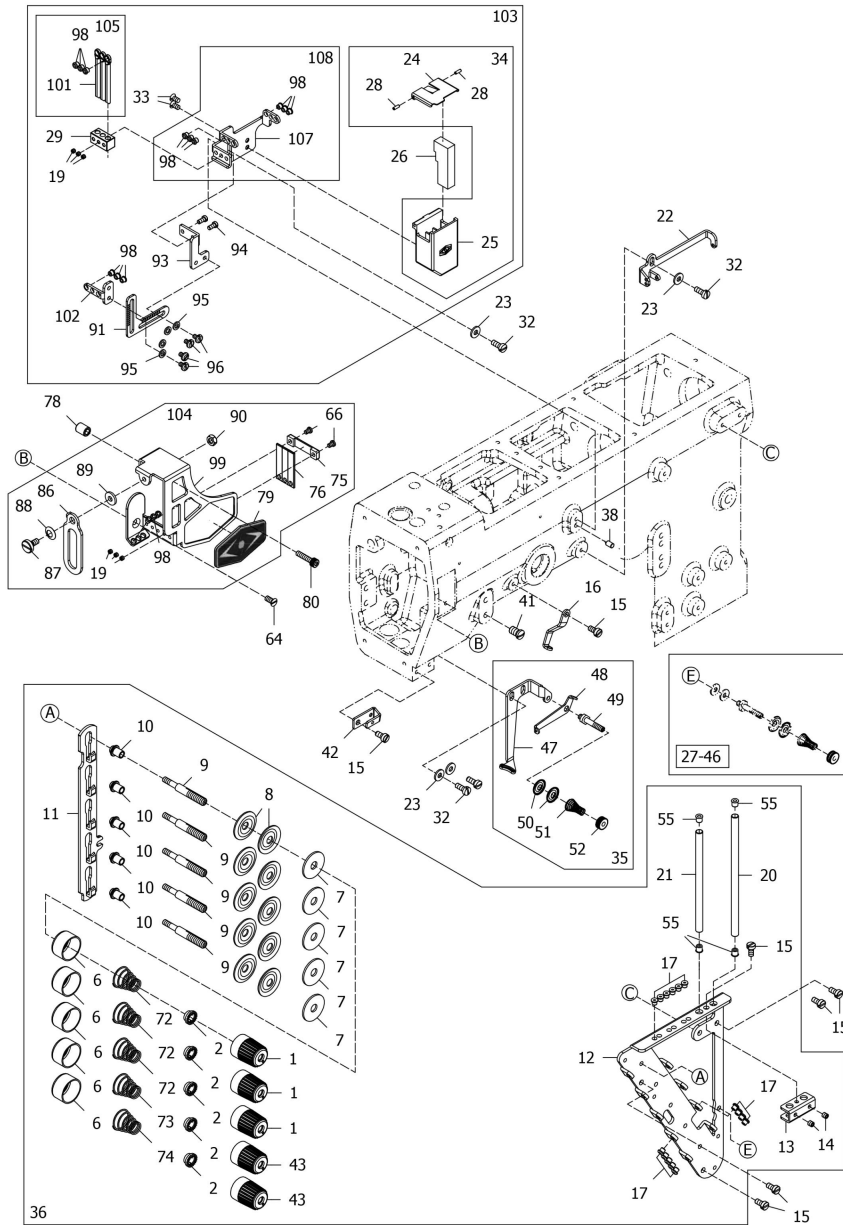
**MISCELLANEOUS COVERS (2)**

Ref.	Parts			
No.	No.	Description	品 名	Req.
47	07870247	Looper Thread Take-Up Cover.....	底线分线盘凸轮盖.....	1
48	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1
49	07870251C	Warning Sticker.....	警告标签.....	1
50	07870249	Screw(M4-0.7×3.5).....	螺丝(I级牙).....	1
51	07200251	Screw(M3-0.5×10).....	螺丝.....	1
52	07200252	Stitch Plate Support.....	针板支架.....	1
53	07870257	Lower Knife Carrier Guide.....	下切刀托架导引片.....	1
54	07870258	Screw (M4-0.7×4).....	螺丝.....	1
55	07871622	Looper Thread Guide.....	底线过线护槽.....	1
56	07870260	Screw (M3-0.5×3.3).....	螺丝.....	1
58	07870259	Looper Thread Eyelet.....	底线穿线孔.....	1
59	07200259	Stitch Plate Support C.Set.....	针板支架组.....	1
60	07871009	Screw (M3-0.5×3).....	螺丝.....	2
61	07870261	Screw (M4-0.7×6).....	螺丝.....	1
62	07200262	Model Plate(see the below).....	型号铭牌.....	1
63	07200263	Front Cover (Lower) C.Set.....	前盖底座组.....	1

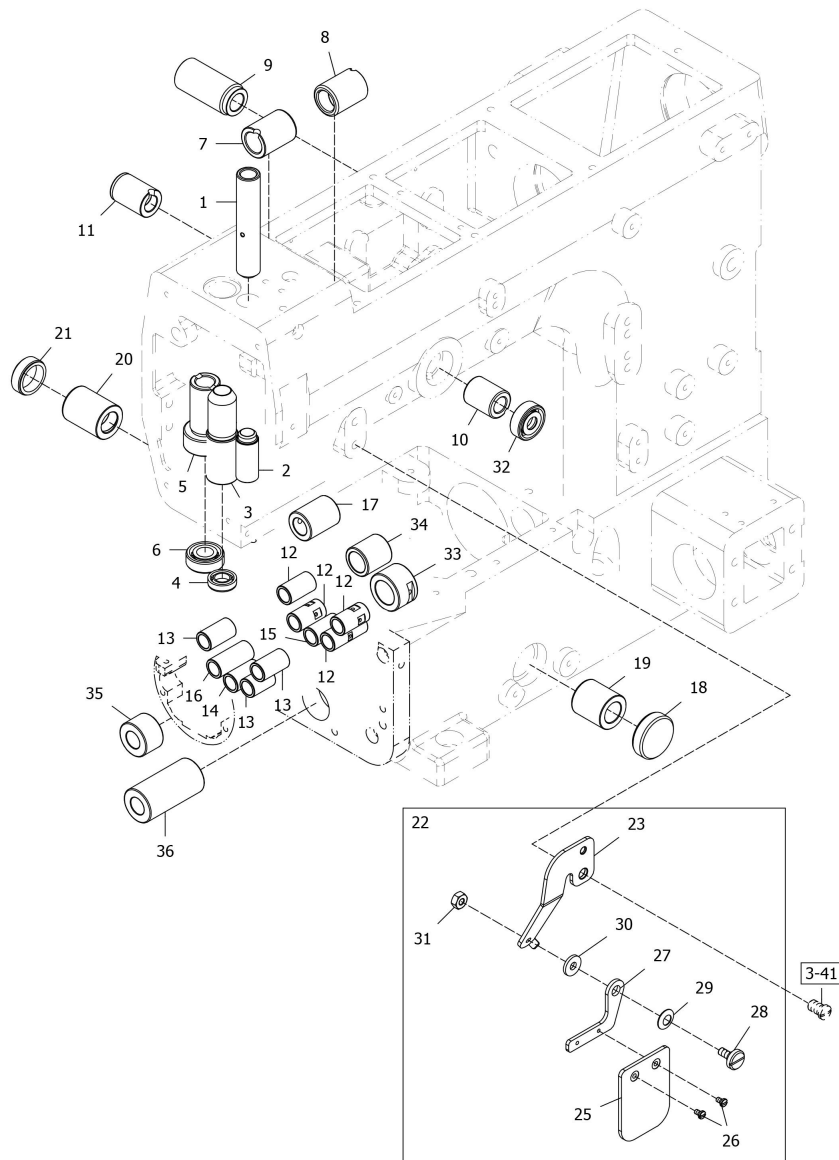
过线机构-三针五线

Amt.

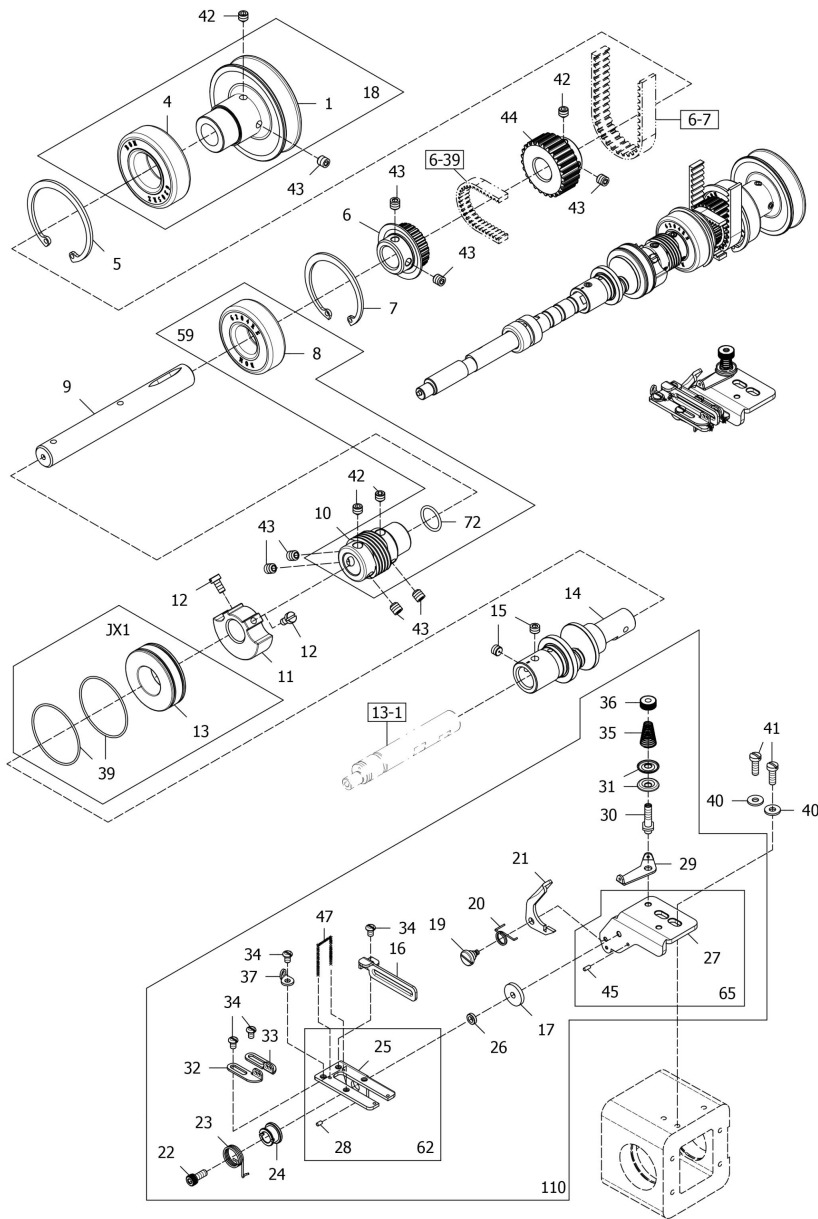
Ref.	Parts		品 名	Req.
No.	No.	Description		
1	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	3
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	5
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	5
7	07870307	Felt.....	毡垫.....	5
8	07870308	Tension Disc.....	张力调整盘.....	10
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	5
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	5
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07870312	Tension Post Support.....	上线张力组支柱座.....	1
13	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw (M4-0.7×4).....	螺丝.....	2
15	07870125	Screw (M4-0.7×8).....	螺丝.....	7
16	07870316	Top Cover Thread Eyelet (Left).....	上饰线过线杆(左).....	1
17	07870317	Thread Eyelet.....	陶瓷过线孔.....	15
19	07870319	Screw (1/8-44×2.6).....	螺丝.....	6
20	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	1
21	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
22	07870322	Top Cover Thread Eyelet (Right).....	上饰线过线杆(右).....	1
23	07870323	Washer (WF04).....	垫片.....	4
24	07870324	SP Container Cover.....	矽油槽盖.....	1
25	07870325	SP Container.....	矽油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	矽油槽盖固定插销.....	2
29	07870329A	Thread Eyelet Support.....	过线杆固定座.....	1
32	07870102	Screw (M4-0.7×12).....	螺丝.....	4
33	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	矽油储存槽组件.....	1
35	07870335	Top Cover Thread Guide.....	上饰线板组件.....	1
36	07870336	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
38	07870338	Guide Pin.....	固定插销.....	1
41	07870341	Screw (M6-1×10).....	螺丝.....	1
42	07870342	Needle Thread Retainer Support.....	针线张力调整组固定座(小).....	1
43	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2
47	07870347	Top Cover Thread Guide.....	上饰线导板.....	1
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
49	07870349	Tension Post.....	上饰线张力调整组支柱.....	1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
55	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4

**MISCELLANEOUS THREAD EYELETS-3NEEDLE****过线机构-三针五线**

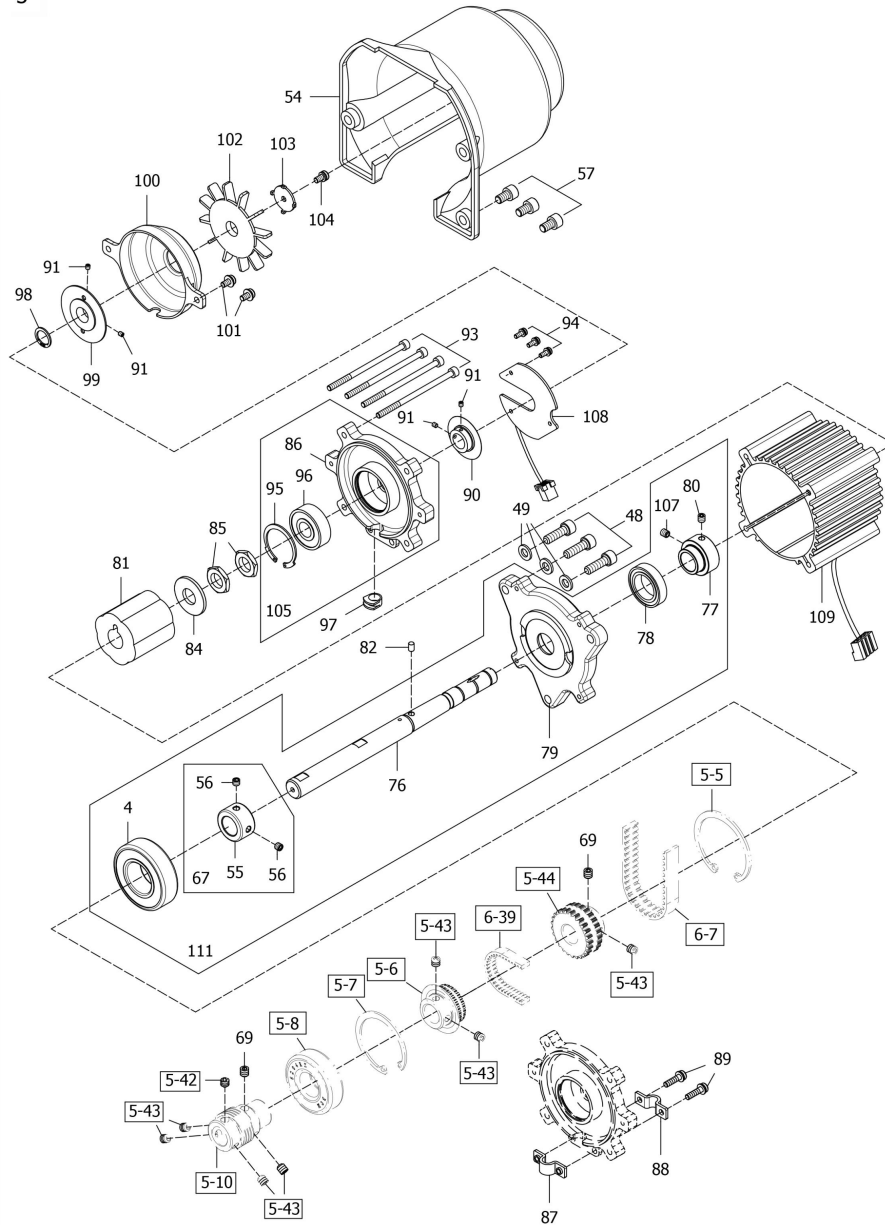
Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
64	07871602	Screw (M4-0.7×8.5).....	螺丝	1
66	07870366	Screw (1/8-44×4.3).....	螺丝	2
72	07870372	Needle Thread Tension Spring.....	针线张力弹簧	3
73	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧	1
74	07870374	Looper Thread Tension Spring.....	下勾针张力弹簧	1
75	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座	1
76	07870376	Needle Thread Strike-off Pin.....	打线片	3
78	07870378	Bushing.....	衬套	1
79	07870106	Emblem.....	铭牌	1
80	07870724	Screw (M4-0.7×18).....	螺丝	1
86	07870386	Safety Plate.....	护目片	1
87	07870428	Screw (11/64-40×7.5).....	螺丝	1
88	07870429	Conical Spring Washer.....	锥形弹簧垫圈	1
89	07870430	Washer.....	垫片	1
90	07870431	Nut.....	螺帽	1
91	07870391	Needle Thread Eyelet Holder.....	针线过线架固定座	1
93	07870393	Bracket.....	托架	1
94	07870394	Screw (1/8-44×6.5).....	螺丝	2
95	07870650	Washer (WF01).....	垫片	4
96	07801307	Screw (M4-0.7×5).....	螺丝	4
98	07870398	Thread Eyelet.....	过线陶瓷(白色)	15
99	07870399	Needle Thread Eyelet.....	过线导片	1
101	078703101	Thread Eyelet (Front).....	过线杆	3
102	078703102	Needle Thread Eyelet.....	针线过线架	1
103	078703103	SP Device, Complete Set.....	针线砂油组	1
104	078703104	Needle Thread Eyelet C.Set.....	过线导片组	1
105	078703105	Thread Eyelet C.Set.....	过线杆组	1
107	078703107	Needle Thread Eyelet.....	针线过线架	1
108	078703108	Needle Thread Eyelet C.Set.....	针线过线架组	1

**MISCELLANEOUS BUSHINGS****套管机构****4**

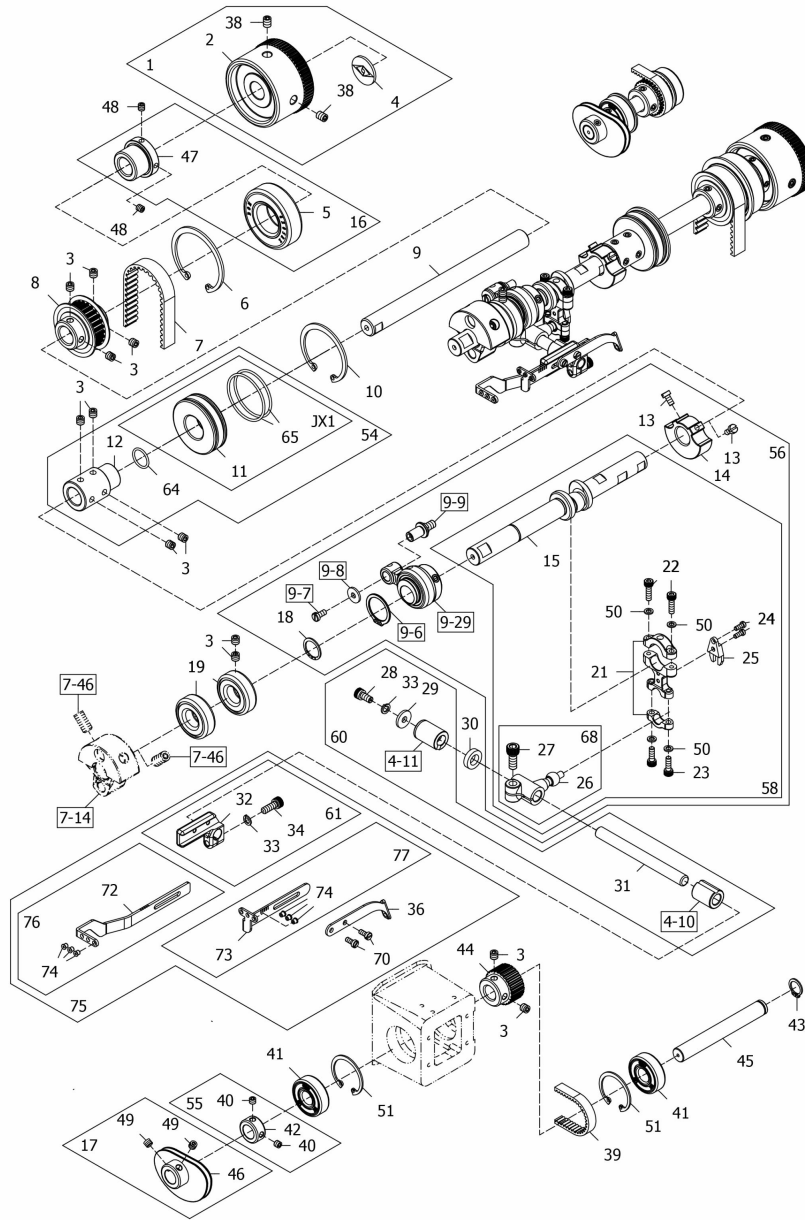
Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
1	07870401A	Needle Bar Bushing (Upper).....	针柱套管(上).....	1
2	07870402	Needle Bar Bushing (Lower).....	针柱套管(下).....	1
3	07870403	Presser Bar Bushing.....	压脚套管.....	1
4	07870404	Oil Seal.....	油封.....	1
5	07870405	Spreader Driving Bar Bushing.....	上饰线打线器套管.....	1
6	07870406	Oil Seal.....	油封.....	1
7	07870407	Spreader Driving Shaft Bushing (Left).....	上饰线打线器传动轴套管(左).....	1
8	07870408	Spreader Driving Shaft Bushing (Right).....	上饰线打线器传动轴套管(右).....	1
9	07870409	Foot Lifter Lever Bushing.....	抬压脚连杆套管.....	1
10	07870410	Needle Thread Take-up Bushing (Front).....	针线提线杆套管(前).....	1
11	07870411	Needle Thread Take-up Bushing (Rear).....	针线提线杆套管(后).....	1
12	07200412	Feed Bar Lift Bushing (Rear/Right).....	送料具提升衬套(后/右).....	4
13	07200413	Feed Bar Lift Bushing (Rear/Left).....	送料具提升衬套(后/左).....	3
14	07200414	Differential Feed Bar Bushing (Left).....	差动送料具轴衬套(左).....	1
15	07200415	Differential Feed Bar Bushing (Right).....	差动送料具轴衬套(右).....	1
16	07200416	Main Feed Rocker Bushing (Left).....	主送料具摇臂衬套(左).....	1
17	07200417	Main Feed Driving Shaft Bushing.....	主送料具驱动轴心衬套.....	1
18	07870418	Oil Seal.....	油封.....	1
19	07870419	Looper Driving Shaft Bushing (Front).....	下勾针传动轴套管(前).....	1
20	07870420	Looper Driving Shaft Bushing (Rear).....	下勾针传动轴套管(后).....	1
21	07870421	Seal Plug.....	止油封塞.....	1
22	07870422	Eye Guard C.Set.....	护目镜组.....	1
23	07870423	Safety Plate Support.....	护目镜固定座.....	1
25	07870425	Safety Plate.....	护目镜片.....	1
26	07870426	Screw (3/32-56×4).....	螺丝.....	2
27	07870427	Safety Plate Holder.....	护目镜支架.....	1
28	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
29	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
30	07870430	Washer.....	垫片.....	1
31	07870431	Nut.....	螺帽.....	1
32	07870432	Oil Seal.....	油封.....	1
33	07200433	Low Shaft Bushing.....	下传动轴衬套.....	1
34	07200434	Differential Feed Driving Shaft Bushing.....	差动送料具驱动轴心衬套.....	1
35	07200435	Differential Feeding Control Lever Bushing.....	差动量控制主轴衬套.....	1
36	07200436	Main Feeding Control Lever Bushing.....	针距控制主轴衬套.....	1

**MAIN SHAFT DRIVING MECHANISM****下主轴机构组**

Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	07870501	Pulley.....	皮带轮.....	1
4	07870504	Ball Bearing (Right).....	滚珠轴承(右).....	2
5	07870505	Retaining Ring.....	扣环.....	1
6	07870506	Looper Thread Take-Up Driving Sprocket.....	底线分线盘驱动链轮.....	1
7	07870507	Retaining Ring.....	扣环.....	1
8	07870508	Ball Bearing (Middle).....	滚珠轴承(中).....	1
9	07870509	Lower Shaft (Right).....	下传动轴(右).....	1
10	07870510	Oil Pump Driving Worm.....	油泵传动螺杆.....	1
11	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
12	07870125	Screw (M4-0.7×8).....	螺丝.....	2
13	07870513	Ball Bearing (Left).....	滚珠轴承(左).....	1
14	07870514	Lower Crankshaft.....	下曲轴.....	1
15	07870214	Screw (M6-1×4).....	螺丝.....	2
16	07870516	Looper Thread Guide.....	底线导板.....	1
17	07870559	Washer.....	垫片.....	1
18	07870545	Pulley Bearing C.Set.....	皮带轮轴承组件.....	1
19	07870519	Screw(M3-0.5×2.8).....	螺丝.....	1
20	07870520	Latch Spring.....	锁弹簧.....	1
21	07870521	Looper Thread Guide Latch Lever.....	底线导板锁压板.....	1
22	07870202	Screw (M4-0.7×10).....	螺丝.....	1
23	07870523	Spring.....	弹簧.....	1
24	07870524	Spring Bushing.....	弹簧衬套.....	1
25	07870525	Thread Take-up Eyelet Holder.....	底线过线台.....	1
26	07870526	Bush.....	衬套.....	1
27	07870527A	Thread Take-up Eyelet Bracket.....	底线过线组支架.....	1
28	07870528	Pin.....	插销.....	1
29	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
30	07870530	Looper Thread Tension Post.....	底线张力调整组支柱.....	1
31	07870350	Looper Thread Supplementary Tension Disc.....	底线张力调整盘.....	2
32	07870532	Thread Take-up Eyelet (Left).....	底线过线片(左).....	1
33	07870533	Thread Take-up Eyelet (Right).....	底线过线片(右).....	1
34	07870534	Screw (9/64-40×4).....	螺丝.....	4
35	07870535	Looper Thread Supplementary Tension Spring.....	底线张力调整弹簧.....	1
36	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
37	07870537	Needle Thread Eyelet.....	过线片.....	1
39	07870539	O-Ring.....	O型橡胶环.....	2
40	07870323	Washer.....	垫片.....	2
41	07870102	Screw (M4-0.7×12).....	螺丝.....	2
42	07870542	Screw (M6-1×6).....	螺丝(尖底).....	4
43	07870543	Screw (M6-1×6).....	螺丝.....	8
44	07870544	Main Shaft Sprocket (Lower).....	下主轴链轮.....	1
45	07870562	Pin.....	插销.....	1
47	07870560	Wire.....	毛根.....	1
48	07870546	Screw(M6-1×20).....	螺丝.....	3

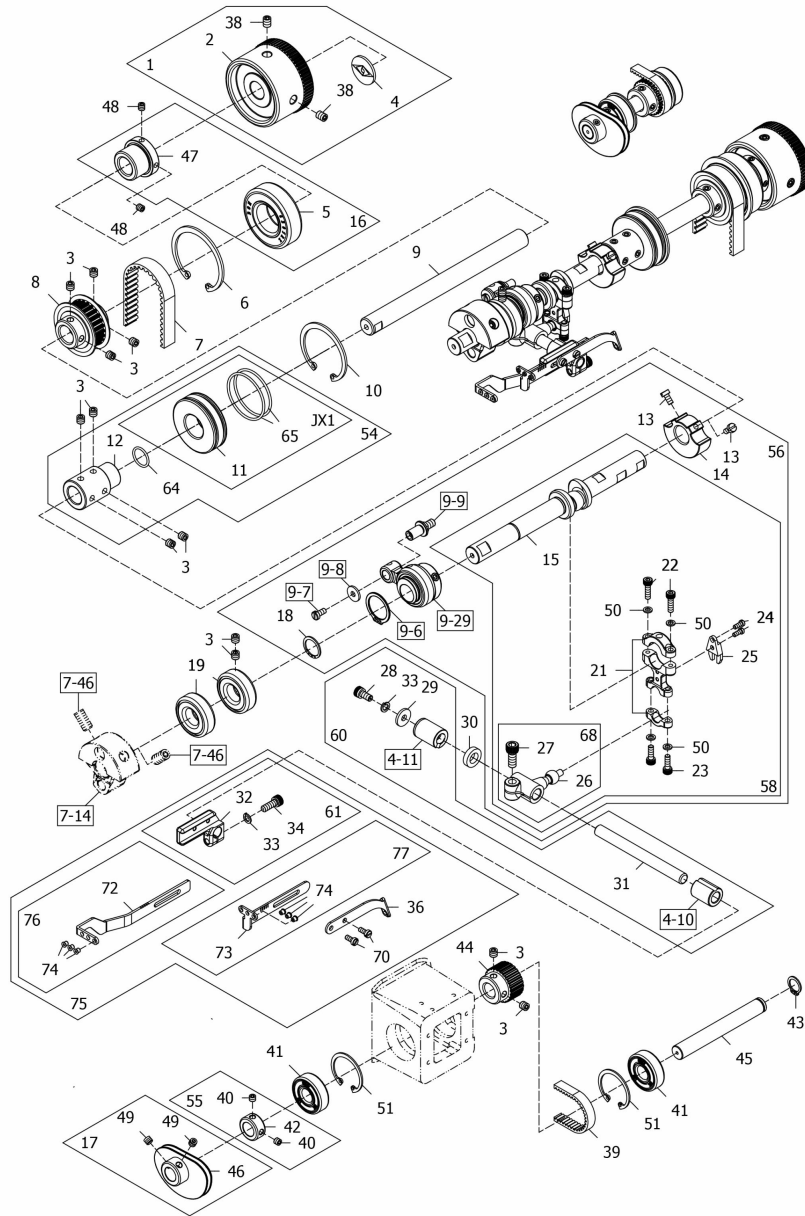
**MAIN SHAFT DRIVING MECHANISM****下主轴机构组****5**

Ref.	Parts	Description	品 名	Amt.
No.	No.			Req.
49	07870547	Washer.....	垫片.....	3
54	07870554B	Mini-Servo Motor Cover.....	微型伺服马达盖.....	1
55	07870555	Bushing.....	轴套.....	1
56	07870556	Screw(M5-0.8×4).....	螺丝.....	2
57	07870557	Screw(M6-1×10).....	螺丝.....	3
59	07870548	Oil Pump Driving Worm C.Set.....	油泵传动螺杆组件.....	1
62	07870565	Thread Take-Up Eyelet Holder.....	底线过线台.....	1
65	07870566A	Thread Take-Up Eyelet Bracket C.Set.....	底线过线组支架.....	1
67	07870567	Bushing C.Set.....	轴套组.....	1
69	07870569	Screw(M6-1×6).....	螺丝(平底).....	2
72	07870664	O-ring	O环.....	1
76	07870576	Motor Shaft.....	马达轴心.....	1
77	07870577	Bearing Sleeve.....	轴承衬套.....	1
78	07401216	Ball Bearing.....	滚珠轴承.....	1
79	07870579	Motor Cover (Front).....	马达前盖.....	1
80	07201220	Screw (M5-0.8×6).....	螺丝(尖底).....	1
81	07870581	Rotor.....	转子.....	1
82	07870338	Guide Pin.....	固定插销.....	1
84	07401220	Washer.....	垫片.....	1
85	07401221	Nut.....	螺帽.....	2
86	07870586	Motor Cover (Rear).....	马达后盖.....	1
87	07401230	Cord Holder(Tapping).....	线夹(螺孔).....	1
88	07401231	Cord Holder(Hole).....	线夹(光孔).....	1
89	07401232	Screw(M4-0.7×16).....	螺丝.....	2
90	07401226	Encoder Disc.....	速度检知板.....	1
91	07401227	Screw(M3-0.5×3).....	螺丝.....	4
93	07401225	Screw(M4-0.7×75).....	螺丝.....	4
94	07401229	Screw(M3-0.5×8).....	螺丝.....	3
95	07401241	Retaining Ring.....	扣环.....	1
96	07401223	Ball Bearing.....	滚珠轴承.....	1
97	07401234	Rubber Cushion.....	橡胶垫.....	1
98	07400572	Retaining Ring.....	扣环.....	1
99	07870599	Fan Holder.....	扇叶固定座.....	1
100	078705100	Cover.....	盖子.....	1
101	078705101	Screw(M4-0.7×8).....	螺丝.....	2
102	078705102	Fan.....	扇叶.....	1
103	078705103	Guard.....	防护片.....	1
104	078705104	Screw(M4-0.7×8).....	螺丝.....	1
105	07401236	Motor Cover (Rear) C.Set.....	马达后盖组.....	1
107	07870648	Screw (M5-0.8×5).....	螺丝.....	1
108	078705108	Encoder Board.....	相位检知板.....	1
109	078705109	Directly Driving Type Mini-Servo Motor.....	直驱式微型伺服马达.....	1
110	078705110	Thread Take-Up Eyelt C.Set.....	底线过线台总成.....	1
111	078705111	Motor Shaft C.Set.....	马达轴心组.....	1



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM 上主轴及针线提线诸元

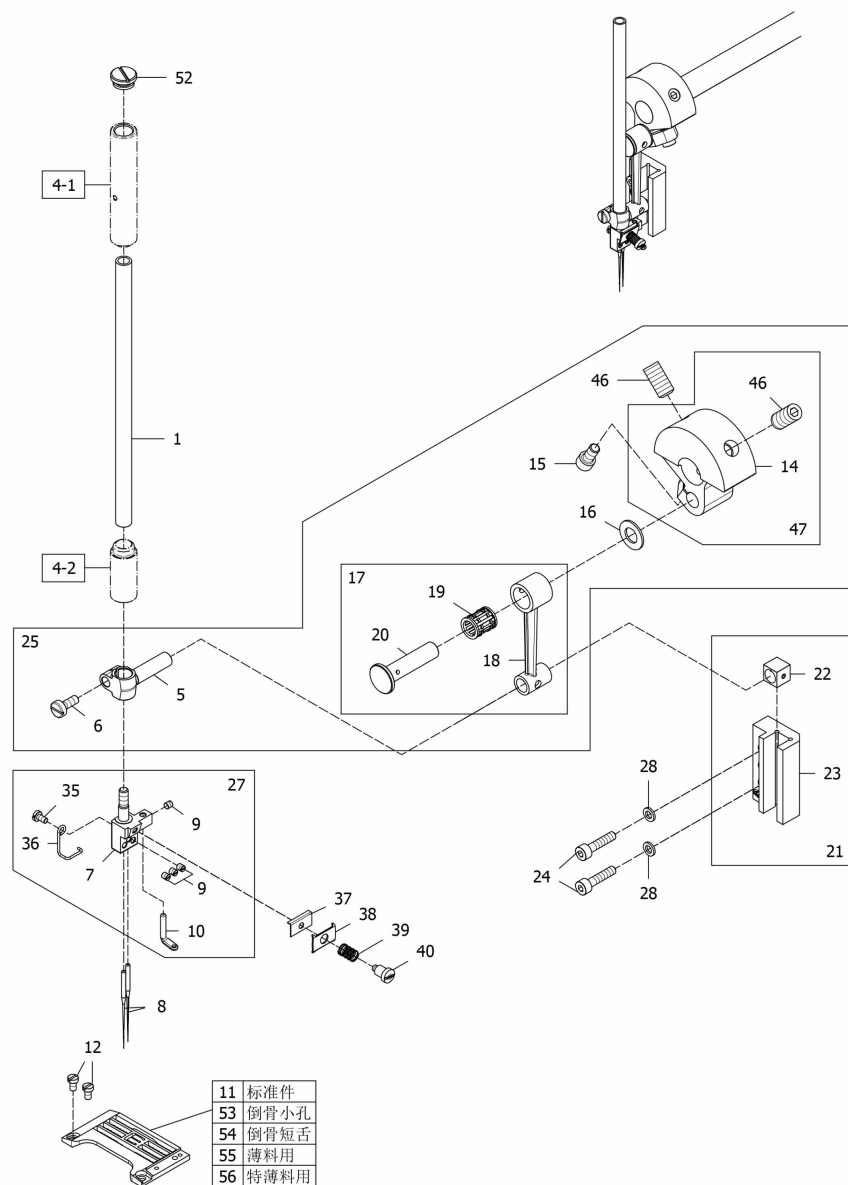
Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
1	07870601	Handwheel C.Set.....	手推轮组.....	1
2	07870602	Handwheel.....	手推轮.....	1
3	07870543	Screw (M6-1×6).....	螺丝.....	12
4	07870604	Handwheel Mark.....	手推轮商标铭牌.....	1
5	07870504	Ball Bearing.....	滚珠轴承.....	1
6	07870505	Retaining Ring.....	扣环.....	1
7	07870607	Timing Belt.....	同步传动皮带.....	1
8	07870608	Upper Shaft Sprocket.....	上主轴链轮.....	1
9	07870609	Upper Shaft (Right).....	上主传动轴(右).....	1
10	07870507	Retaining Ring.....	扣环.....	1
11	07870611	Ball Bearing.....	滚珠轴承.....	1
12	07870612	Upper Shaft Joint.....	上主轴接头.....	1
13	07870125	Screw (M4-0.7×8).....	螺丝.....	2
14	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
15	07870615	Upper Crankshaft.....	上曲轴.....	1
16	07870652	Handwheel Adapter Bearing C.Set.....	手推轮转轴套轴承组.....	1
17	07870653A	Looper Thead Take-Up C.Set.....	底线挑线凸轮组.....	1
18	07870618	Retaining Ring.....	扣环.....	1
19	07870619	Ball Bearing.....	滚珠轴承.....	2
21	07870621	Connecting Rod.....	连杆.....	1
22	07870622	Screw (M4-0.7×14).....	螺丝.....	2
23	07870623	Screw (M4-0.7×12).....	螺丝.....	2
24	07870624	Screw (1/8-44×7.5).....	螺丝.....	2
25	07870625	Guide Fork.....	叉形导片.....	1
26	07870626	Driving Lever.....	传动杆.....	1
27	07870627	Screw (M6-1×15).....	螺丝.....	1
28	07870628	Screw (M5-0.8×10).....	螺丝.....	1
29	07870629	Washer.....	垫片.....	1
30	07870630	Spacer.....	衬套.....	1
31	07870631	Driving Shaft.....	传动轴.....	1
32	07870632	Bracket.....	托架.....	1
33	07870633	Spring Washer.....	弹性垫片.....	2
34	07870634	Screw (M5-0.8×14).....	螺丝.....	1
36	07870636A	Top Cover Thread Take-up.....	上饰线提线过线杆.....	1
38	07870503	Screw(M6-1×8).....	螺丝.....	2
39	07870639	Timing Belt.....	时规皮带.....	1
40	07870556	Screw (M5-0.8×4).....	螺丝.....	2
41	07870641	Ball Bearing.....	滚珠轴承.....	2
42	07870642	Adapter.....	接头.....	1
43	07870643	Retaining Ring.....	扣环.....	1



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM 上主轴及针线提线诸元

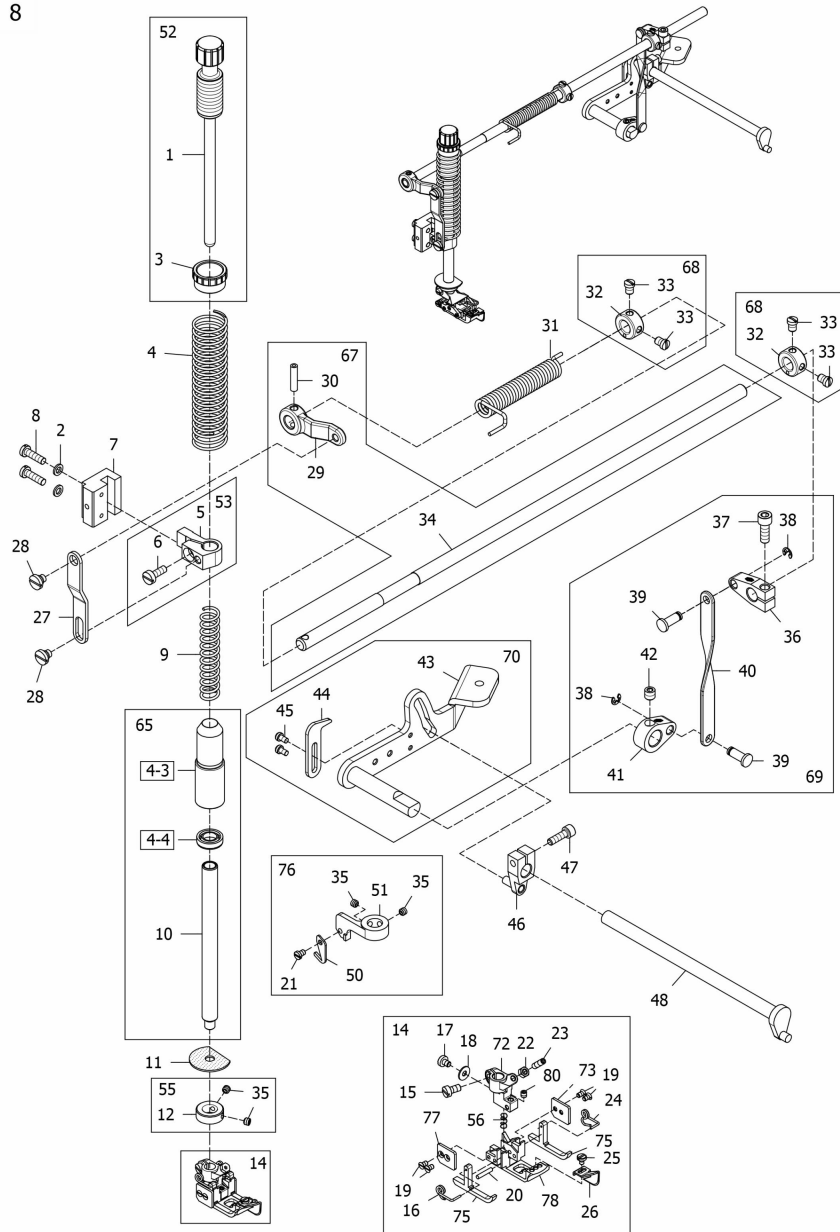
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Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
44	07870644	Looper Thread Take-up Shaft Sprocket.....	分线盘主动轴链轮.....	1
45	07870645	Looper Thread Take-up Shaft	分线盘传动轴.....	1
46	07870646A	Looper Thread Take-up.....	底线挑线凸轮.....	1
47	07870647	Handwheel Adapter.....	手推轮转轴套.....	1
48	07870648	Screw (M5-0.8×5).....	螺丝.....	2
49	07870649	Screw (7/32-32×4.5).....	螺丝.....	2
50	07870650	Washer.....	垫片.....	4
51	07870651	Retaining Ring.....	扣环.....	2
54	07870654	Upper Shaft Adapter Bearing C.Set.....	上主轴接头轴承组.....	1
55	07870655	Adapter C.Set.....	接头组.....	1
56	07870656	Upper Crankshaft Counterweight C.Set.....	上曲轴配重组.....	1
58	07870658	Upper Crankshaft C.Set.....	上曲轴组.....	1
60	07870660	Driving Shaft C.Set.....	传动轴组.....	1
61	07870661A	Bracket C.Set.....	托架组.....	1
64	07870664	O-ring	O环.....	1
65	07870665	O-ring	O环.....	2
68	07870668	Driving Lever C.Set.....	传动杆组.....	1
70	07871004	Screw (M3.5-0.6×10).....	螺丝.....	2
72	07870672	Needle Thread Take-up.....	针线提线过线杆.....	1
73	07870673	Needle Thread Take-up.....	针线提线过线杆.....	1
74	07870674	Thread Eyelet.....	过线陶瓷(白色).....	6
75	07870675	Top Cover Thread C.Set.....	上饰线提线组.....	1
76	07870676	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
77	07870677	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
JX1	JX070601	Bearing C.Set.....	轴承组件.....	1

**NEEDLE BAR MECHANISM****针柱机构**

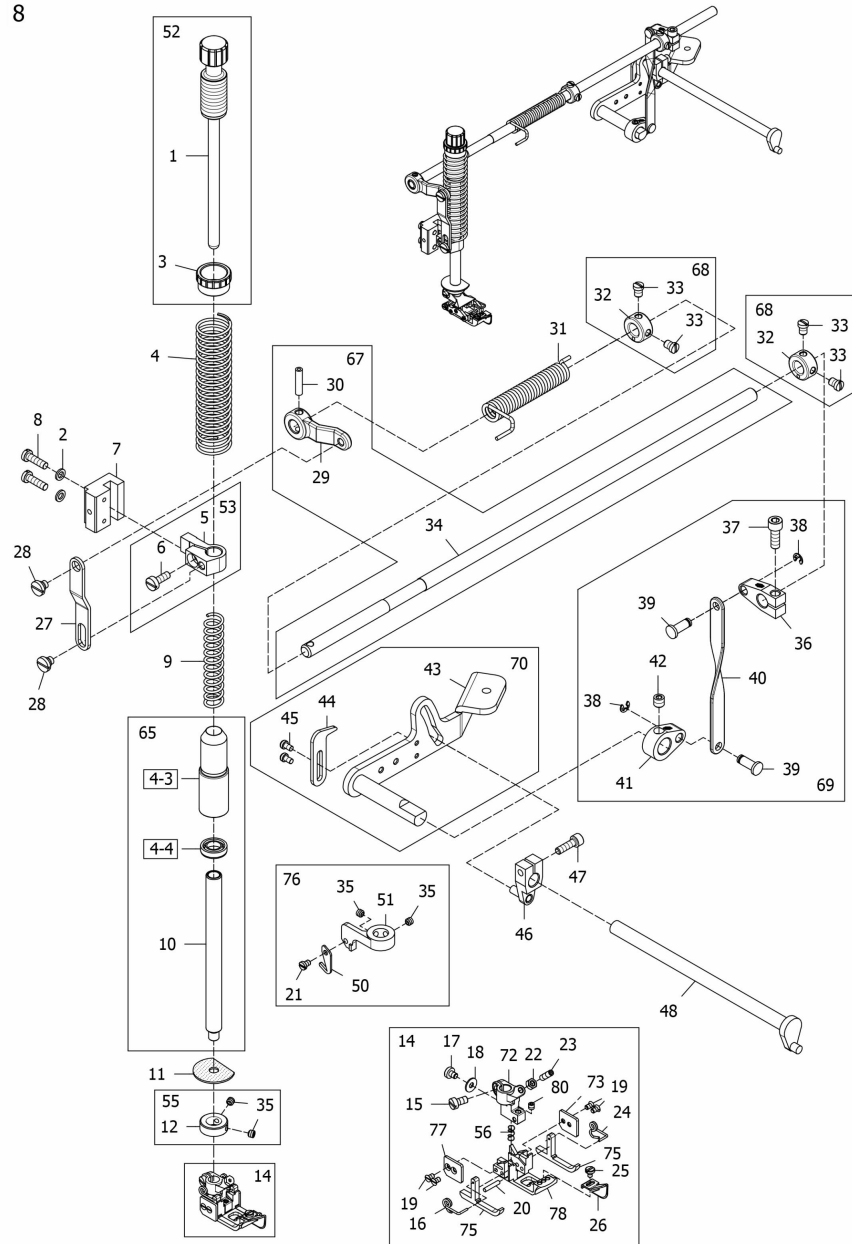
Ref. No.	Parts No.	Description	品 名	7 Amt. Req.
1	07870701A	Needle Bar.....	针柱.....	1
5	07870705	Needle Bar Bracket.....	针柱托架.....	1
6	07870706	Screw (M4-0.7×10).....	螺丝.....	1
7	★	Needle Clamp	针钳.....	1
8	★	Needle (UY128 GAS).....	机针.....	3
9	07870319	Screw (1/8-44×2.6).....	锁针螺丝.....	4
10	07870710	Top Cover Thread Eyelet.....	上饰线过线片.....	1
11	★	Stitch Plate	针板.....	1
12	07870712	Screw (M3-0.5×5).....	针板螺丝.....	2
14	07870714	Counterweight.....	平衡配重凸轮.....	1
15	07870628	Screw (M5-0.8×10).....	螺丝.....	1
16	07870716	Connecting Rod Ring.....	连杆套环.....	1
17	07870717	Connecting Rod, Complete Set.....	连杆组.....	1
18	07870718	Connecting Rod.....	连杆.....	1
19	07870719	Roller Bearing.....	滚针轴承.....	1
20	07870720	Connecting Rod Pin.....	连杆插销.....	1
21	07870745	Needle Bar Pinpoint C.Set.....	针柱定位组件.....	1
22	07870722	Slide Block.....	针柱定位滑块.....	1
23	07870723	Needle Bar Guide.....	针柱定位滑槽.....	1
24	07870724	Screw (M4-0.7×18).....	螺丝.....	2
25	07870748	Counterweight Connecting Rod C.Set.....	平衡配重凸轮连杆组.....	1
27	07870744	Top Cover Thread Needle Clamp C.Set.....	上饰过线针钳组.....	1
28	07870650	Washer.....	垫片.....	2
35	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
36	07870736	Needle Thread Guiding Wire.....	针线过线铁线.....	1
37	07870737	Thread Retainer Disc Support.....	针线张力调整压板固定座(小).....	1
38	07870738	Needle Thread Retainer Dice.....	针线张力调整压板(小).....	1
39	07870739	Needle Thread Retainer Spring.....	针线张力调整弹簧.....	1
40	07870740	Screw (1/8-44×2.5).....	螺丝.....	1
46	07870746	Screw(M8-1.25×16).....	螺丝.....	2
47	07870747	Counterweight C.Set.....	平衡配重凸轮组.....	1
52	07870752	Screw(M10-1.5×4.2).....	螺丝.....	1
53	★	Stitch Plate	针板(倒骨小孔).....	1
54	★	Stitch Plate	针板(倒骨短舌).....	1
55	★	Stitch Plate	针板(薄料用).....	1
56	★	Stitch Plate	针板(特薄料用).....	1

★ 请参照附件一【标准规格件】

**PRESSER FOOT MECHANISM****压脚机构**

Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
1	07870801	Presser Spring Regulator.....	压脚弹簧调节器.....	1
2	07870650	Washer.....	垫片.....	2
3	07870803	Lock Nut.....	并紧螺帽.....	1
4	07870804	Presser Bar Spring (Outer).....	压脚棒状弹簧 (外).....	1
5	07870805	Presser Bar Connecting Bracket.....	压脚推杆连结架.....	1
6	07870806	Screw (11/64-40×10.5).....	螺丝.....	1
7	07870807	Presser Bar Guide.....	压脚推杆导架.....	1
8	07870622	Screw (M4-0.7×14).....	螺丝.....	2
9	07870809	Presser Bar Spring (Inner).....	压脚棒状弹簧 (内).....	1
10	07870810	Presser Bar	压脚推杆.....	1
11	07870811	Oil Protector Ring.....	止油环.....	1
12	07870812	Collar.....	轴环.....	1
14	★	Presser Foot, Complete Set	压脚组.....	1
15	07870815	Screw (9/64-40×8).....	螺丝.....	1
16	07870816	Presser Foot Spring (Left).....	压脚弹簧(左).....	1
17	07870817	Screw (1/8-44×3).....	螺丝.....	1
18	07870818	Washer.....	垫片.....	1
19	07870819	Screw (3/32-56×4).....	螺丝.....	4
20	07870820	Presser Foot Hinge Pin.....	压脚锁门插销.....	1
21	07870821	Screw (1/8-44×4).....	螺丝.....	1
22	07870822	Lock Nut.....	保险螺帽.....	1
23	07870823	Adjusting Screw (1/8-44×10).....	可调螺丝.....	1
24	07870824	Presser Foot Spring (Right).....	压脚弹簧(右).....	1
25	07870825	Screw (3/32-56×3).....	螺丝.....	1
26	07870826	Fabric Guide (Long).....	压脚舌 (长).....	1
27	07870827	Lifter Link.....	提升连杆.....	1
28	07870828	Screw (3/16-32×3.5).....	螺丝.....	2
29	07870829	Lifter Link Lever.....	提升连结拉柄.....	1
30	07870830	Fastener Pin.....	固定销.....	1
31	07870831	Lifter Spring.....	提升弹簧.....	1
32	07870832	Collar (8×16×8mm).....	轴环.....	2
33	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	4
34	07870834	Lifter Shaft.....	压脚提升主轴.....	1
35	07870835	Screw (M4-0.7×3).....	螺丝.....	4
36	07870836	Intermediate Lever.....	中间拉柄.....	1
37	07870634	Screw (M5-0.8×14).....	螺丝.....	1
38	07870838	Retaining Ring.....	扣环.....	2
39	07870839	Connecting Pin.....	连结销.....	2
40	07870840	Connecting Plate.....	连结拉板.....	1

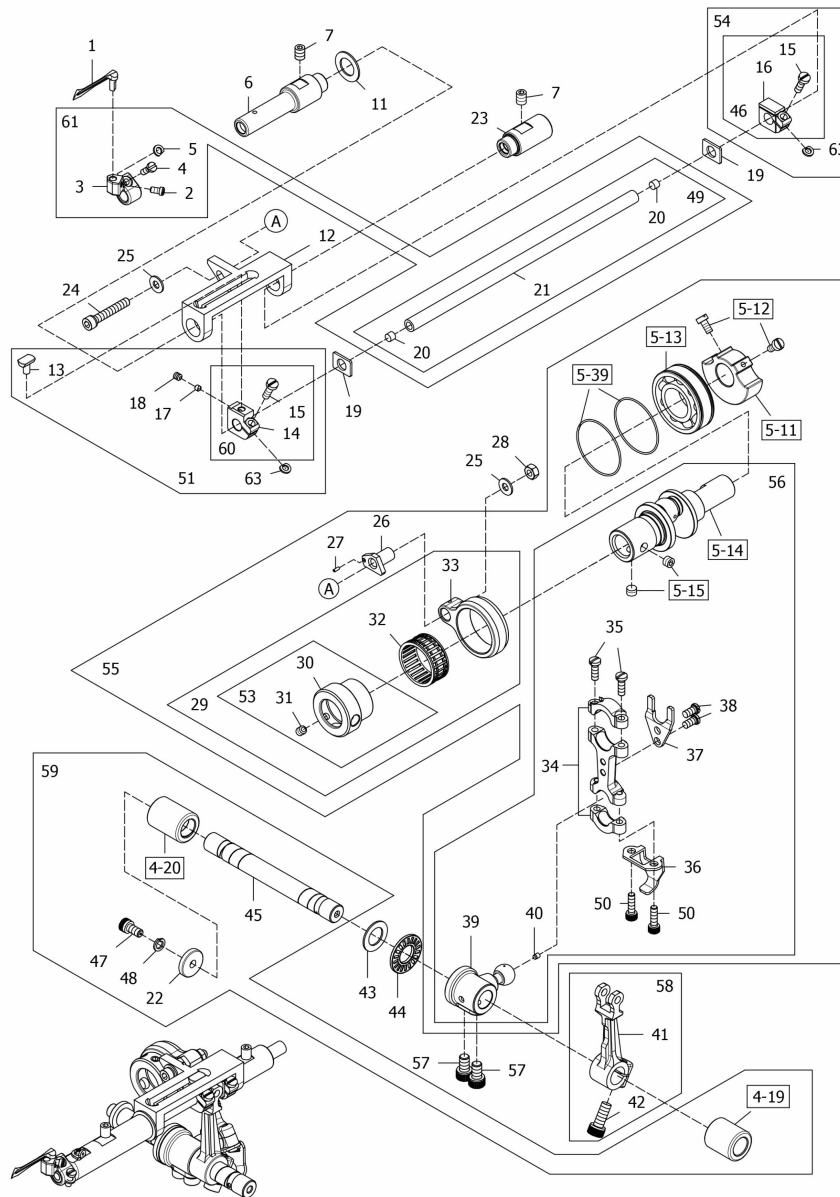
★ 请参照附件一【标准规格件】

**PRESSER FOOT MECHANISM****压脚机构**

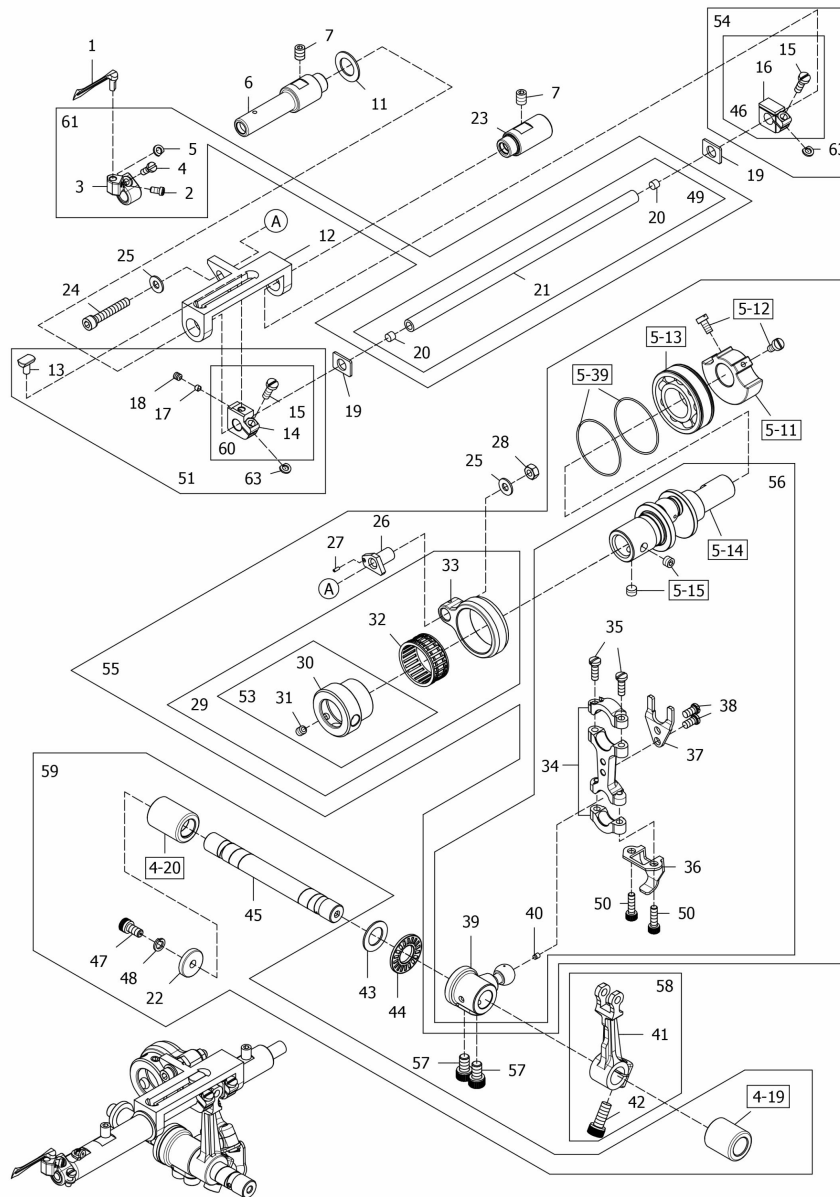
Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
41	07870841	Lifter Lever (Small).....	提升拉柄(小).....	1
42	07870543	Screw (M6-1×6).....	螺丝.....	1
43	07870843	Lifter Lever.....	提升拉柄.....	1
44	07870844	Lifter Lever Stop.....	提升拉柄止块.....	1
45	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
46	07870846	Tension Release Lever.....	拉力释放杠杆.....	1
47	07870847	Screw (11/64-40×14).....	螺丝.....	1
48	07870848	Tension Release Shaft.....	拉力释放轴.....	1
50	07870850	Cutter.....	割线刀.....	1
51	07870851	Cutter Holder.....	割线刀座.....	1
52	07870852	Presser Spring Regulator C.Set.....	压脚弹簧调节器组.....	1
53	07870853	Presser Bar Connection Braxket C.Set.....	压脚推杆连结组.....	1
55	07870855	Collar C.Set.....	轴环组.....	1
56	07870856	Presser Foot Spring.....	压脚弹簧.....	1
65	07870865	Presser Bar C.Set.....	压脚推杆组.....	1
67	07870867	Lifter Link Lever C.Set.....	提升连结拉杆组.....	1
68	07870868	Collar C.Set.....	轴环组.....	2
69	07870869	Connection Plate C.Set.....	连结拉板组.....	1
70	07870870	Lifter Lever C.Set.....	提升拉柄组.....	1
72	07870872	Presser Head.....	压脚头.....	1
73	07870873	Fender Plate.....	挡片.....	1
75	07870875	Sideways Presser Plate.....	侧边压板.....	2
76	07870876	Cutter Holder C.Set.....	割线刀座组.....	1
77	07870877	Fender Plate.....	挡片.....	1
78	07870878	Presser Foot Noumenon.....	压脚本体.....	1
80	07870880	Screw (1/8-44×3).....	螺丝.....	1

9

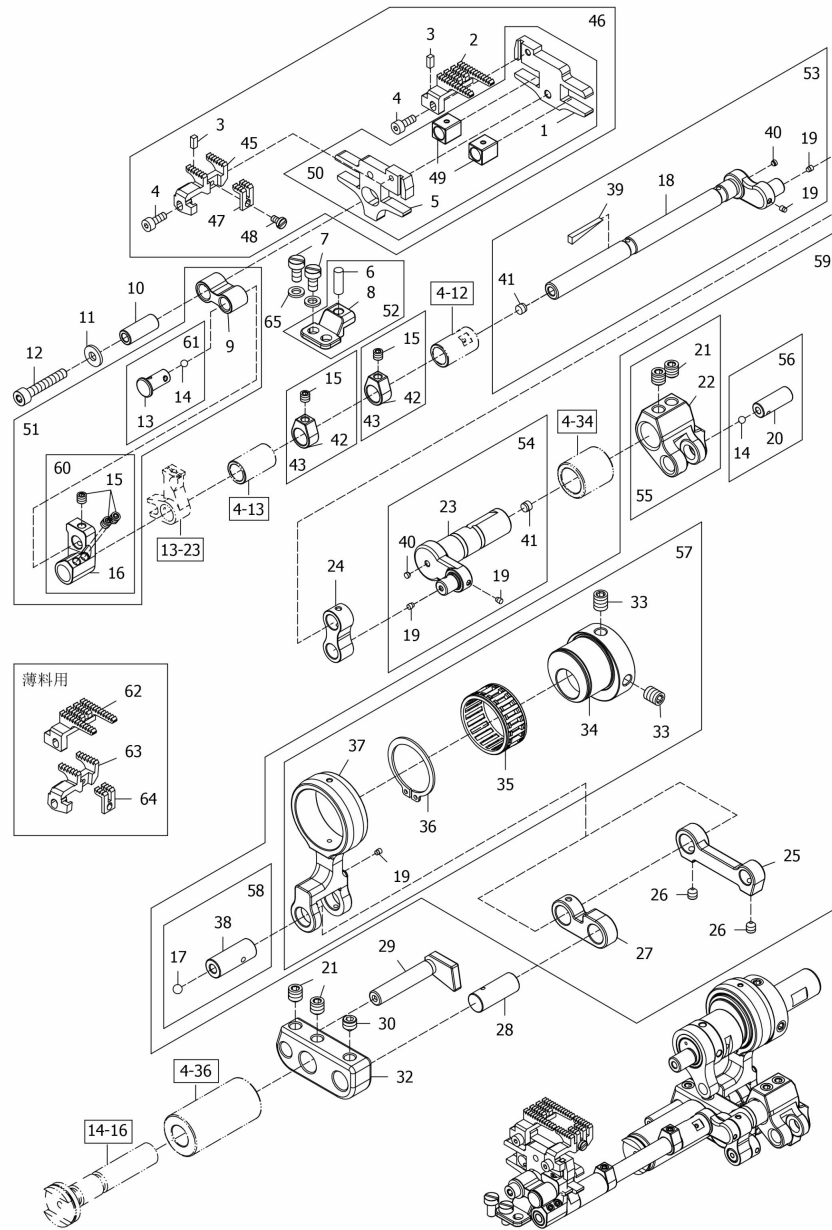
Ref.	Parts		Amt.	
No.	No.	Description	品 名	Req.
2	07870902	Eccentric.....	偏心轮.....	1
3	07870503	Screw (M6-1×8).....	螺丝.....	2
4	07870904	Roller Bearing.....	滚珠轴承.....	1
5	07870905	Connecting Rod.....	连杆.....	1
6	07870906	Retaining Ring.....	扣环.....	1
7	07870125	Screw (M4-0.7×8).....	螺丝.....	1
8	07870908	Washer.....	垫片.....	1
9	07870909	Adjusting Lever Pin.....	拉柄可调式插销.....	1
10	07870547	Washer.....	垫片.....	1
11	07870911	Nut (M6-1.0).....	螺帽.....	1
12	07870912	Collar (12×20×8mm).....	轴环.....	1
13	07870913	Screw (M4-0.7×6).....	螺丝.....	2
14	07870914	Adjusting Lever.....	可调式拉柄.....	1
15	07870915	Screw (M6-1×16).....	螺丝.....	1
16	07870916	Driving Shaft.....	主动轴.....	1
17	07870917	Rocking Arm.....	摇臂.....	1
18	07870543	Screw (M6-1×6).....	螺丝.....	2
19	07870919	Rocking Pin.....	支点销.....	1
20	07870920	Spreader Bar.....	延展臂.....	1
21	07870921	Bushing Ring.....	衬环.....	1
22	07870922	Collar (10×18×7mm).....	轴环.....	1
23	07870229	Screw (M4-0.7×4).....	螺丝.....	2
24	07870924	Spreader Holder.....	上勾固定座.....	1
25	07870925	Spreader	上勾.....	1
26	07870102	Screw (M4-0.7×12).....	螺丝.....	2
29	07870929	Eccentric Connecting Rod Bearing C.Set.....	偏心轮连杆轴承组.....	1
30	07870930	Eccentric C.Set.....	偏心轮组.....	1
31	07870931	Collar C.Set.....	轴环组.....	1
33	07870933	Rocking Arm C.Set	摇臂组.....	1
34	07870934	Collar C.Set.....	轴环组.....	1
36	07870936	Driving Shaft C.Set.....	主动轴组.....	1
37	07870937	Spreader Bar.....	延展臂组.....	1

**LOOPER DRIVING MECHANISM****下勾针驱动机构****10**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871001MF	Looper.....	下勾针.....	1
2	07871002	Screw (M3.5-0.6×6).....	螺丝.....	1
3	07201003	Looper Holder.....	下勾针固定座.....	1
4	07871004	Screw (M3.5-0.6×10).....	螺丝.....	1
5	07871005	Spacer (Fiber).....	垫片.....	1
6	07201006	Looper Bar Bushing.....	下勾针驱动轴衬套.....	1
7	07870503	Screw (M6-1×8).....	螺丝.....	2
11	07871011	Bushing Spacer.....	衬套垫片.....	1
12	07871012	Looper Bar Guide.....	下勾针驱动轴导槽.....	1
13	07871013	Slider.....	滑块.....	1
14	07871014	Slider Holder.....	滑块固定座.....	1
15	07870102	Screw (M4-0.7×12).....	螺丝.....	2
16	07871016	Rocker Arm, Holder.....	摇臂夹座.....	1
17	07871017	Slider Presser.....	滑块定位压块.....	1
18	07870229	Screw (M4-0.7×4).....	螺丝.....	1
19	07871019	Thrust Washer.....	止推垫圈.....	2
20	07871020	Sealing Plug.....	封阻塞.....	2
21	07871021	Looper Bar.....	下勾针棒.....	1
22	07871022	Washer.....	垫片.....	1
23	07201023	Looper Bar Guide Shaft.....	下勾针棒导轴.....	1
24	07871024	Screw (M5-0.8×30).....	螺丝.....	1
25	07871025	Washer.....	垫片.....	2
26	07871026	Looper Rocker Adjusting Pin.....	下勾针摇臂调整销.....	1
27	07871027	Roll Pin.....	辊子销.....	1
28	07871028	Nut.....	螺帽.....	1
29	07871029	Looper Rocker Eccentric C. Set.....	下勾针摇臂偏心轮组.....	1
30	07871030	Looper Rocker Regulating Eccentric.....	下勾针摇臂可调偏心轮.....	1
31	07870648	Screw (M5-0.8×5).....	螺丝.....	1
32	07871032	Roller Bearing.....	滚针轴承.....	1
33	07871033	Looper Rocker Connecting Rod.....	下勾针摇臂连杆.....	1
34	07871034	Looper Connecting Rod.....	下勾针连杆.....	1
35	07871035	Screw (M4-0.7×14).....	螺丝.....	2
36	07871036	Oil Splasher.....	拨油片.....	1
37	07871037	Guide Fork.....	定位叉.....	1
38	07871038	Screw (11/64-40×8).....	螺丝.....	2
39	07871039	Looper Driving Lever.....	下勾针驱动杆.....	1
40	07871040	Seal Plug.....	封塞.....	1
41	07871041	Looper Rocker Arm.....	下勾针摇臂.....	1
42	07871042	Screw (M6-0.75×15).....	螺丝.....	1
43	07871043	Thrust Plate.....	推力板.....	1

**LOOPER DRIVING MECHANISM****下勾针驱动机构**

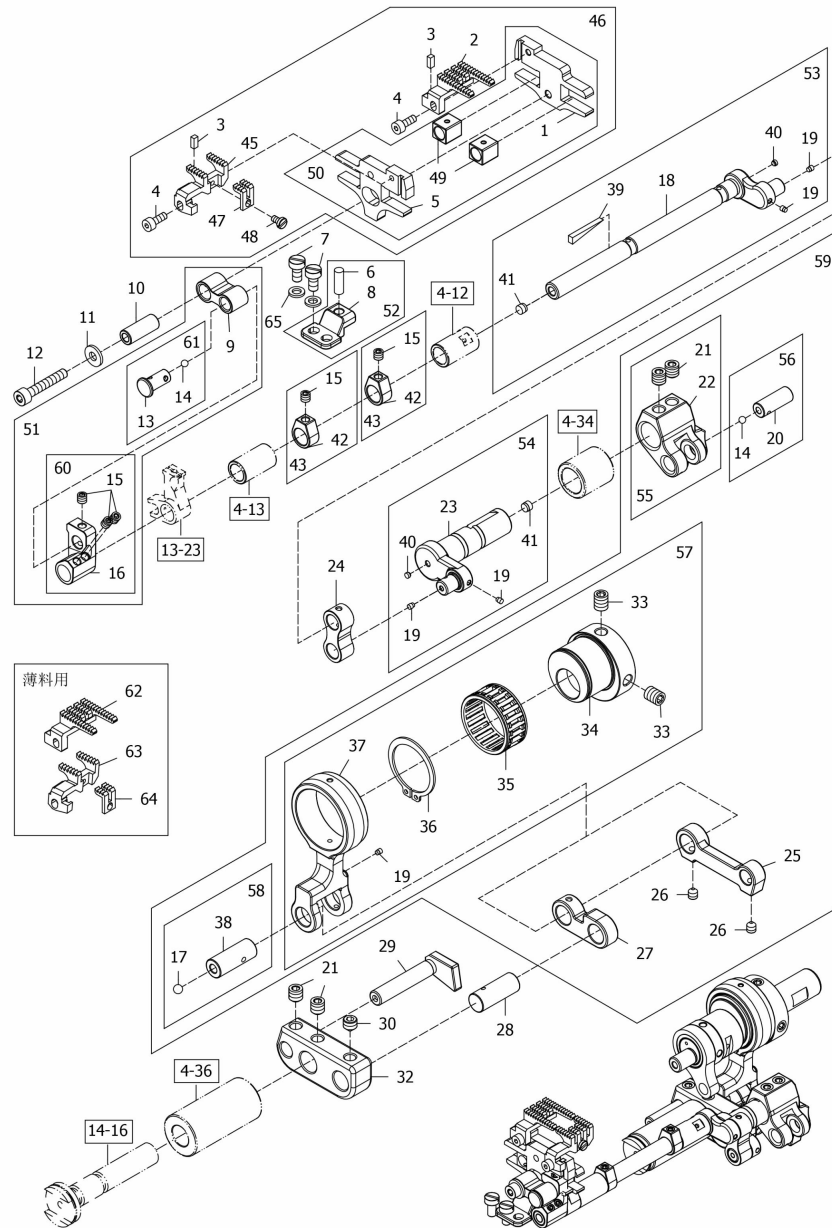
Ref.	Parts			10
No.	No.	Description	品名	Req.
44	07871044	Thrust Roller Bearing.....	止推滚子轴承.....	1
45	07871045	Looper Shaft.....	下勾针主轴.....	1
46	07871046	Rocker Arm, Holder.....	摇臂夹座.....	1
47	07870628	Screw(M5-0.8×10).....	螺丝.....	1
48	07870633	Spring Washer.....	弹簧垫片.....	1
49	07871049	Looper Bar C.Set.....	下勾针棒组.....	1
50	07870622	Screw(M4-0.7×14).....	螺丝.....	2
51	07871051	Slider Holder C.Set.....	滑块固定座组.....	1
53	07871053	Looper Rocker Arm Eccentric.....	下勾针摇臂偏心轮组.....	1
54	07871050	Rocker Arm, Holder C.Set.....	摇臂夹座组.....	1
55	07871055	Looper Rocker Connecting Rod. C.Set.....	下勾针摇臂连杆组.....	1
56	07871056	Looper Driving Lever C.Sett.....	下勾针驱动杆组.....	1
57	07870557	Screw(M6-1.0×10).....	螺丝.....	2
58	07871058	Looper rocker Arm C.Set.....	下勾针摇臂组.....	1
59	07871059	Looper Shaft C.Set.....	下勾针主轴组.....	1
60	07871060	Silder Holder.....	滑块固定座.....	1
61	07201061	Looper C.Set.....	下勾针组.....	1
63	07871063	Spacer (Fiber).....	垫片.....	2



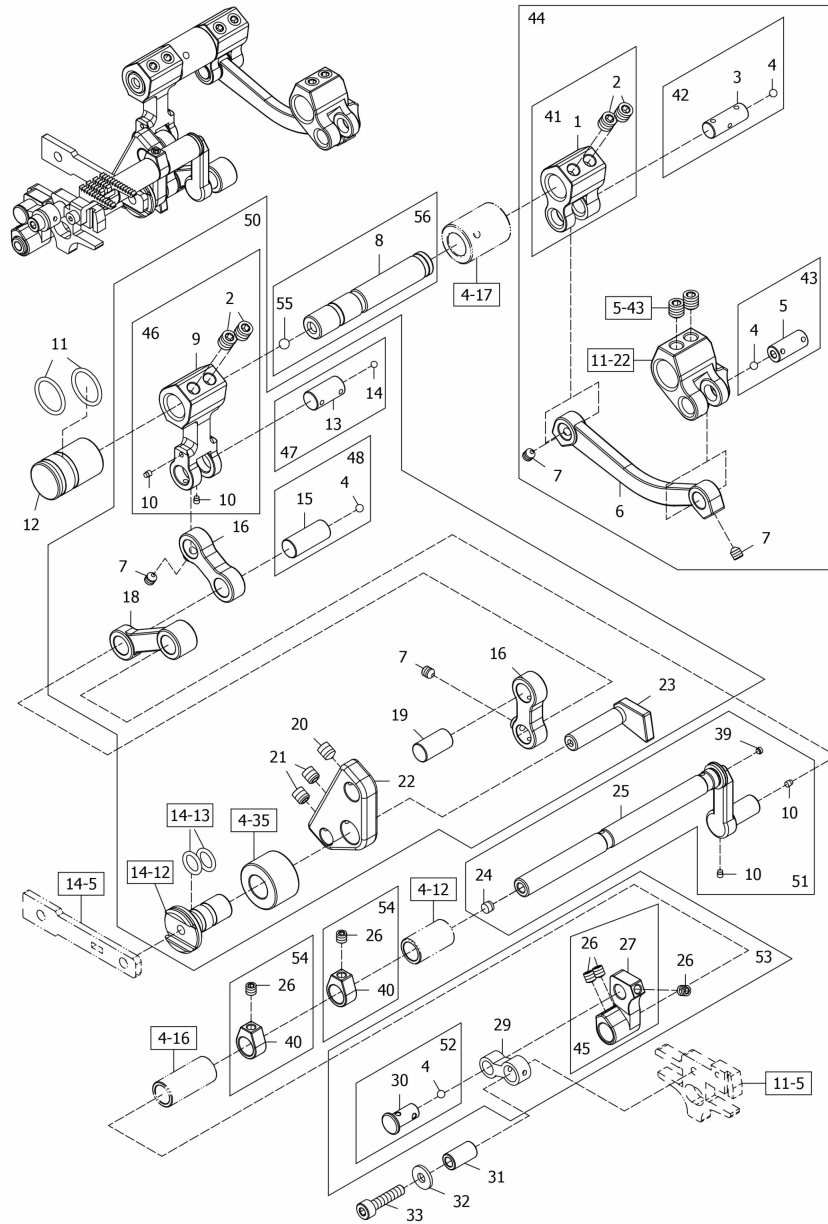
MAIN FEED DOG DRIVING CONTROL MECHANISM

主齿驱动控制机构

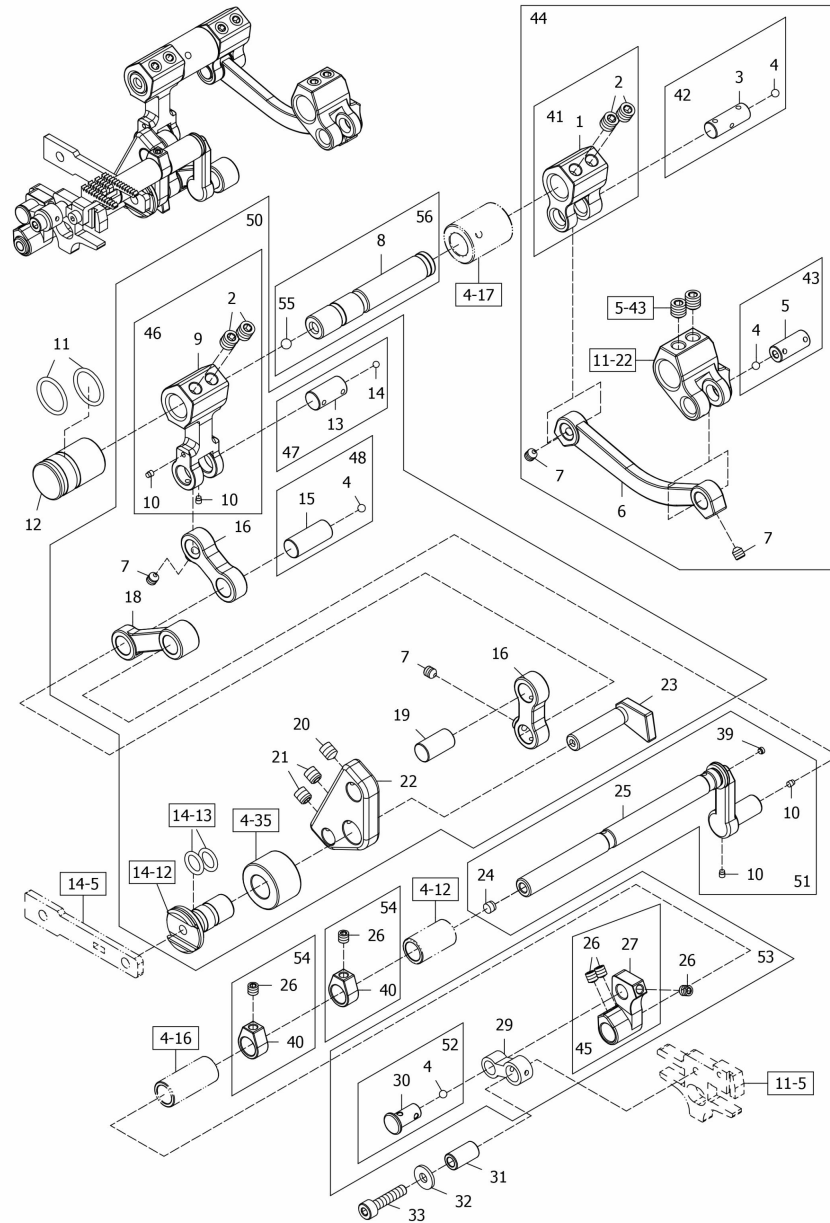
Ref. No	Parts No	Description	品名	Amt. Req
1	07201101	Main Feed Bar.....	主送料具固定座.....	1
2	07201102A	Main Feed Dog.....	主齿.....	1
3	07201103	Main Feed Dog Key.....	主齿键.....	2
4	07801261	Screw (M3-0.5×8).....	螺丝.....	2
5	07201105	Differential Feed Bar.....	差动送料具固定座.....	1
6	07201106	Feed Bar Guide Pin.....	送料具导块插销.....	1
7	07870125	Screw (M4-0.7×8).....	螺丝.....	2
8	07201108	Feed Bar Guide.....	送料具导块.....	1
9	07201109	Main Feed Bar Driving Connection.....	主送料具轴驱动连杆.....	1
10	07201110	Driving Connection Bushing.....	驱动连杆衬套.....	1
11	07870323	Washer.....	垫片.....	1
12	07871221	Screw (M4-0.7×24).....	螺丝.....	1
13	07201113	Driving Connection Pin.....	驱动连杆插销.....	1
14	07201114	Sealing Plug.....	封闭塞(ø3珠子).....	2
15	07870229	Screw (M4-0.7×4).....	螺丝.....	5
16	07201116	Main Feed Rocker Lever.....	主送料具摇臂.....	1
17	07201117	Sealing Plug.....	封闭塞(ø4珠子).....	1
18	07201118	Main Feed Rocker Shaft.....	主送料具摇臂主轴.....	1
19	07801169	Sealing Plug.....	封闭塞(ø2.2×2.5)(白).....	5
20	07201120	Main Feed Lift Lever Pin.....	主送料具提升杆销.....	1
21	07870543	Screw (M6-1×6).....	螺丝.....	4
22	07201122	Main Feed Lift Lever.....	主送料具提升杆.....	1
23	07201123	Main Feed Lift Shaft.....	主送料具提升主轴.....	1
24	07201124	Main Feed Lift Link.....	主送料具提升连杆.....	1
25	07201125	Lever Link (Long).....	提环杆(长).....	1
26	07871104	Screw (M4-0.7×4.5).....	螺丝.....	2
27	07201127	Lever Link (Short).....	提环杆(短).....	1
28	07201128	Connecting Rod Link Pin.....	连杆销.....	1
29	07871121	Connecting Rod Guide(Long).....	连杆导轴(长).....	1
30	07871109	Screw (M6-1×6).....	螺丝(尖).....	1
32	07201132	Main Feed Control Bracket.....	主齿控制架.....	1
33	07870503	Screw (M6-1×8).....	螺丝.....	2
34	07201134	Feed Eccentric.....	送料具偏心轮.....	1
35	07871107	Needle Bearing.....	滚针轴承.....	1
36	07871106	Retaining Ring.....	扣环.....	1
37	07201137	Feed Connecting Rod.....	送料具连杆.....	1
38	07201138	Feed Connecting Rod Pin.....	送料具连杆销.....	1
39	07871259	Felt.....	羊毛毡.....	1
40	07201140	Sealing Plug.....	封闭塞(ø2.5×1.5)(白).....	2
41	07201141	Sealing Plug.....	封闭塞(ø4.1×3)(白).....	2

**MAIN FEED DOG DRIVING CONTROL MECHANISM****主齿驱动控制机构**

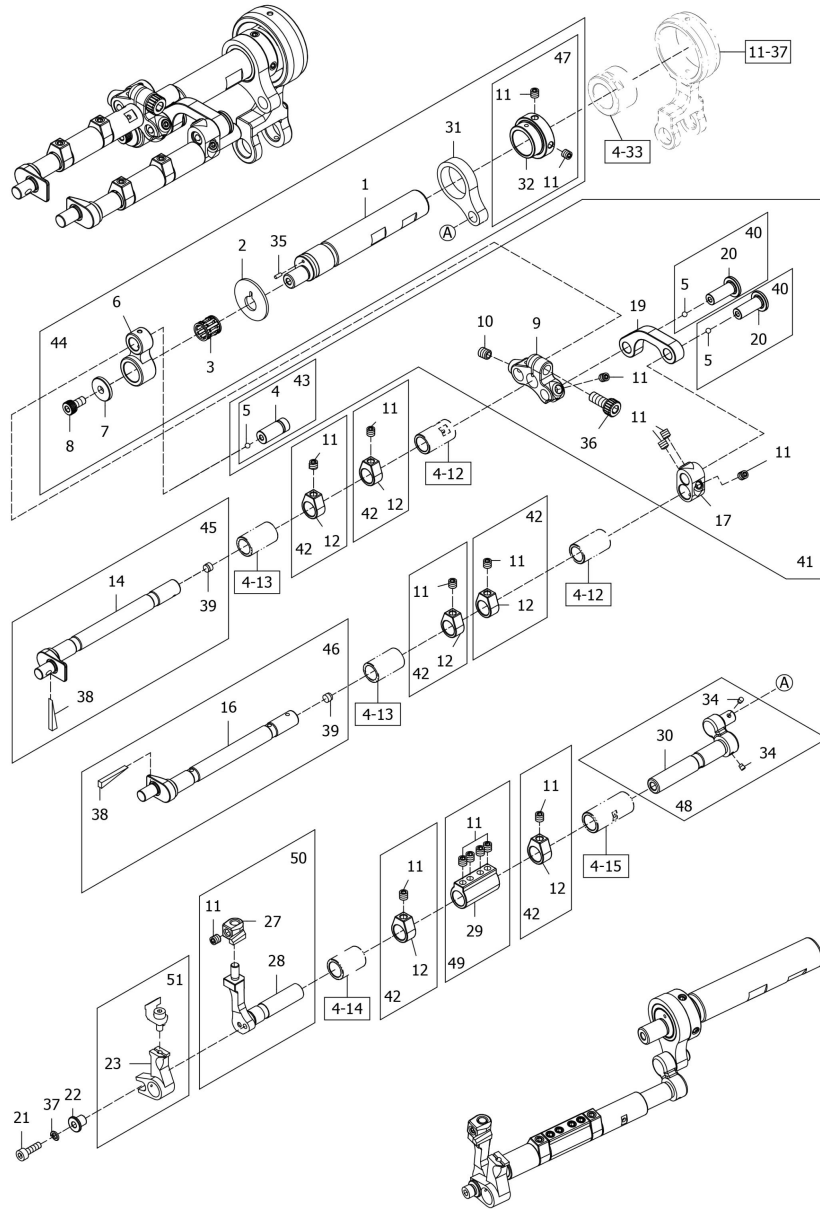
Ref	Parts	Description	品名	Amt
No	No			Req
42	07201142	Collar.....	轴环.....	2
43	07201143	Collar C.Set.....	轴环组件.....	2
45	07201145A	Differential Feed Dog.....	差动齿.....	1
46	07201146	Main Feed C.Set.....	主送料具组.....	1
47	07871242A	Differential Feed Dog (Middle).....	差动齿(中间小齿).....	1
48	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
49	07201149	Feed Lift Block(Rear).....	送料具提升滑块.....	2
50	07201150	Feed Dog Bar C.Set.....	送料具固定座总成.....	1
51	07201151	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1
52	07201152	Feed Bar Guide C.Set.....	送料具导块组.....	1
53	07201153	Main Feed Rocker Shaft C.Set.....	主送料具摇臂主轴组.....	1
54	07201154	Main Feed Lift Shaft C.Set.....	主送料具提升主轴组.....	1
55	07201155	Main Feed Lift Lever C.Set.....	主送料具提升杆组.....	1
56	07201156	Main Feed Lift Lever Pin C.Set.....	主送料具提升杆销组.....	1
57	07201157	Feed Eccentric C.Set.....	送料具偏心轮组.....	1
58	07201158	Feed Connecting Rod Pin C.Set.....	送料具连杆销组.....	1
59	07201159	Feed Lift Connecting Rod C.Set.....	送料具提升连杆组.....	1
60	07201160	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1
61	07201161	Driving Connection Pin C.Set.....	驱动连杆插销组.....	1
62	07201162	Main Feed Dog.....	主齿(薄料用).....	1
63	07201163	Differential Feed Dog.....	差动齿(薄料用).....	1
64	07871264	Differential Feed Dog (Middle).....	差动齿(中间小齿)(薄料用).....	1
65	07870650	Washer.....	垫片.....	2

**DIFFERENTIAL FEED DOG DRIVING CONTROL MECHANISM****差动齿驱动控制机构****12**

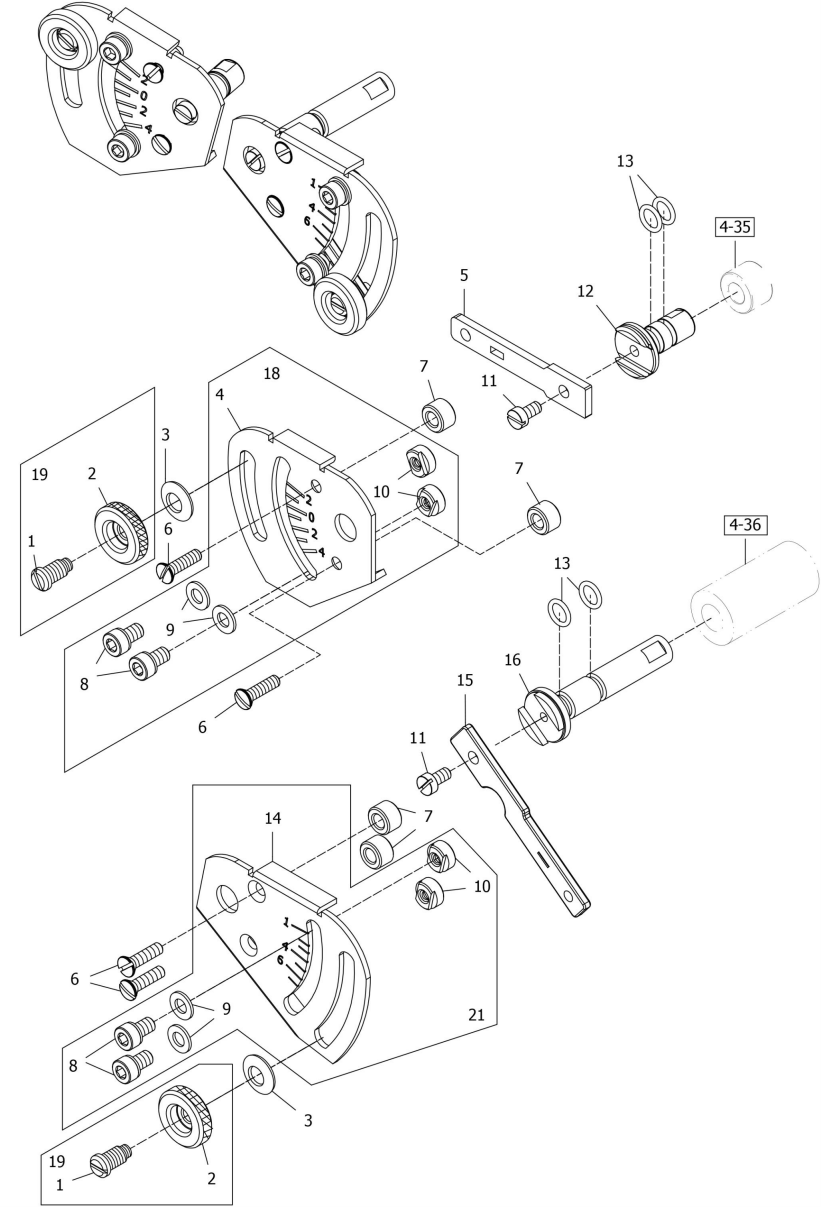
Ref No	Parts No	Description	品 名	Amt Req
1	07201201	Differential Feed Driving Lever.....	差动送料具驱动杆.....	1
2	07870543	Screw (M6-1×6).....	螺丝.....	4
3	07201203	Connecting Rod Link Pin.....	连杆销.....	1
4	07201114	Sealing Plug.....	封闭塞 (ø3珠子).....	4
5	07201205	Connecting Rod Pin.....	连杆销.....	1
6	07201206	Differential Feed Driving Link.....	差动送料具驱动连杆.....	1
7	07871104	Screw (M4-0.7×4.5).....	螺丝 (尖底).....	4
8	07201208	Differential Feed Driving Shaft.....	差动送料具驱动轴.....	1
9	07201209	Differential Feed Connecting Rod.....	差动送料具连杆.....	1
10	07801169	Sealing Plug.....	封闭塞 (ø2.2×2.5) (白).....	4
11	07201211	Oil Seal.....	油封.....	2
12	07201212	Collar Stopper.....	停止轴环.....	1
13	07201213	Connecting Rod Pin.....	连杆销.....	1
14	07201214	Sealing Plug.....	封闭塞 (ø2.5珠子).....	1
15	07201215	Link Pin.....	连杆插销.....	1
16	07201216	Link.....	连杆.....	2
18	07201218	Link.....	连杆.....	1
19	07201219	Link Pin.....	连杆插销.....	1
20	07201220	Screw (M5-0.8×6).....	螺丝 (尖底).....	1
21	07870648	Screw (M5-0.8×5).....	螺丝.....	2
22	07201222	Control Bracket.....	控制架.....	1
23	07201223	Connecting Rod Guide(Short).....	连杆导轴 (短).....	1
24	07201141	Sealing Plug.....	封闭塞 (ø4.1×3) (白).....	1
25	07201225	Differential Feed Driving Crankshaft.....	差动送料具驱动曲轴.....	1
26	07870229	Screw (M4-0.7×4).....	螺丝.....	5
27	07201227	Differential Feed Rocker Lever.....	差动送料具摇臂.....	1
29	07201229	Differential Feed Lift Link.....	差动送料具提升连杆.....	1
30	07201113	Driving Connection Pin.....	驱动连杆插销.....	1
31	07201231	Link Bushing.....	连杆衬套.....	1
32	07870323	Washer.....	垫片.....	1
33	07870724	Screw (M4-0.7×18).....	螺丝.....	1
39	07201140	Sealing Plug.....	封闭塞 (ø2.5×1.5) (白).....	1
40	07201142	Collar.....	轴环.....	2
41	07201241	Differential Feed Driving Lever C.Set.....	差动送料具驱动杆组.....	1
42	07201242	Connecting Rod Link Pin C.Set.....	连杆销组.....	1
43	07201243	Connecting Rod Pin C.Set.....	连杆销组.....	1
44	07201244	Differential Feed Driving Link C.Set.....	差动送料具驱动连杆组.....	1
45	07201245	Differential Feed Rocker Lever C.Set.....	差动送料具摇臂组.....	1
46	07201246	Differential Feed Connecting Rod C.Set.....	差动送料具连杆组.....	1
47	07201247	Connecting Rod Pin C.Set.....	连杆销组.....	1

**DIFFERENTIAL FEED DOG DRIVING CONTROL MECHANISM****差动齿驱动控制机构****12**

Ref	Parts			Amt
No	No	Description	品 名	Req
48	07201248	Link Pin C.Set.....	连杆插销组.....	1
50	07201250	Link C.Set.....	连杆组.....	1
51	07201251	Differential Feed Driving Crankshaft C.Set.....	差动送料具驱动曲轴组.....	1
52	07201161	Driving Connection Pin C.Set.....	驱动连杆插销组.....	1
53	07201253	Differential Feed Rocker Lever C.Set.....	差动送料具摇臂组.....	1
54	07201143	Collar C.Set.....	轴环组件.....	2
55	07201117	Sealing Plug.....	封闭塞 (ø4珠子).....	1
56	07201256	Differential Feed Driving Shaft C.Set.....	差动送料具驱动轴组.....	1

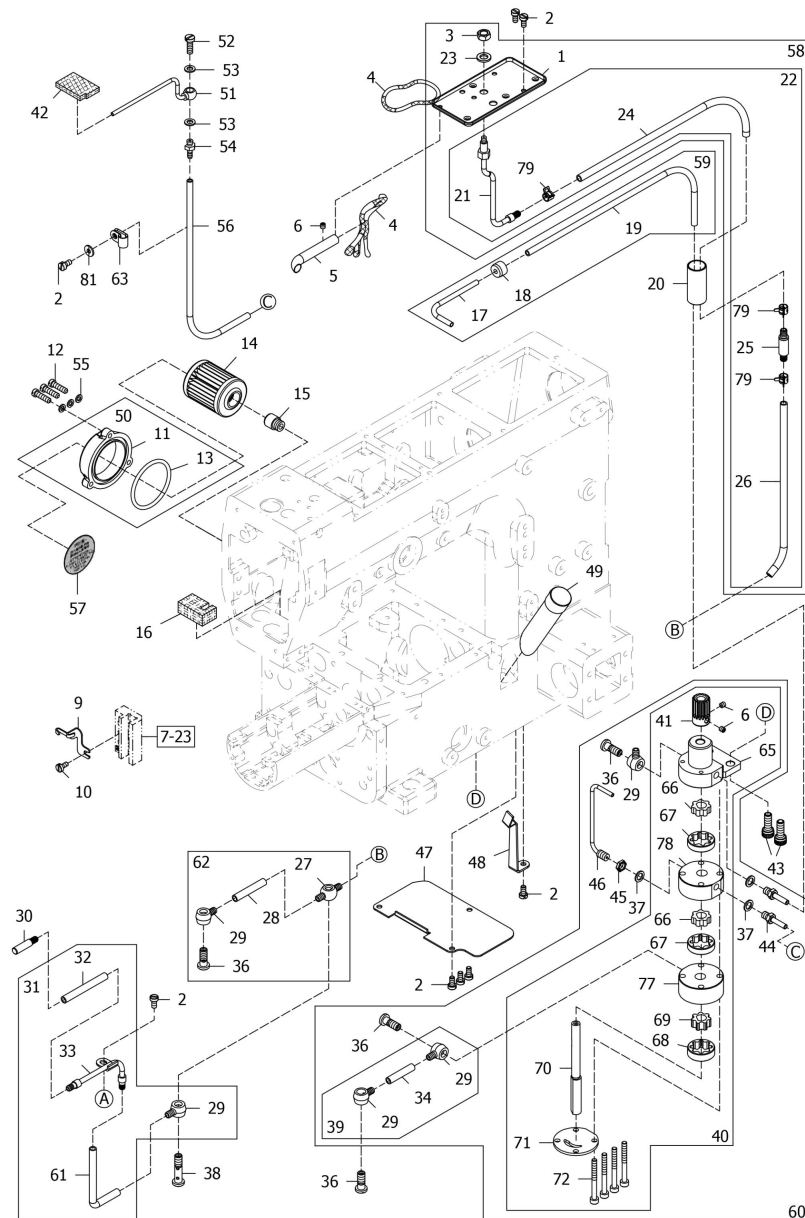
**NEEDLE GUARD & FEED DOG DRIVING MECHANISM****顶针片及送料具驱动机构****13**

Ref	Parts	Description	品名	Amt
No	No			Req
1	07201301	Feed Dog Driving Main Shaft.....	送料具驱动主轴.....	1
2	07201302	Washer.....	垫片.....	1
3	07201303	Needle Bearing.....	滚针轴承.....	1
4	07201304	Connecting Rod Pin.....	连杆销.....	1
5	07201214	Sealing Plug.....	封闭塞 (ø2.5珠子).....	3
6	07201306	Feed Dog Connecting Rod.....	送料具连杆.....	1
7	07201307	Washer.....	垫片.....	1
8	07870256	Screw (M4-0.7×8).....	螺丝.....	1
9	07201309	Feed Dog Driving Shaft Adapter Bracket.....	送料具驱动轴转接架.....	1
10	07870648	Screw (M5-0.8×5).....	螺丝.....	1
11	07870229	Screw (M4-0.7×4).....	螺丝.....	17
12	07201142	Collar.....	轴环.....	6
14	07201314	Main Feed Driving Dog Crankshaft.....	主齿驱动曲轴.....	1
16	07201316	Differential Feed Dog Driving Crankshaft.....	差动齿驱动曲轴.....	1
17	07201317	Differential Feed Lift Lever.....	差动齿提升拉杆.....	1
19	07201319	Feed Lift Connecting Link.....	送料具提升拉杆.....	1
20	07201320	Feed Lift Connecting Link Pin.....	送料具提升连杆插销.....	2
21	07201321	Screw (M3-0.5×10).....	螺丝.....	1
22	07201322	Spacer Bushing.....	间隔衬套.....	1
23	07201323	Needle Guard (Front) Holder.....	顶针片 (前) 固定座.....	1
27	07201327	Needle Guard (Rear).....	顶针片 (后).....	1
28	07201328	Needle Guard (Rear) Holder.....	顶针片 (后) 固定座.....	1
29	07201329	Adapter Sleeve.....	接头套筒.....	1
30	07201330	Needle Guard Driving Crankshaft.....	顶针片驱动曲轴.....	1
31	07201331	Connecting Rod.....	连杆.....	1
32	07201332	Needle Guard Eccentric.....	顶针片偏心轮.....	1
34	07801169	Sealing Plug.....	封闭塞 (ø2.2×2.5) (白).....	2
35	07871027	Roll Pin.....	辊子销.....	1
36	07871914	Screw (M5-0.8×12).....	螺丝.....	1
37	07201337	Spring Washer.....	弹簧垫片.....	1
38	07871259	Felt.....	羊毛毡.....	2
39	07201141	Sealing Plug.....	封闭塞 (ø4.1×3) (白).....	2
40	07201340	Feed Lift Connecting Link Pin C.Set.....	送料具提升连杆插销组.....	2
41	07201341	Feed Dog Driving Shaft Adapter Bracket C.Set.....	送料具驱动轴转接架组.....	1
42	07201143	Collar C.Set.....	轴环组件.....	6
43	07201343	Connecting Rod Pin C.Set.....	连杆销组.....	1
44	07201344	Feed Dog Driving Main Shaft C.Set.....	送料具驱动主轴组.....	1
45	07201345	Main Feed Driving Dog Crankshaft C.Set.....	主齿驱动曲轴组.....	1
46	07201346	Differential Feed Dog Driving Crankshaft C.Se.....	差动齿驱动曲轴组.....	1
47	07201347	Needle Guard Eccentric C.Set.....	顶针片偏心轮组.....	1
48	07201348	Needle Guard Driving Crankshaft C.Set.....	顶针片驱动曲轴组.....	1
49	07201349	Adapter Sleeve C.Set.....	接头套筒组.....	1
50	07201350	Needle Guard (Rear) Holder C.Set.....	顶针片 (后) 固定座组.....	1
51	07201351	Needle Guard (Front) Holder C.Set.....	顶针片 (前) 固定座组.....	1

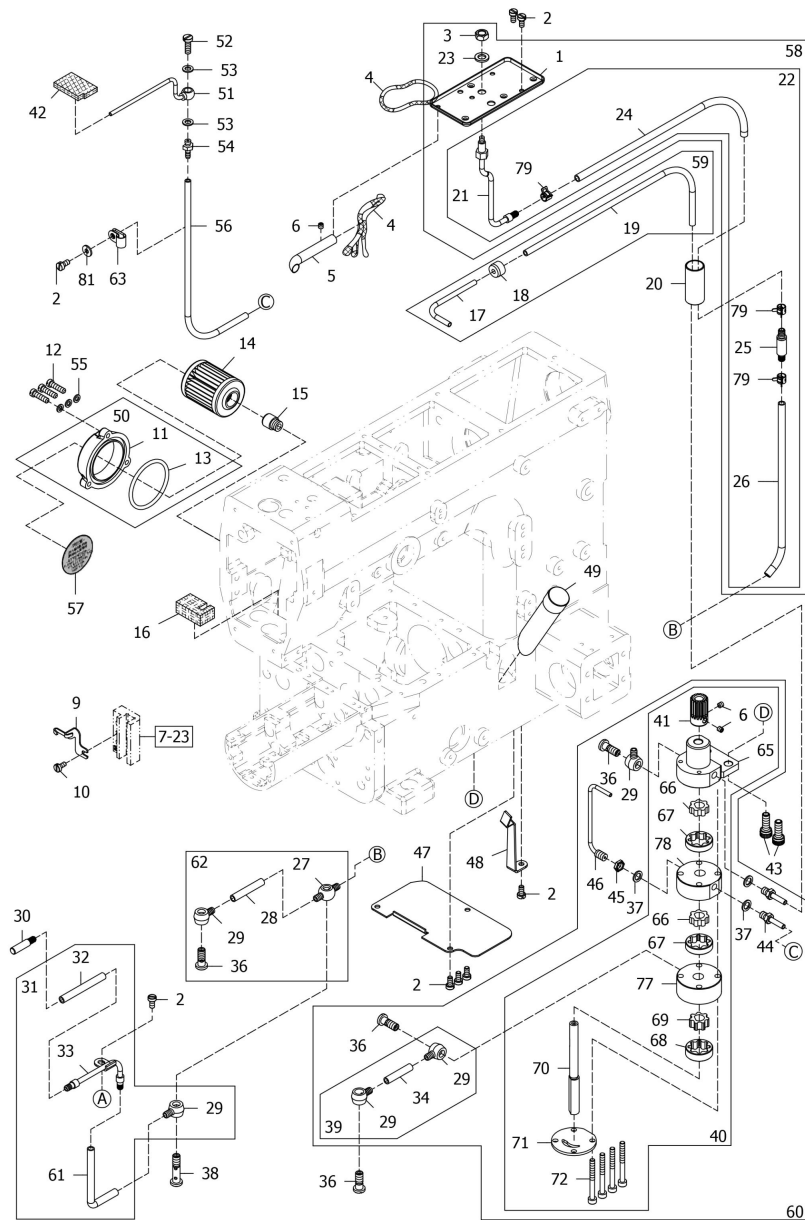


MAIN&DIFFERENTIAL FEED DOG ADJUSTING DISC MECHANISM 主齿及差动齿调整盘机构 14

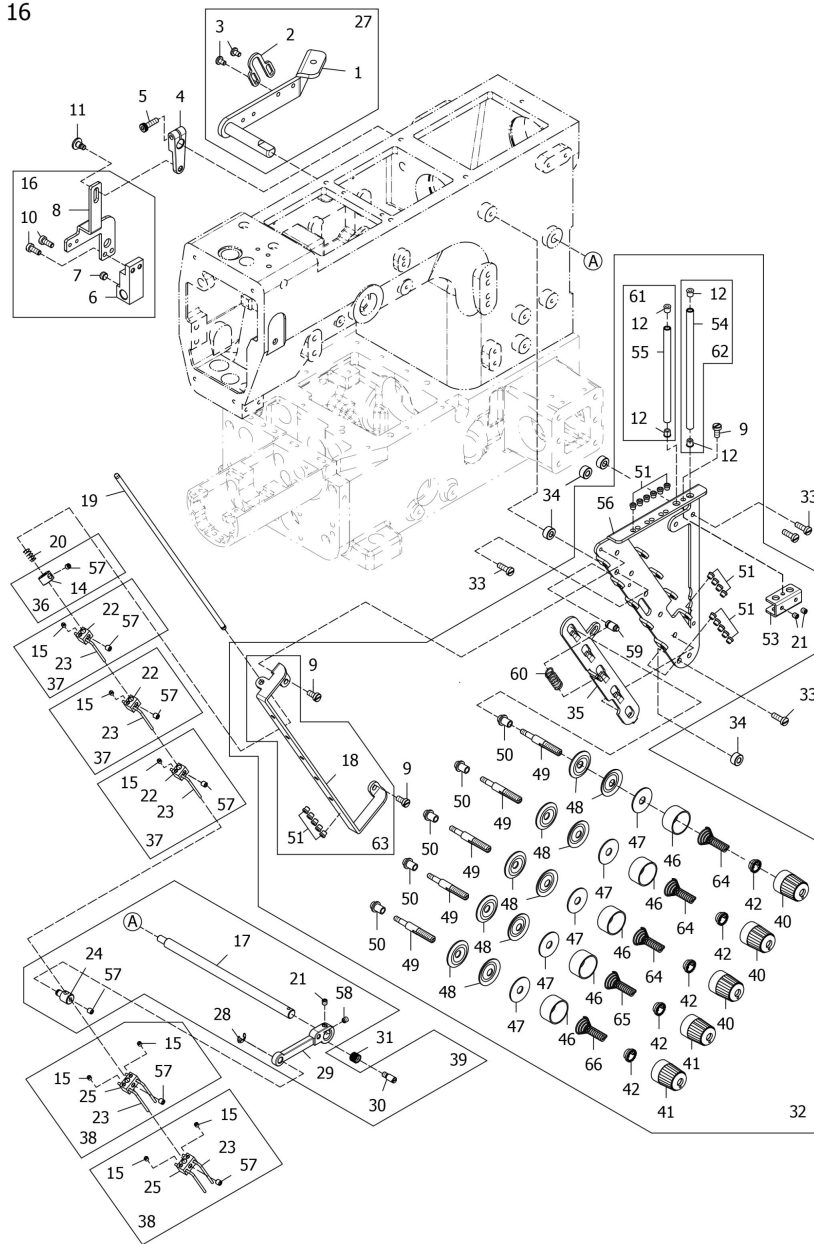
Ref	Parts			Amt
No	No	Description	品 名	Req
1	07871145	Screw (M6-1×8.5,M4.5-0.5×3).....	螺丝.....	2
2	07871144	Spring Cap.....	调钮.....	2
3	07871143	Conical Spring Washer.....	锥形弹簧垫片.....	2
4	07201404	Differential Feeding Graduations.....	差动尺寸刻度板.....	1
5	07801159	Differential Feeding Control Lever.....	差动量控制杆.....	1
6	07871140	Screw (M4-0.7×14.5).....	螺丝.....	4
7	07871141	Spacer.....	垫块.....	4
8	07871146	Screw (M5-0.8×8).....	螺丝.....	4
9	07871148	Washer.....	垫片.....	4
10	07871142	Control Lever Stop.....	控制杠杆止块.....	4
11	07870125	Screw (M4-0.7×8).....	螺丝.....	2
12	07201412	Differential Feeding Control Lever Shaft.....	差动量控制横杆主轴.....	1
13	07871137	O-ring.....	O环.....	4
14	07201414	Stitch Length Graduations.....	针距尺寸刻度板.....	1
15	07201415	Stitch Length Control Lever.....	针距大小控制杆.....	1
16	07201416	Main Feeding Control Lever Shaft.....	针距控制横杆主轴.....	1
18	07201418	Differential Feeding Graduations C.Set.....	差动尺寸刻度板组.....	1
19	07871123	Spring Cap C.Set.....	调钮组.....	2
21	07201421	Stitch Length Graduations C.Set.....	针距尺寸刻度板组.....	1

**LUBRICATING MECHANISM****润滑机构**

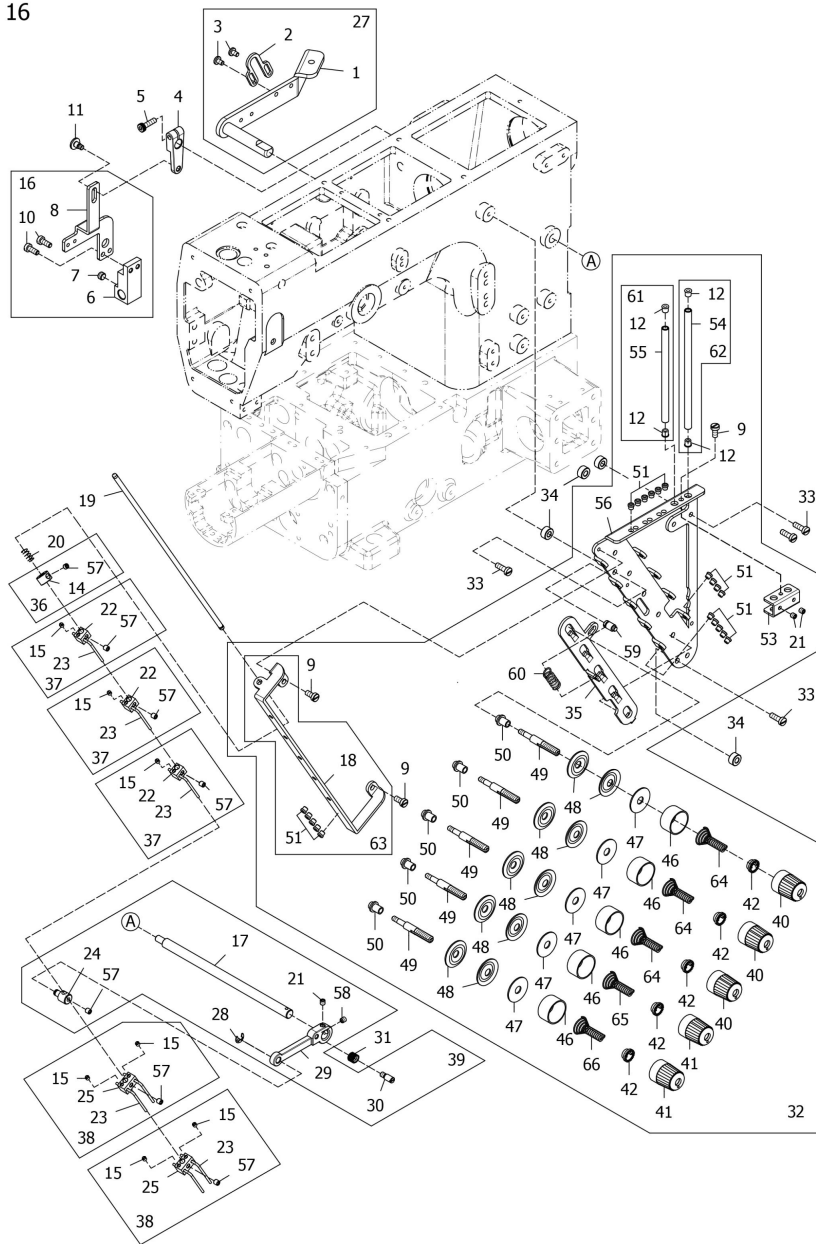
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871301	Oil Receiver.....	润滑油接收盘.....	1
2	07870125	Screw (M4-0.7×8).....	螺丝.....	8
3	07871303	Nut.....	螺帽.....	1
4	07871304	Oil Wick.....	油蕊.....	2
5	07871305	Needle Bar Connecting Rod Oil Pip.....	针棒连杆轴承给油管.....	1
6	07870229	Screw (M4-0.7×4).....	螺丝.....	3
9	07871309	Oil Wick Holder.....	油蕊固定座.....	1
10	07870702	Screw (9/64-40×7.5).....	螺丝.....	1
11	07871311	Oil Filter Cap.....	滤油器盖.....	1
12	07871312	Screw (11/64-40×16).....	螺丝.....	3
13	07871313	O-ring (P42).....	O环.....	1
14	07871314	Oil Filter.....	滤油器.....	1
15	07871315	Oil Filter Connector (3/8-28×6).....	滤油器连接管.....	1 </td
16	07871316	Felt.....	吸油棉.....	1
17	07871317	Suction Pipe.....	回油管.....	1
18	07871318	Suction Pipe Bushing.....	回油管衬套.....	1
19	07871319	Oil Tube (3×5×440mm).....	油管.....	1
20	07871320	Draining Pipe.....	油路套管.....	1
21	07871321	Oil Sight Top Nozzle.....	外视油量上喷嘴.....	1
22	07871358	Oil Sight Top Nozzle C.Set.....	上喷油管组.....	1
23	07870547	Washer.....	垫片.....	1
24	07871324	Oil Tube (4×6×30mm).....	油管 (4×6×30mm).....	1
25	07871325	Non-Return Valve Unit.....	止回阀.....	1
26	07871326	Oil Tube (4×6×315mm).....	油管 (4×6×315mm).....	1
27	07871327	Oil Tube Joint, Two Way.....	油管接头(双向).....	1
28	07871328	Oil Tube (4×6×35mm).....	油管 (4×6×35mm).....	1
29	07871329	Oil Tube Joint, One Way.....	油管接头(单向).....	5
30	07201530	Lower Shaft Oiling Outlet.....	简臂转轴部喷油头.....	1
31	07871331	Oil Tube (Middle), Complete Set.....	油管(中段)总成.....	1
32	07871332	Oil Tube (4×6×50mm).....	油管 (4×6×50mm).....	1
33	07871333	Lower Shaft Oiling Shower.....	简臂勾针轴部喷油孔.....	1
34	07871334	Oil Tube (4×6×30mm).....	油管 (4×6×30mm).....	1
36	07871336	Fitting Stud (Short)(1/4-40×16).....	放油螺丝(短).....	4
37	07871337	Gasket.....	密合垫片.....	3
38	07871338	Fitting Stud (Long)(1/4-40×27).....	放油螺丝(长).....	1
39	07871339	Oil Tube (Short), Complete Set.....	油管组(短).....	1
40	07871340	Oil Pump, Complete Set.....	油泵组.....	1
41	07871341	Oil Pump Driving Worm Gear.....	油泵驱动蜗齿组.....	1
42	07871242	Felt.....	吸油棉.....	1
43	07870915	Screw (M6-1×16).....	螺丝.....	2

**LUBRICATING MECHANISM****润滑机构**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
44	07871344	Suction Pipe.....	吸油管.....	2
45	07871345	Nut.....	螺帽.....	1
46	07871346	Oil Nozzle for Worm Gear.....	驱动蜗齿组喷油嘴.....	1
47	07871347	Dust Proof Plate.....	防尘盖.....	1
48	07871348	Oil Tube Stay.....	油管固定架.....	1
49	07871349	Oil Sight Gauge.....	外视油量表.....	1
50	07871356	Oil Filter Cap C.Set.....	滤油器盖组.....	1
51	07201551	Oil Tube Joint,One Way.....	油管接头(单向).....	1
52	07401139	Fitting Stud (3/16-32×13.5).....	放油螺丝.....	1
53	07401140	Washer.....	垫片.....	2
54	07201554	Oil Tube Adapter.....	油管转接头.....	1
55	07871355	Washer.....	垫片.....	3
56	07201556	Oil Tube.....	油管 (3×5×365mm).....	1
57	07871357	Warning Sticker.....	贴纸.....	1
58	07871374	Oil Receiver C.Set.....	润滑油接收盘组.....	1
59	07871359	Suction Pipe C.Set.....	回油管组.....	1
60	07871364	Oil Pump Frame C.Set.....	油泵本体组.....	1
61	07871361	Oil Tube.....	油管.....	1
62	07871362	Oil Tube Joint,Two Way C.Set.....	双向油管接头组.....	1
63	130101101	Cable Clamp (UC-0.5).....	配线固定组.....	1
65	07871365	Oil Pump Frame (Upper).....	油泵本体 (上座).....	1
66	07871366	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
67	07871367	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
68	07871368	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
69	07871369	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
70	07871370	Oil Pump Shaft.....	油泵主轴.....	1
71	07871371	Lower Cover.....	下座盖.....	1
72	07871372	Screw (M4-0.7×40).....	螺丝.....	4
77	07871377	Oil Pump Frame (Lower).....	油泵本体 (下座).....	1
78	07871378	Oil Pump Frame (Middle).....	油泵本体 (中座).....	1
79	07871379	Tube Clamp.....	管束.....	3
81	07870323	Washer.....	垫片.....	1


AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 16

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871501	Lifter Lever.....	压脚拉杆.....	1
2	07871502	Lifter Lever Stop.....	拉杆止架.....	1
3	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
4	07871504	Tension Release Lever.....	张力释放杠杆.....	1
5	07870622	Screw (M4-0.7×14).....	螺丝.....	1
6	07871506	Tension Release Block.....	张力释放滑块.....	1
7	07870214	Screw (M6-1×4).....	螺丝.....	1
8	07871508	Tension Release Connecting Plate.....	张力释放连接压板.....	1
9	07870125	Screw (M4-0.7×8).....	螺丝.....	3
10	07870706	Screw (M4-0.7×10).....	螺丝.....	2
11	07871511	Screw(M4-0.7×4.5).....	螺丝.....	1
12	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4
14	07871514	Collar.....	轴环.....	1
15	07870319	Screw (1/8-44×2.6).....	螺丝.....	7
16	07871516	Tension Plate C.Set.....	张力压板组.....	1
17	07871517	Tension Release Shaft.....	张力释放转轴.....	1
18	07871518	Thread Pull-off Eyelet.....	过线松线架.....	1
19	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
20	07871520	Swing-Proof Spring.....	防震弹簧.....	1
21	07870229	Screw (M4-0.7×4).....	螺丝.....	3
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	3
23	07871523	Hook.....	松线钩.....	7
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
27	07871527	Lifter Lever C.Set.....	压脚拉杆组.....	1
28	07871528	Retaining Ring.....	扣环.....	1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5).....	张力释放调整螺丝.....	1
31	07871531	Spring.....	弹簧.....	1
32	07871532A	Thread Eyelet Tension C.Set.....	过线张力组.....	1
33	07870102	Screw (M4-0.7×12).....	螺丝.....	4
34	07871534	Spacer.....	隔片.....	4
35	07871535	Tension Disc Separator.....	过线张力盘分离架.....	1
36	07871536	Collor C.Set.....	轴环组.....	1
37	07871537	Hook C.Set.....	松线钩组.....	3
38	07871538	Hook C.Set.....	松线钩组.....	2
39	07871539	Pull-Off Handle C.Set.....	松线拉柄组.....	1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝).....	3
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红).....	2
42	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	5

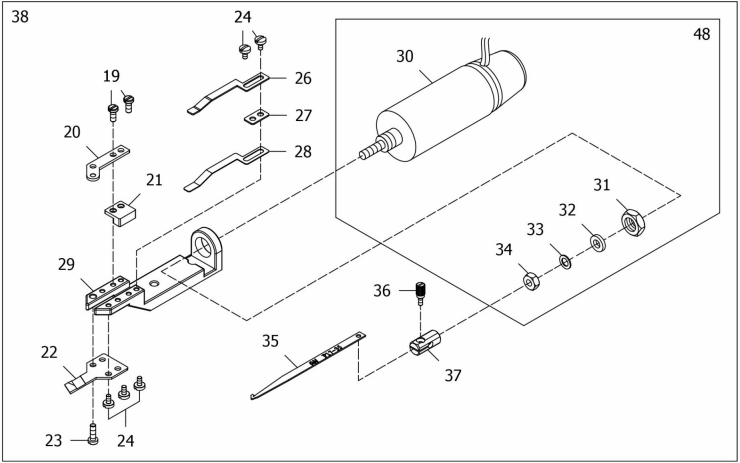
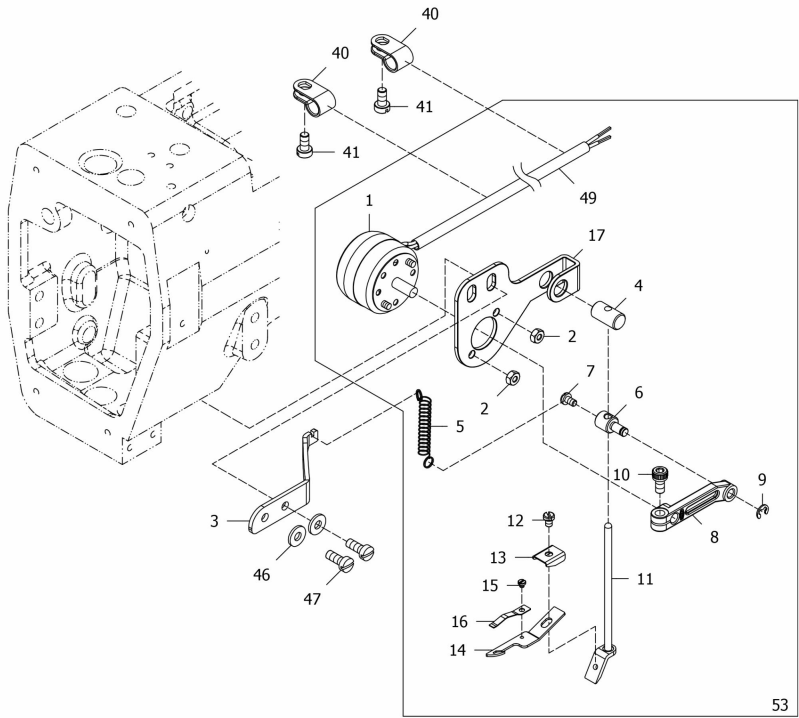


AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 16

Ref.	Parts		Amt.
No.	No.	Description	品名
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座..... 5
47	07870307	Felt.....	毡垫..... 5
48	07870308	Tension Disc.....	张力调整盘..... 10
49	07870309A	Tension Post.....	上线张力弹簧支柱..... 5
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈..... 5
51	07870317	Thread Eyelet.....	陶瓷过线孔..... 20
53	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座..... 1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长)..... 1
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短)..... 1
56	07870312	Tension Post Support.....	上线张力组支柱座..... 1
57	07870835	Screw (M4-0.7×3).....	螺丝..... 7
58	07871104	Screw (M4-0.7×4.5).....	螺丝..... 1
59	07871559	Screw (M4-0.7×2.5).....	螺丝..... 1
60	07871560	Spring.....	弹簧..... 1
61	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组..... 1
62	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组..... 1
63	07871563	Thread Pull-off Eyelet C.Set.....	过线松线架组..... 1
64	07870372	Needle Thread Tension Spring.....	针线张力弹簧..... 3
65	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧..... 1
66	07870374	Looper Thread Tension Spring.....	下勾针张力弹簧..... 1

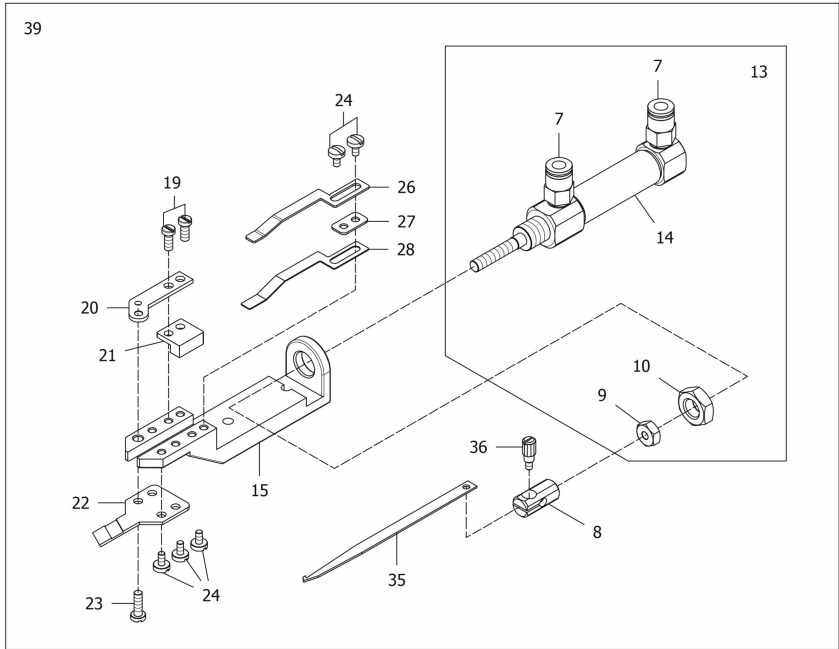
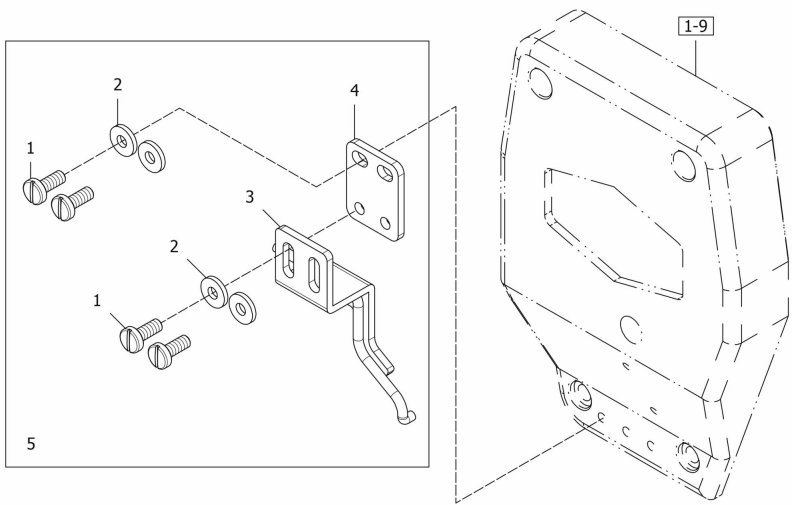
17

Ref.	Parts		Amt.	
No.	No.	Description	品 名	Req.
1	07871601	Lower Knife Driving Lever.....	下切刀驱动连杆.....	1
2	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
3	07871603	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	2
4	07871604	Washer.....	垫片.....	2
5	07870203	Screw (M4-0.7×7).....	螺丝.....	1
6	07871606	Lower Knife Carrier.....	下切刀托架.....	1
7	07871607	Screw (M3-0.5×2.8).....	螺丝.....	2
8	07871608	Connecting Plug.....	下切刀插接头.....	1
9	07871609	Lower Moving Knife.....	下活动刀.....	1
10	07871610	Lower Knife Holder.....	下切刀固定座.....	1
11	07871611	Upper Fixing Knife Carrier.....	上固定刀托架.....	1
12	07871612	Screw (M4-0.7×4).....	螺丝.....	2
13	07871613	Nut.....	螺帽.....	2
14	07871614	Knife Guide Lever.....	切刀导引摇臂.....	2
15	07871615	Knife Guide Lever Eccentric Ring.....	切刀导引摇臂偏心轮.....	2
16	07871616	Screw (M4-0.7×7).....	螺丝.....	2
18	07871618	Upper Knife Carrier Stop.....	上固定刀托架止板.....	1
19	07870258	Screw (M4-0.7×4).....	螺丝.....	2
20	07871620	Upper Knife Carrier Spring.....	上固定刀托架复进簧.....	1
21	07871621	Screw (M4-0.7×2.7).....	螺丝.....	1
24	07201724	Crank Chamber Cover.....	曲柄轴室盖.....	1
25	07871625	Screw (M2-0.4×4).....	螺丝.....	2
26	07871626	Upper Fixing Knife.....	上固定刀.....	1
27	07871627	Screw (M2-0.4×5.6).....	螺丝.....	3
28	07871628	Screw (M2-0.4×10).....	螺丝.....	1
29	07871629	Lower Knife Frame C.Set.....	下切刀本体组.....	1
30	07871630	Upper Fixing Guide.....	上固定刀导引架.....	1
31	07871631	Clamp Spring.....	夹紧弹簧片.....	1
32	07871632	Clamp Spring Pressure.....	夹紧压力弹簧刀片.....	1
33	07871633	Clamp Spring Pressure Holder.....	夹紧压力弹簧固定座.....	1
34	07871634	Clamp Spring Pressure Adjusting Piece.....	压力弹簧调整片.....	1
38	07201738	Cloth Plate (Electrlcal Type).....	缝制平台(电切).....	1
39	07870202	Screw (M4-0.7×10).....	螺丝.....	2
40	07201740	Lower Knife Holder (For Elastic Nylon Line)...	下切刀固定座(伸缩尼龙线专用)...	1
41	07871641	Lower Moving Knife.....	下活动刀(防脱线).....	1
42	07871642	Lower Knife Frame C.Set.....	下切刀本体组(防脱线).....	1



ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM 电磁式上拨线及切线机构 18

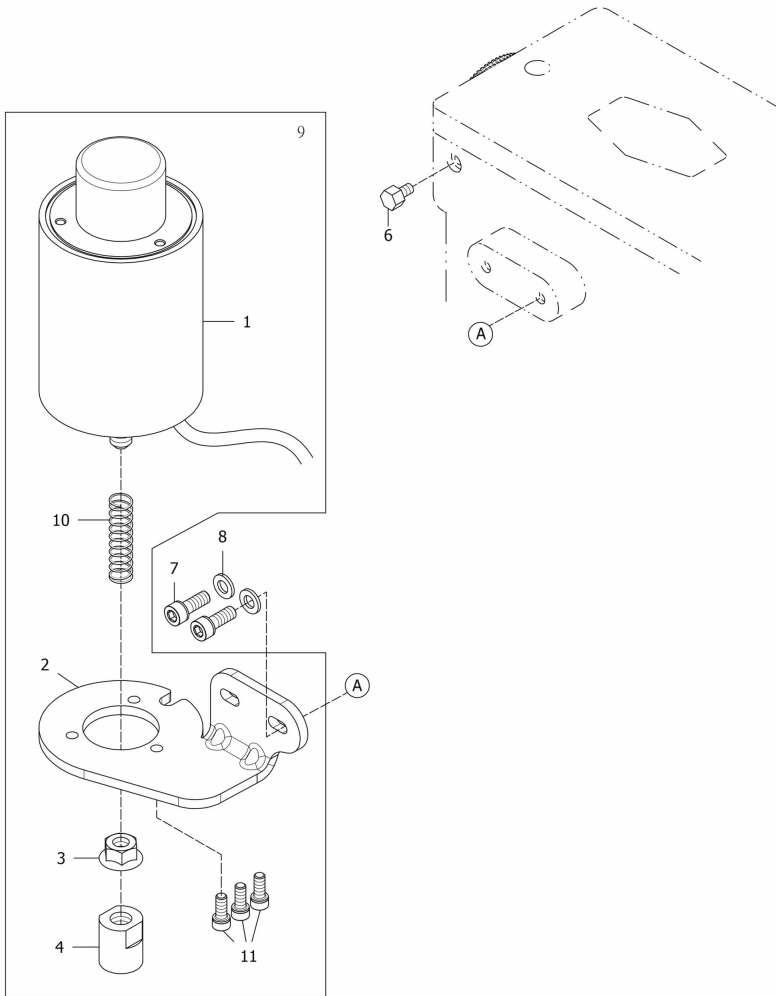
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871701	Wiper Solenoid.....	拨线电磁阀.....	1
2	07871702	Nut.....	螺帽.....	2
3	07871703	Buffer Spring Bracket.....	缓冲弹簧吊架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07871705	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Solenoid Lever Pin.....	电磁阀摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁阀摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝.....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07871713	Wiper Holder.....	拨线钩固定座.....	1
14	07871714	Wiper.....	拨线钩.....	1
15	07871715	Screw (M2-0.4×1.7).....	螺丝.....	1
16	07871716	Clamp Spring.....	夹线弹簧片.....	1
17	07871717	Solenoid Bracket.....	拨线电磁阀托架.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730	Solenoid.....	电磁铁.....	1
31	07871731	Nut.....	螺帽.....	1
32	07871732	Washer.....	垫片.....	1
33	07871733	Spring Washer.....	弹簧垫片.....	1
34	07871734	Nut.....	螺帽.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
38	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1
40	130101101	Cable Clamp (UC-0.5).....	配线固定组.....	2
41	07870125	Screw (M4-0.7×8).....	螺丝.....	2
46	07870323	Washer.....	垫片.....	2
47	07870102	Screw (M4-0.7×12).....	螺丝.....	2
48	07871725	Knife Guide Solenoid C.Set.....	上切刀电磁阀组.....	1
49	07871749A	Tube (Black).....	塑料管 (黑).....	1
53	07871753	Electrical Type Thread Wiper.....	电磁式上拨线.....	1



PNEUMATIC TYPE TOP AIR WIPER & TRIMMER MECHANISM

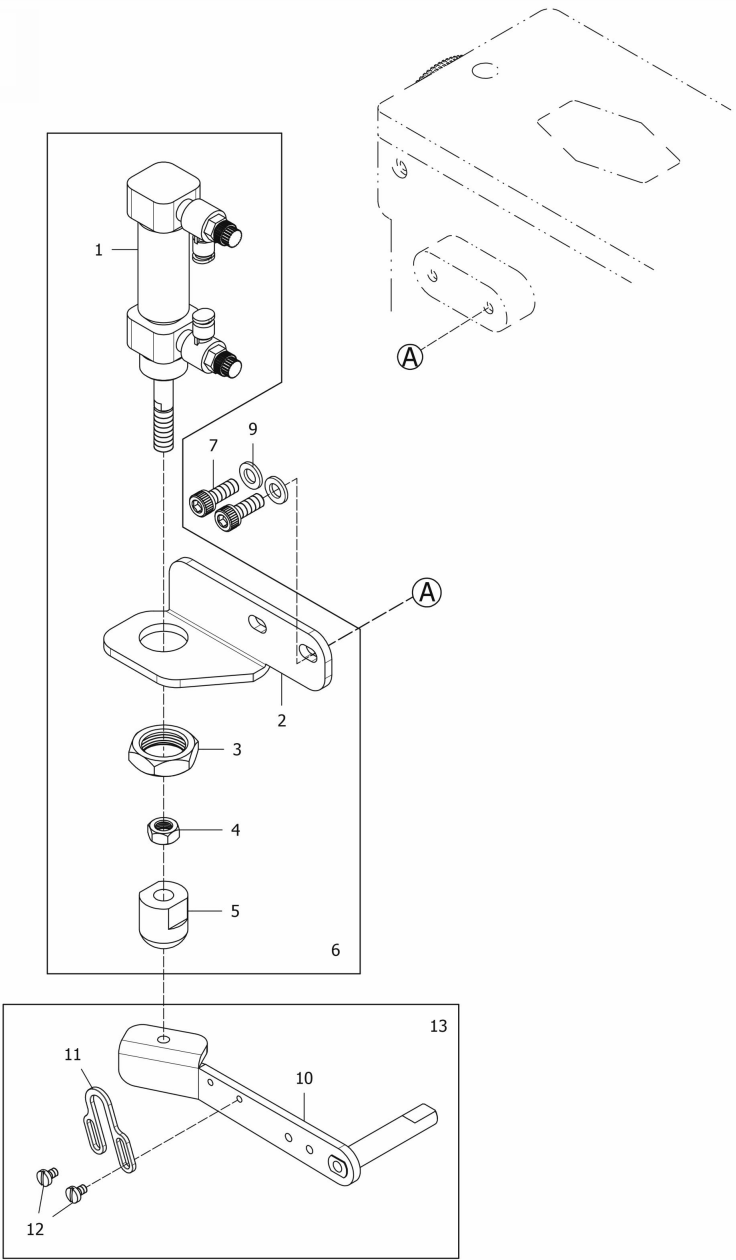
气压式上吹风拨线及切线机构 19

Ref.	Parts		Amt.	
No.	No.	Description	品 名	Req.
1	07870706	Screw (M4-0.7×10).....	螺丝.....	4
2	07870323	Washer.....	垫片.....	4
3	07871803	Air Wiper.....	吹风拨线管.....	1
4	07871804	Air Wiper Holder.....	拨线管固定座.....	1
5	07871805	Pneumatic Type Air Wiper C.Set.....	气压式吹风拨线组.....	1
7	07871807	Elbow Connector.....	肘形接头.....	2
8	07871808	Pneumatic Type Movable Knife Holder.....	气压式上切刀台.....	1
9	07871809	Nut.....	螺帽.....	1
10	07871810	Nut.....	螺帽.....	1
13	07871813	Air Cylinder C.Set.....	气缸组件.....	1
14	07871814	Air Cylinder.....	气压管.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
38	07871838	Bushing.....	衬套.....	1
39	07871839	Pneumatic Type Top Trimmer C.Set.....	气压式上切刀组.....	1



ELECTRICAL TYPE DIRECT DRIVING PRESSER FOOT LIFTER 电磁式直接驱动抬押脚组 20

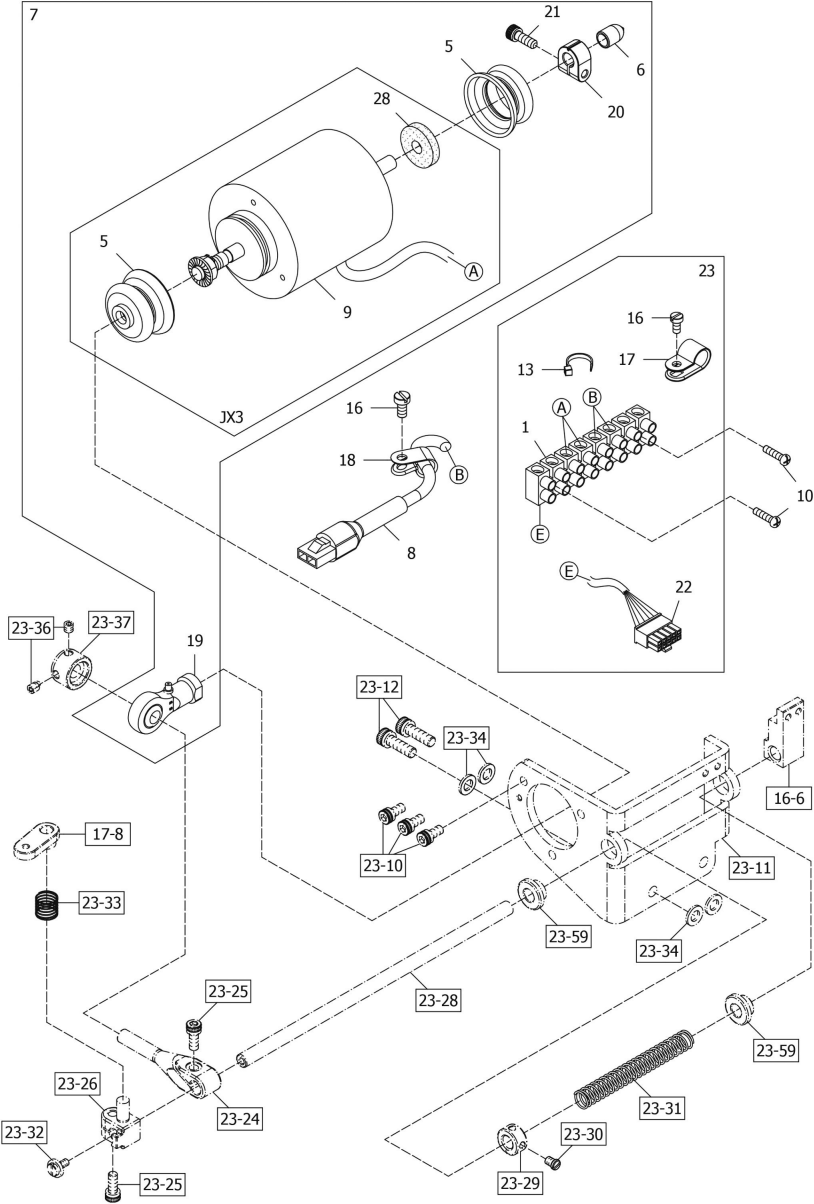
Ref.	Parts		Amt.
No.	No.	Description	Req.
1	07871901	Presser Foot Lifter Solenoid..... 抬压脚电磁铁.....	1
2	07871902	Solenoid Bracket..... 电磁铁吊架.....	1
3	07871903	Nut..... 螺帽.....	1
4	07871904	Plastic Pushing Block..... 塑料推块.....	1
6	07870245	Screw (M4-0.7×8)..... 螺丝.....	1
7	07871907	Screw (M6-1.0×16)..... 螺丝.....	2
8	07870547	Washer..... 垫片.....	2
9	07871909	Presser Foot Lifter Solenoid C.Set..... 抬压脚电磁铁组.....	1
10	07871910	Spring..... 定位缓冲压簧.....	1
11	07871914	Screw (M5-0.8×12)..... 螺丝.....	3



PNEUMATIC TYPE PRESSER FOOT LIFTER

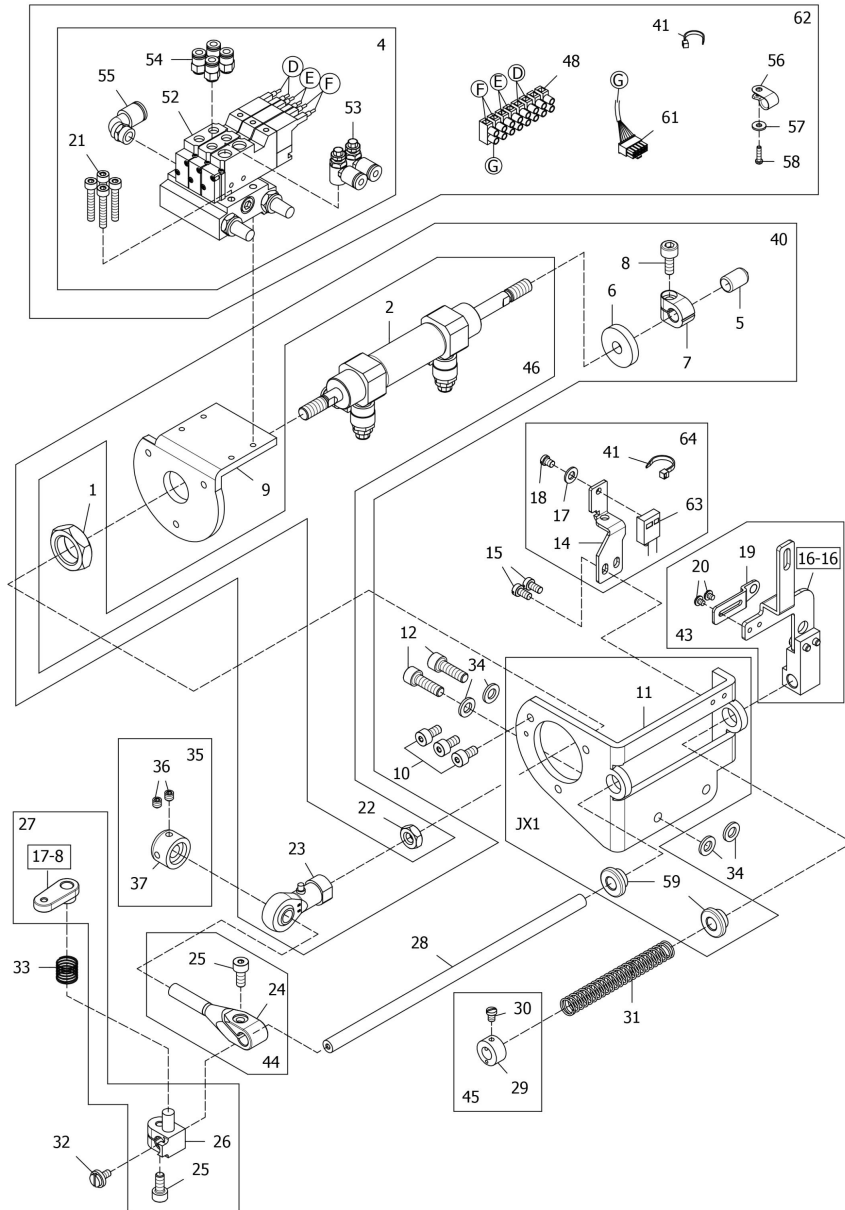
气压式抬押脚组

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872001	Air Cylinder.....	空压管.....	1
2	07872002	Air Cylinder Bracket.....	空压管托架.....	1
3	07872003	Nut.....	螺帽.....	1
4	07872004	Nut.....	螺帽.....	1
5	07872005	Plastic Pushing Block.....	塑料推块.....	1
6	07872006	Air Cylinder C.Set.....	空压管组.....	1
7	07871907	Screw (M6-1.0×16).....	螺丝.....	2
9	07870547	Washer.....	垫片.....	2
10	07871501	Lifer Lever.....	压脚拉杆.....	1
11	07871502	Lifer Lever Stop.....	拉杆止架.....	1
12	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
13	07871527	Lifter Lever C.Set.....	压脚拉杆组.....	1



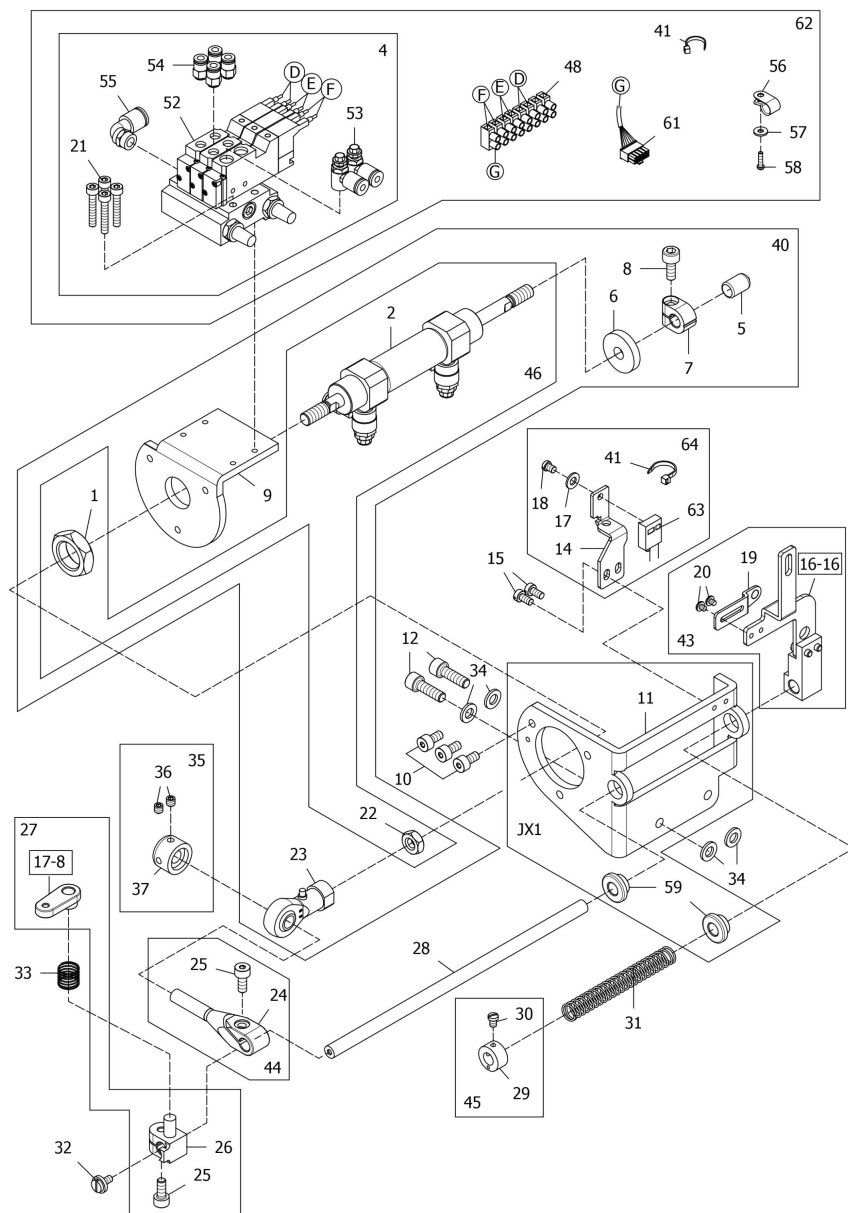
ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM 电磁式下切刀驱动机构

Ref.	Parts				Amt.
No.	No.	Description	品名	Req.	
1	07872101A	Terminal Holder.....	端子台.....	1	
5	07872105	Solenoid Cover.....	电磁铁防尘盖.....	2	
6	07872106	Rubber Cover.....	胶套.....	1	
7	07872107	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1	
8	07872108	Knife Guide, Presser Foot Lefter Adaptor Cable.....	上切、抬压脚中继线.....	1	
9	07872109	Solenoid C.Set.....	电磁铁.....	1	
10	07872110	Screw (M3-0.5×12).....	螺丝.....	2	
13	07872113	Bridle.....	固定束带.....	1	
16	07870125	Screw (M4-0.7×8).....	螺丝.....	2	
17	130101103	Cable Clamp (UC-2.0).....	配线固定组.....	1	
18	130101102	Cable Clamp (UC-1.5).....	配线固定组.....	1	
19	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1	
20	07872120	Adjusting Collar.....	调整环.....	1	
21	07870634	Screw (M5-0.8×14).....	螺丝.....	1	
22	07872122	Adaptor Cable.....	中继线.....	1	
23	07872123	Adaptor Cable C.Set.....	中继线端子组.....	1	
28	07872206	Rubber Cushion.....	避震胶垫.....	1	
JX3	JX072103	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1	



PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM 气压式下切刀驱动机构

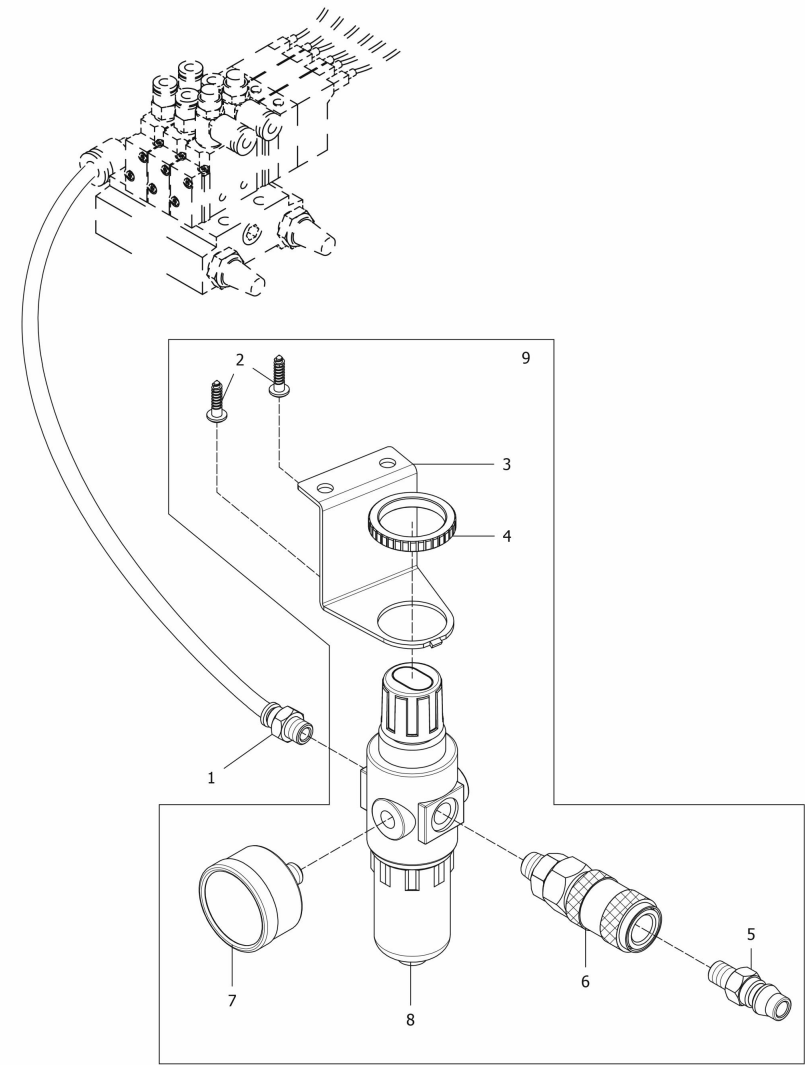
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07872201	Nut.....	螺帽.....	1
2	07872202	Air Cylinder.....	气压缸.....	1
4	07872204	Electromagnetic Valve, C.Set.....	气压电磁阀组.....	1
5	07872106	Rubber Cover.....	胶套.....	1
6	07872206	Rubber Cushion.....	避震胶垫.....	1
7	07872120	Adjusting Collar.....	调整环.....	1
8	07870634	Screw (M5-0.8×14).....	螺丝.....	1
9	07872209	Cylinder Bracket.....	空压管吊架.....	1
10	07870628	Screw (M5-0.8×10).....	螺丝.....	3
11	07872211	Trimming Cylinder Support.....	下切刀空压管座.....	1
12	07870546	Screw (M6-1×20).....	螺丝.....	2
14	07872214	Switch Support.....	安全开关座.....	1
15	07870125	Screw (M4-0.7×8).....	螺丝.....	2
17	07872217	Washer.....	垫片.....	1
18	07872218	Screw (11/64-40×5).....	螺丝.....	1
19	07872219	Switch Guide.....	安全开关导片.....	1
20	07872220	Screw (M3-0.5×4.7).....	螺丝.....	2
21	07872221	Screw (M4-0.7×25).....	螺丝.....	4
22	07872222	Nut.....	螺帽.....	1
23	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
24	07872224	Plunger.....	柱塞接头.....	1
25	07871914	Screw (M5-0.8×12).....	螺丝.....	2
26	07872226	Connecting Block.....	连结滑块.....	1
27	07872227	Connecting Block C.Set.....	连结滑块组.....	1
28	07872228	Cylinder Return Shaft.....	空压管复进轴.....	1
29	07870832	Collar.....	轴环.....	1
30	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	1
31	07872231	Cylinder Return Spring.....	空压管复进簧.....	1
32	07872232	Screw (M4-0.7×8).....	螺丝.....	1
33	07872233	Spring.....	弹簧.....	1
34	07870547	Washer.....	垫片.....	4
35	07872235	Plunger Stop C.Set.....	柱塞止环组.....	1
36	07870648	Screw (M5-0.8×5).....	螺丝.....	2
37	07872237	Plunger Stop.....	柱塞止环.....	1
40	07872240	Electromagnetic Valve,C.Set.....	气压阀整组.....	1
41	07872113	Bridle.....	束带.....	2
43	07872243	SwitchGuide C.Set.....	安全开关导片组.....	1
44	07872244	Plunger C.Set.....	柱塞接头组.....	1
45	07872245	Collar C.Set.....	轴环组.....	1
46	07872246	For Generally Pneumatic Type.....	一般风切.....	1


PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM 气压式下切刀驱动机构

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
48	07872101A	Terminal.....	端子.....	1
52	07872252	Solenoid.....	电磁阀.....	1
53	07871807	Elbow Connector.....	肘形接头.....	2
54	07872254	Speed Connector.....	电磁阀调速接头.....	4
55	07872255	Connector.....	电磁阀底座接头.....	1
56	130101101	Cable Clamp (UC-0.5).....	配线固定组.....	1
57	07870323	Washer.....	垫片.....	1
58	07872110	Screw (M3-0.5×12).....	螺丝.....	1
59	07872259	Trimming Cylinder Support Bushing.....	下切刀空压管座筒套.....	2
61	07872122	Adaptor Cable.....	中继线.....	1
62	07872262	Electromagnetic Valve,C.Set.....	气压电磁阀整组.....	1
63	07872263	Switch.....	安全开关.....	1
64	07872264	Switch,Support C.Set.....	安全开关座组.....	1
JX1	JX072201	Trimming Cylinder Support C.Set.....	下切刀空压管座组.....	1

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Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872301	Top Trimmer Fixed Block.....	上切刀固定座.....	1
2	07872302	Universal Joint.....	万向接头.....	2
3	07872303	Position Washer.....	定位垫圈.....	3
4	07872304	Screw (M5-0.8×12).....	螺丝.....	3
5	07872305	Up & Down Position Block.....	上下定位块.....	1
6	07870650	Washer.....	垫片.....	2
7	07870202	Screw (M4-0.7×10).....	螺丝.....	2
9	07872309	Top Trimmer Universal Adapter C. Set.....	上切刀万向接头组.....	1
10	07870623	Screw (M4-0.7×12).....	螺丝.....	2
11	07870229	Screw (M4-0.7×4).....	螺丝.....	3



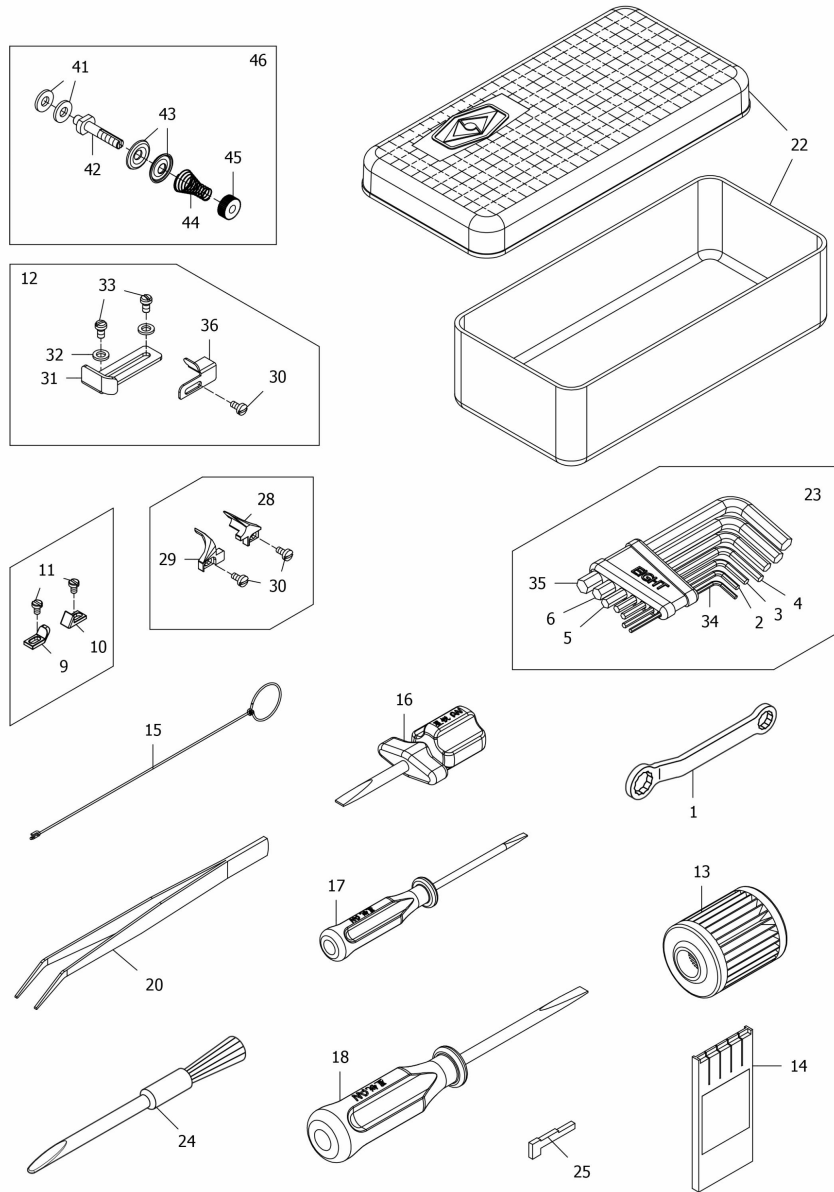
PNEUMATIC REGULATOR MECHANISM

气压调节器机构

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07872401	Coupler.....	转接头.....	1	
2	07872402	Wood Screw.....	木螺丝.....	2	
3	07872403	Bracket.....	托架.....	1	
4	07872404	Screw Ring.....	螺环.....	1	
5	07872405	Coupler.....	转接头.....	1	
6	07872406	Connect Valve.....	气压阀.....	1	
7	07872407	Gauge.....	气磅表.....	1	
8	07872408	Pneumatic Regulator.....	气压调节器.....	1	
9	07872409	Pneumatic Regulator C.Set.....	气压调节器组.....	1	

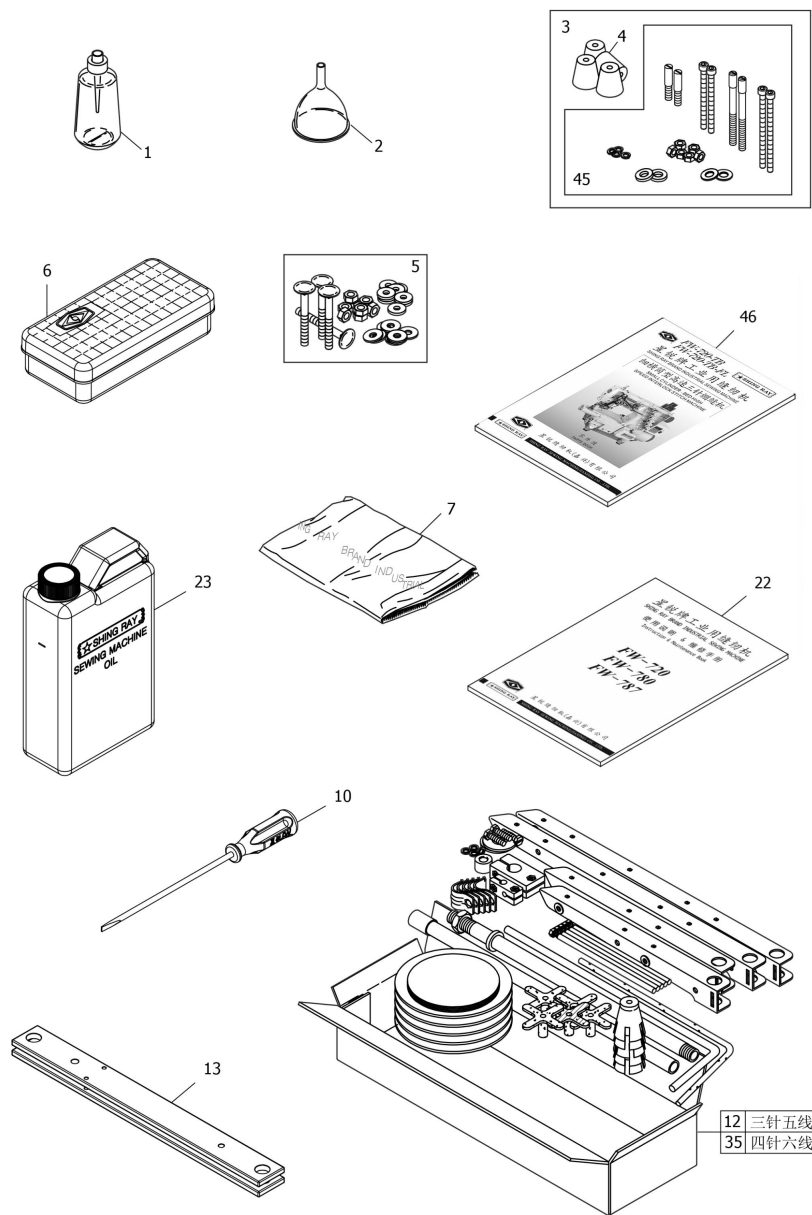
26

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07873101	Thread Stand (5 Spools Type).....	线架 (五线用).....	1
2	07873102	Column Cap.....	柱头盖.....	1
3	07873103	Column Pipe (Upper).....	上线柱.....	1
4	07873104	Thread Hanger (3 Spools Type).....	3 孔过线吊臂.....	1
5	07873105	Thread Hanger (2 Spools Type).....	2 孔过线吊臂.....	1
6	07873106	Screw (M6-1×20).....	螺丝 (不单卖).....	4
7	07873107	Rubber Spool Cushion.....	橡胶线轴避震垫.....	5
8	07873108	Column Pipe Connector.....	线柱接头.....	1
10	07873110	Column Pipe (Lower).....	下线柱.....	1
11	07873111	Washer.....	垫片.....	2
12	07873112	Nut.....	螺帽.....	1
13	07873113	Thread Guide Arm.....	过线杆连接臂.....	1
15	07873115	Thread Guide (6 Spools Type).....	6 孔过线杆.....	1
16	07873116	Spool Cushion.....	线轴避震座.....	5
17	07873117	Spool Pin.....	线轴柱.....	5
18	07873118	Spring Washer.....	弹簧垫片.....	5
19	07873119	Thread Stand (6 Spools Type).....	线架(六线用).....	1
20	07873120	Spool Mat.....	线轴垫.....	5
21	07873121	Spool Seat Disc.....	线轴底盘.....	5
22	07873122	Spring Washer.....	弹簧垫片.....	4
23	07873123	Nut.....	螺帽.....	5
24	07873124	Column Pipe Connector.....	线柱接头.....	4
25	07873125	Spool Stand (3 Spools Type).....	3 孔线轴架.....	1
26	07873126	Spool Stand (2 Spool Type).....	2 孔线轴架.....	1
41	07873141	Screw (M4-0.7×12).....	螺丝 (不单卖).....	3
42	07873142	Nut.....	螺帽.....	4
43	07873143	Thread Guide Holder (Large).....	大过线杆固定座.....	1
44	07873144	Screw (M4-0.7×25).....	螺丝 (不单卖).....	1
45	07873145	Thread Guide Holder (Small).....	小过线杆固定座.....	1

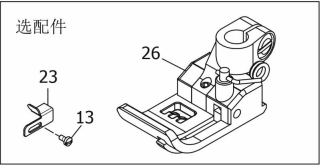
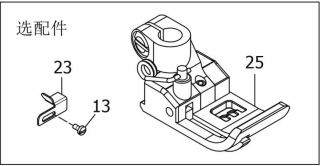
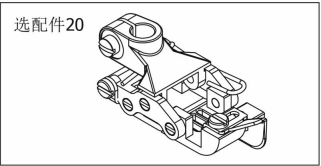
**ATTACHMENT BOX(USUAL)****附件盒(一般用)**

Ref.	Parts	Description	品 名	Amt.
No.	No.			Req.
1	07873201	Ring Spanner.....	梅花扳手.....	1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角扳手.....	1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角扳手.....	1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角扳手.....	1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角扳手.....	1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角扳手.....	1
9	07873209	Straight Type Fabric Guide (Left).....	直式布导器(左).....	1
10	07873210	Straight Type Fabric Guide (Right).....	直式布导器(右).....	1
11	07873211	Screw (32/3-56×4).....	螺丝.....	2
12	07202712	Bottom Hemming Folder.....	折下摆组.....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	★	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
20	07873220	Thread Tweezers.....	穿线夹.....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07803523	Hexagonal Wrench C.Set.....	内六角扳手组.....	1
24	07873226	Hairbrush.....	毛刷.....	1
25	07873227	Gage, Sheet.....	定规.....	1
28	07873228	Fabric Guide (Right).....	倒骨布导器(右).....	1
29	07873229	Fabric Guide (Left).....	倒骨布导器(左).....	1
30	07870735	Screw (M2.6-0.45×5).....	螺丝.....	3
31	07202731	Fabric Edge Guide (Right).....	右挡边.....	1
32	07870323	Washer.....	垫片.....	2
33	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
34	07803528	Hexagonal Wrench (1.5mm).....	内六角扳手.....	1
35	07803529	Hexagonal Wrench (6.0mm).....	内六角扳手.....	1
36	07202736	Fabric Guide.....	挡边.....	1
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post.....	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set.....	单针车缝专用张力辅助件.....	1

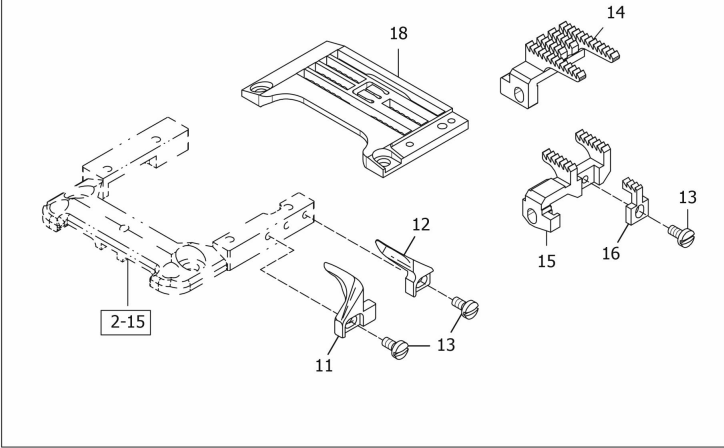
★ 请参照附件一【标准规格件】

**ACCESSORIES****附配件****28**

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
1	07873301	Oiler.....	油壶.....	1
2	07873302	Funnel.....	漏斗.....	1
3	07873303	Oil Reservoir Rubber Cushion C. Set.....	底座避震胶垫螺丝组.....	1
4	07873304	Plug.....	橡胶塞.....	4
5	07873305	Semi - Submerged Hanging Bolt C. Set.....	半沉式吊架螺栓组.....	1
6	07202806	Attachment Box.....	附件盒.....	1
7	07873307	Machine Cover.....	防尘罩.....	1
10	07873310A	Screwdriver.....	螺丝起子.....	1
12	07873101	Thread Stand.....	线架组(三针五线).....	1
13	07873313	Supporting Board (Semi-Submerged Table).....	半沉式底座托架.....	2
22	07873319	Service Manual.....	维修手册.....	1
23	07873320	Oil.....	润滑油.....	1
35	07873119	Thread Stand.....	线架组(四针六线).....	1
45	07873318	Screw C. Set.....	螺丝组.....	1
46	07202846	Spare Parts Book.....	零件图.....	1



车立骨用，须另外订购



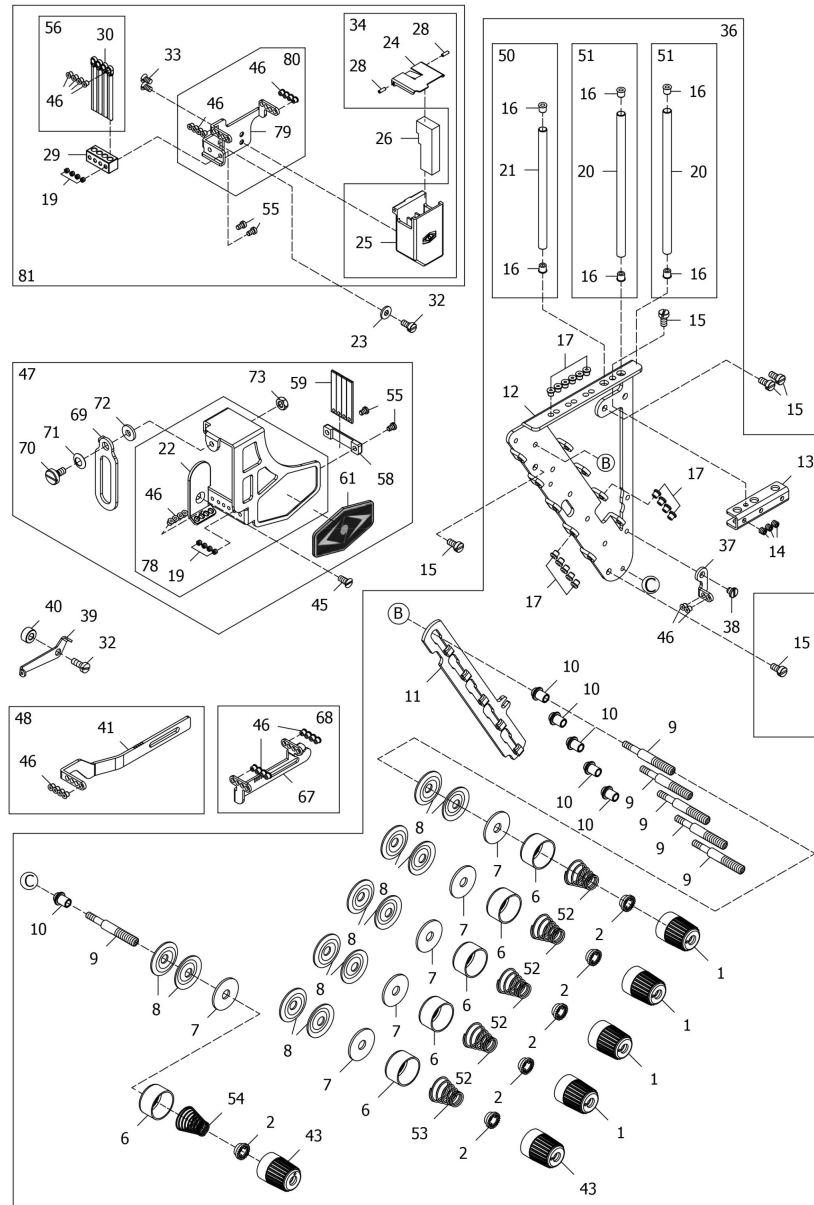
EXCLUSIVE PARTS

专用配件

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
11	07871411	Covering Stand (Left).....	立骨布导器 (左).....	1
12	07871412	Covering Stand (Right).....	立骨布导器 (右).....	1
13	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-车立骨用).....	3
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-左挡边押脚)...	1
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-右挡边押脚)...	1
14	07201102	Main Feed Dog.....	主齿.....	1
15	07201145	Differential Feed Dog.....	差动齿.....	1
16	07871416	Differential Feed Dog (Middle).....	小齿.....	1
18	★	Needle Plate For Covering Seam.....	立骨用针板.....	1
20	07871420	Presser Foot.....	战车押脚.....	1
23	07202736	Fabric Guide.....	挡边.....	1
25	07871425	Presser Foot (Left).....	左挡边押脚.....	1
26	07871426	Presser Foot (Right).....	右挡边押脚.....	1

★ 请参照附件一【标准规格件】

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**MISCELLANEOUS THREAD EYELETS-4NEEDLE****过线机构-四针六线****30**

Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝).....	4
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
7	07870307	Felt.....	毡垫.....	6
8	07870308	Tension Disc.....	张力调整盘.....	12
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07873612	Tension Post Support.....	上线张力组支柱座.....	1
13	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw (M4-0.7x4).....	螺丝.....	3
15	07870125	Screw (M4-0.7x8).....	螺丝.....	5
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07870317	Thread Eyelet.....	陶瓷过线孔.....	15
19	07870319	Screw (1/8-44x2.6).....	螺丝.....	8
20	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
21	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
22	07873622B	Needle Thread Eyelet.....	过线导片.....	1
23	07870323	Washer.....	垫片.....	1
24	07870324	SP Container Cover.....	硅油槽盖.....	1
25	07870325	SP Container.....	硅油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
29	07873629A	Thread Eyelet Support.....	过线杆固定座.....	1
30	07870330B	Thread Eyelet (Front).....	过线杆.....	4
32	07870102	Screw (M4-0.7x12).....	螺丝.....	2
33	07870333	Screw (9/64-40x6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
36	07873636A	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
37	07873637	Top Cover Thread Guide.....	上饰线导板.....	1
38	07870258	Screw (M4-0.7x4).....	螺丝.....	1
39	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
40	07871534	Spacer.....	隔片.....	1
41	07873641B	Needle Thread Take-up.....	针线提线过线杆.....	1
43	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红).....	2
45	07871602	Screw (M4-0.7x8.5).....	螺丝.....	1
46	07870365	Thread Eyelet.....	过线陶瓷(白色).....	30
47	07873647A	Needle Thread Eyelet C.Set.....	过线导片组.....	1
48	07873648A	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
50	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The diagram is organized into several distinct sections, each showing a sub-assembly or a set of parts to be installed. Key components and their assembly paths are as follows:

- Top Left Section:** Shows the installation of a bracket (30) and a pin (33) into a housing (46). A separate part (29) is shown being inserted into a slot (19).
- Top Center Section:** Details the assembly of a cover plate (24) with a pin (28) and a bracket (26) onto a base (25).
- Top Right Section:** Shows three vertical assemblies, each consisting of a pin (16) passing through a sleeve (20) and secured with a nut (50).
- Middle Left Section:** Illustrates the assembly of a complex housing (47) with various internal components like a pin (72), a bracket (71), and a seal (70). A separate part (40) is shown being inserted into a slot (39).
- Middle Right Section:** Shows the assembly of a large housing (12) with a pin (17) and a bracket (15). A separate part (40) is shown being inserted into a slot (39).
- Bottom Left Section:** Shows the assembly of a bracket (41) with a pin (46) and a bracket (68).
- Bottom Center Section:** Shows the assembly of a bracket (46) with a pin (68) and a bracket (67).
- Bottom Right Section:** Shows the assembly of a large housing (11) with a pin (10) and a bracket (9). A separate part (40) is shown being inserted into a slot (39).
- Bottom Far Right Section:** Shows the assembly of a large housing (11) with a pin (10) and a bracket (9). A separate part (40) is shown being inserted into a slot (39).

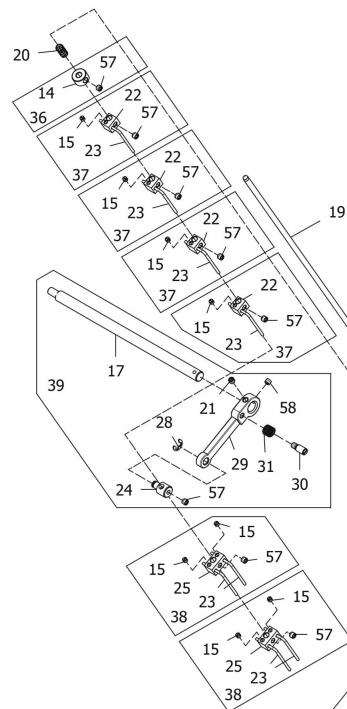
The diagram uses dashed lines to indicate the assembly path for each component, ensuring that the parts are correctly aligned and installed. The parts are numbered for identification, and the assembly is shown in a disassembled state to facilitate understanding of the construction process.

过线机构-四针六线

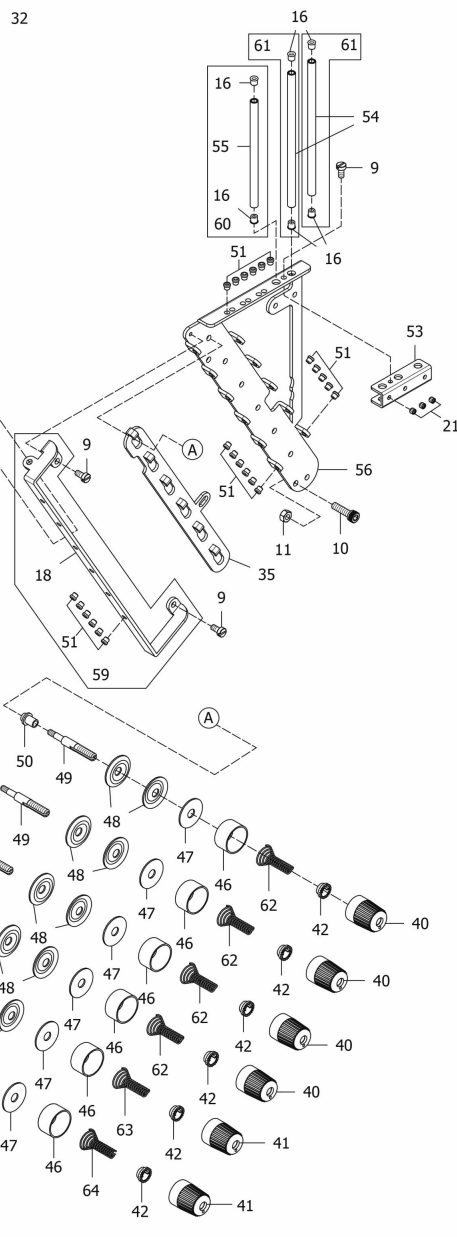
Amt.

Ref.	Parts		Amf.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
51	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管 (长)组.....	2
52	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
53	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
54	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
55	07870366	Screw (1/8-44×4.3).....	螺丝.....	4
56	07873656	Thread Eyelet (Front) C.Set.....	过线杆组.....	1
58	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座.....	1
59	07873659	Needle Thread Strike-off Pin.....	打线片.....	4
61	07870106	Emblem.....	铭牌.....	1
67	07873667	Needle Thread Take-up.....	针线提线过线杆.....	1
68	07873668	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
69	07870386	Safety Plate.....	护目片.....	1
70	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
71	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
72	07870430	Washer.....	垫片.....	1
73	07870431	Nut.....	螺帽.....	1
78	07873678	Needle Thread Eyelet C.Set.....	过线导片组.....	1
79	07873679	Needle Thread Eyelet	针线过线架.....	1
80	07873680	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
81	07873681	SP Device, Complete Set.....	针线硅油组.....	1

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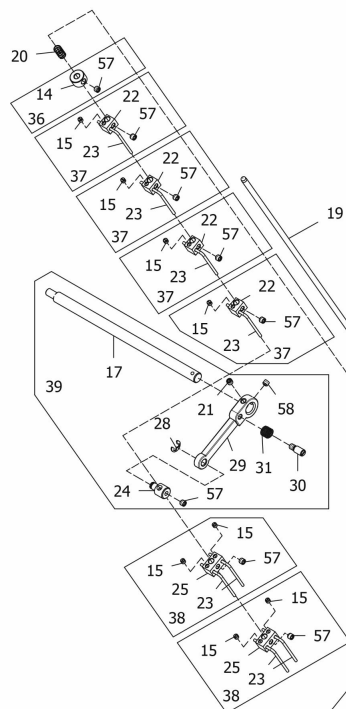


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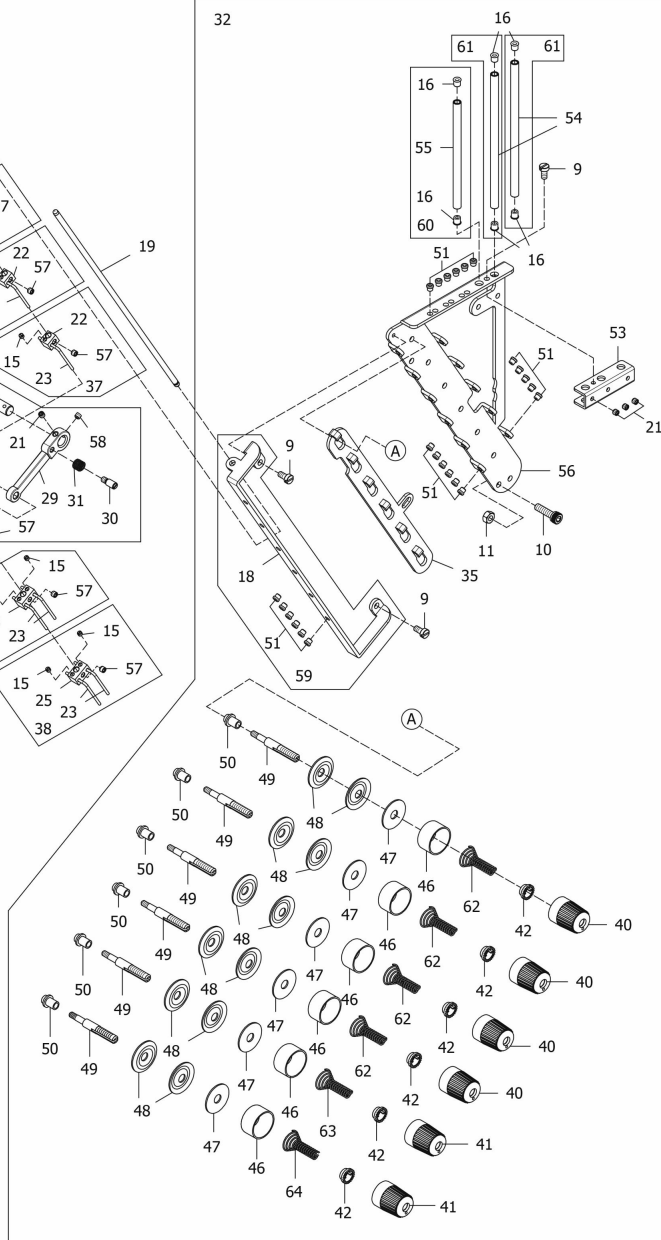
**AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE 自动切线松线机构-四针六线 31**

Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
9	07870125	Screw (M4-0.7×8).....	螺丝.....	3
10	07873710	Screw (M5-0.8×18).....	螺丝.....	1
11	07871028	Nut.....	螺帽.....	1
14	07871514	Collar.....	轴环.....	1
15	07870319	Screw (1/8-44×2.6).....	螺丝.....	8
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07871517	Tension Release Shaft.....	张力释放转轴.....	1
18	07873718	Thread Pull-off Eyelet.....	过线松线架.....	1
19	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
20	07871520	Swing-Proof Spring.....	防震弹簧.....	1
21	07870229	Screw (M4-0.7×4).....	螺丝.....	4
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	4
23	07871523	Hook.....	松线钩.....	8
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
28	07871528	Retaining Ring.....	扣环.....	1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)...	张力释放调整螺丝.....	1
31	07871531	Spring.....	弹簧.....	1
32	07873732A	Thread Eyelet Tension C.Set.....	过线张力组.....	1
35	07873735	Tension Disc Separator.....	过线张力盘分离架.....	1
36	07871536	Collor C.Set.....	轴环组.....	1
37	07871537	Hook C.Set.....	松线钩组.....	4
38	07871538	Hook C.Set.....	松线钩组.....	2
39	07871539	Pull-Off Handle C.Set.....	松线拉柄组.....	1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)...	4
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)...	2
42	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
47	07870307	Felt.....	毡垫.....	6
48	07870308	Tension Disc.....	张力调整盘.....	12
49	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈....	6
51	07870317	Thread Eyelet.....	陶瓷过线孔.....	23
53	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
56	07873756	Tension Post Support.....	上线张力组支柱座.....	1
57	07870835	Screw (M4-0.7×3).....	螺丝.....	8
58	07871104	Screw (M4-0.7×4.5).....	螺丝(尖底).....	1

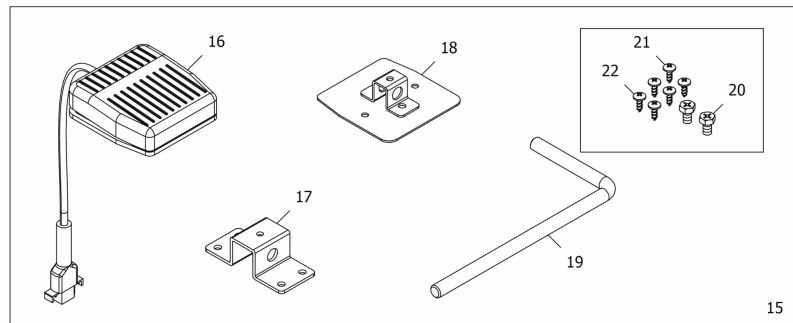
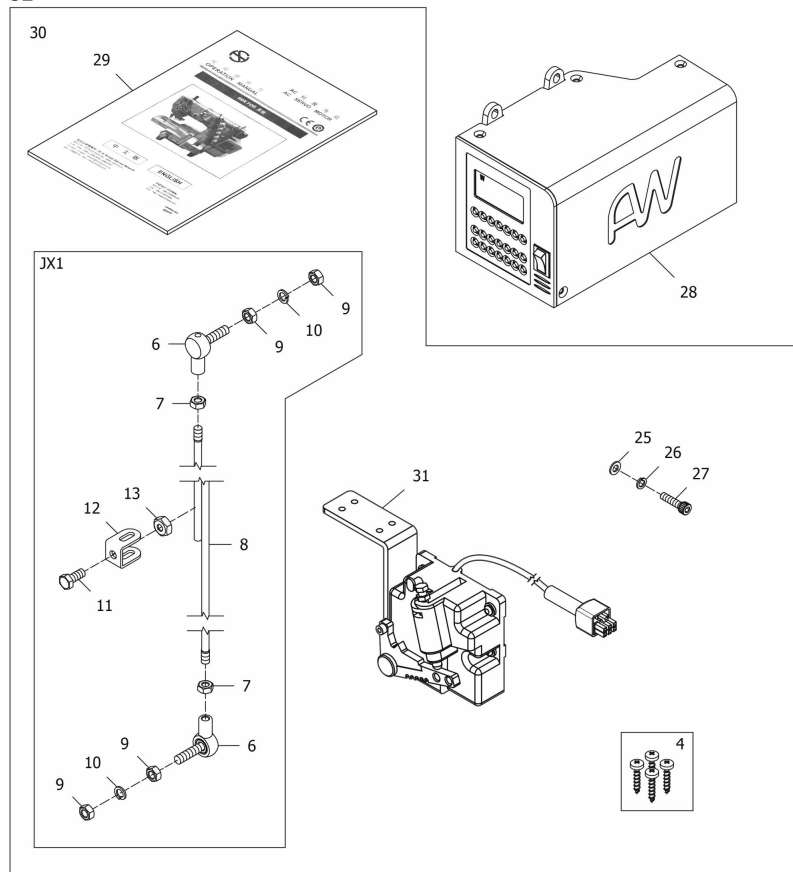
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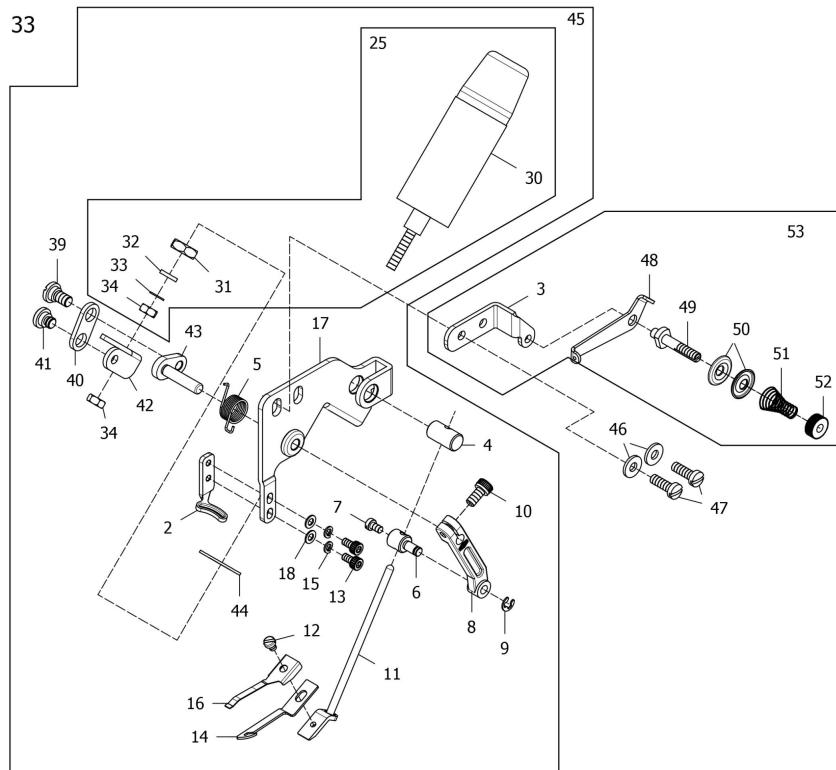
**AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE 自动切线松线机构-四针六线 31**

Ref.	Parts		Amt.
No.	No.	Description	品名
59	07873759	Thread Pull-off Eyelet C.Set.....	过线松线架组..... 1
60	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管 (短)组..... 1
61	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管 (长)组..... 2
62	07870372	Needle Thread Tension Spring.....	针线张力弹簧..... 4
63	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧..... 1
64	07870374	Looper Thread Tension Spring	下勾针张力弹簧..... 1

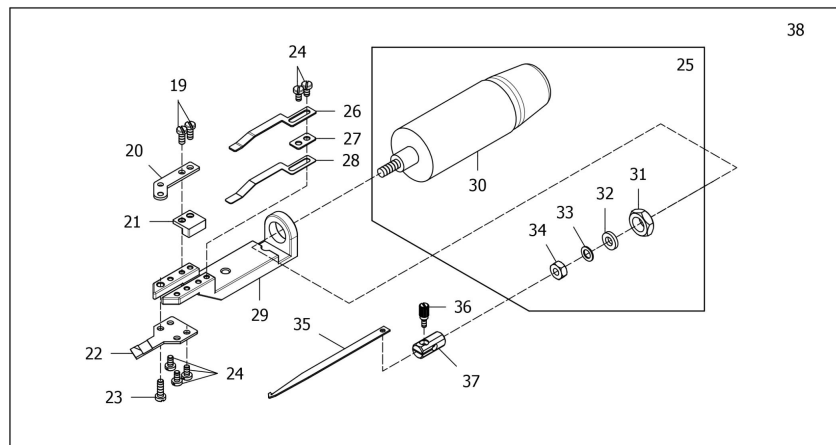
**AC SERVO MOTOR & CONTROL BOX C.SET****伺服马达控制箱组**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
4	07873504	Screw.....	木螺丝.....	4
6	07873506	Universal Joint.....	多向接头.....	2
7	07873507	Nut.....	螺帽.....	2
8	07873508	Connecting Link.....	连杆.....	2
9	07873509	Nut.....	螺帽.....	4
10	07873510	Spring Washer.....	弹簧垫片.....	2
11	07873511	Screw (M6-1×14).....	螺丝.....	2
12	07873512	Spool Pin.....	口型支架.....	2
13	07873513	Nut.....	螺帽.....	2
15	07873515	Knee Switch,C.Set.....	膝动开关组.....	1
16	07873516	Knee Switch.....	膝动开关.....	1
17	07873517	Fixed Plate.....	固定板.....	1
18	07873518	Piece, Clamping.....	夹片.....	1
19	07873519	L-Spool Pin.....	L型支架.....	1
20	07873520	Screw (M6-1×10).....	螺丝.....	2
21	07873521	Screw (Long).....	木螺丝(长).....	4
22	07873522	Screw (Short).....	木螺丝(短).....	2
25	07871148	Washer.....	垫片.....	4
26	07870633	Spring Washer (SW05).....	弹性垫片.....	4
27	07873527	Screw (M5-0.8×20).....	螺丝.....	4
28	07873528	Control Box.....	控制箱.....	1
29	07873529	Book, Instruction.....	控制箱操作说明书.....	1
30	07873530	Ac Servo Motor & Control Box C.Set.....	伺服马达控制箱组.....	1
31	07873531	Starter.....	起动器.....	1
JX1	JX073501	Driving Connection.....	连杆组.....	1

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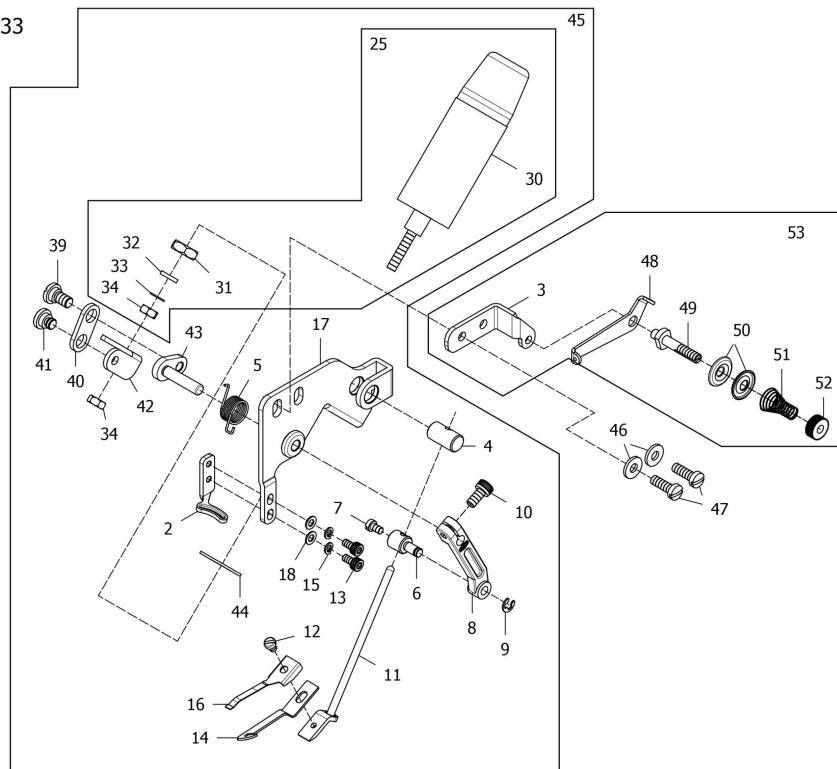


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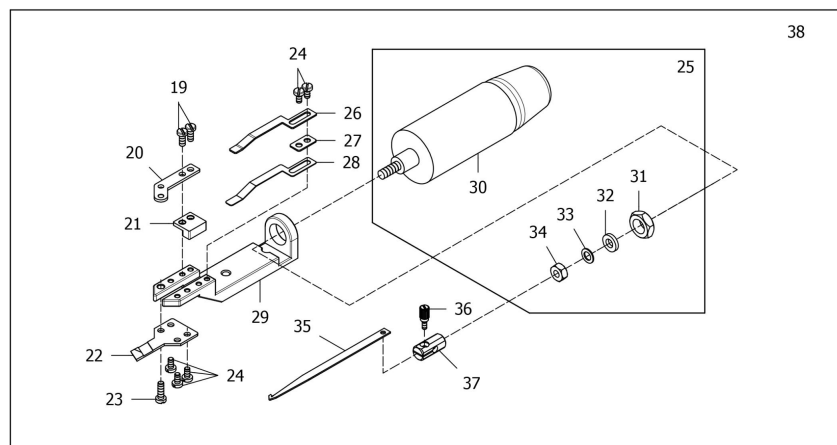
**ELECTRICAL TYPE OF WIPER****拨线装置(WE)****33**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
2	07873802	Top Cover Thread Guide.....	上饰线导板.....	1
3	07873803	Supplementary Thread Guide Bracket.....	上饰线辅助导板固定架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07873805	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Wiper Lever Pin.....	拨线摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁铁摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝.....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07200124	Screw (M3-0.5×6).....	螺丝.....	2
14	07873814	Wiper.....	拨线钩.....	1
15	07201337	Spring Washer.....	弹簧垫片.....	2
16	07873816	Clamp Spring.....	夹线弹簧片.....	1
17	07873817	Solenoid Bracket.....	拨线电磁铁托架.....	1
18	30000345	Washer.....	垫片.....	2
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
25	07871725	Knife Guide Solenoid C.Set.....	上切刀电磁铁组.....	2
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730	Solenoid.....	电磁铁.....	2
31	07871731	Nut.....	螺帽.....	2
32	07871732	Washer.....	垫片.....	2
33	07871733	Spring Washer.....	弹簧垫片.....	2
34	07871734	Nut.....	螺帽.....	3
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
38	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1
39	07873839	Screw (3/16-32×7.4).....	螺丝.....	1
40	07873840	Lever Link.....	提环杆.....	1
41	07870828	Screw (3/16-32×3.5).....	螺丝.....	1

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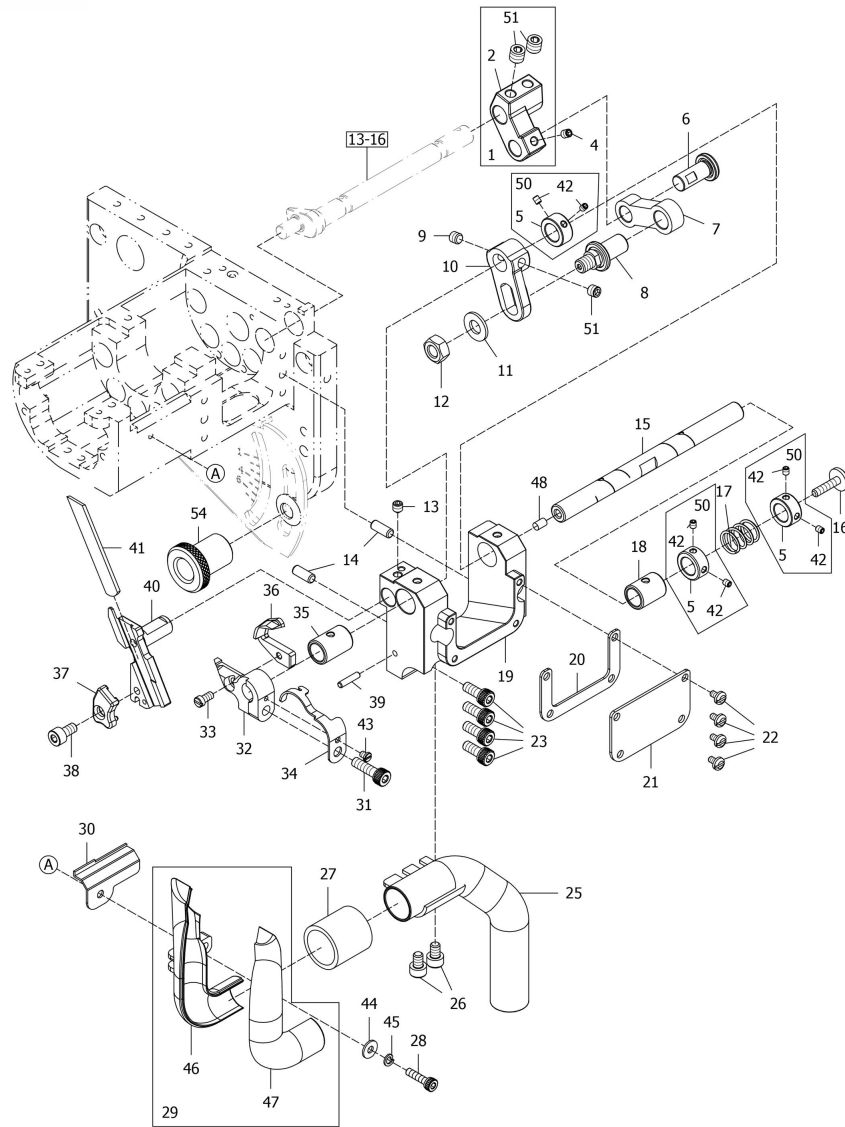
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**ELECTRICAL TYPE OF WIPER**

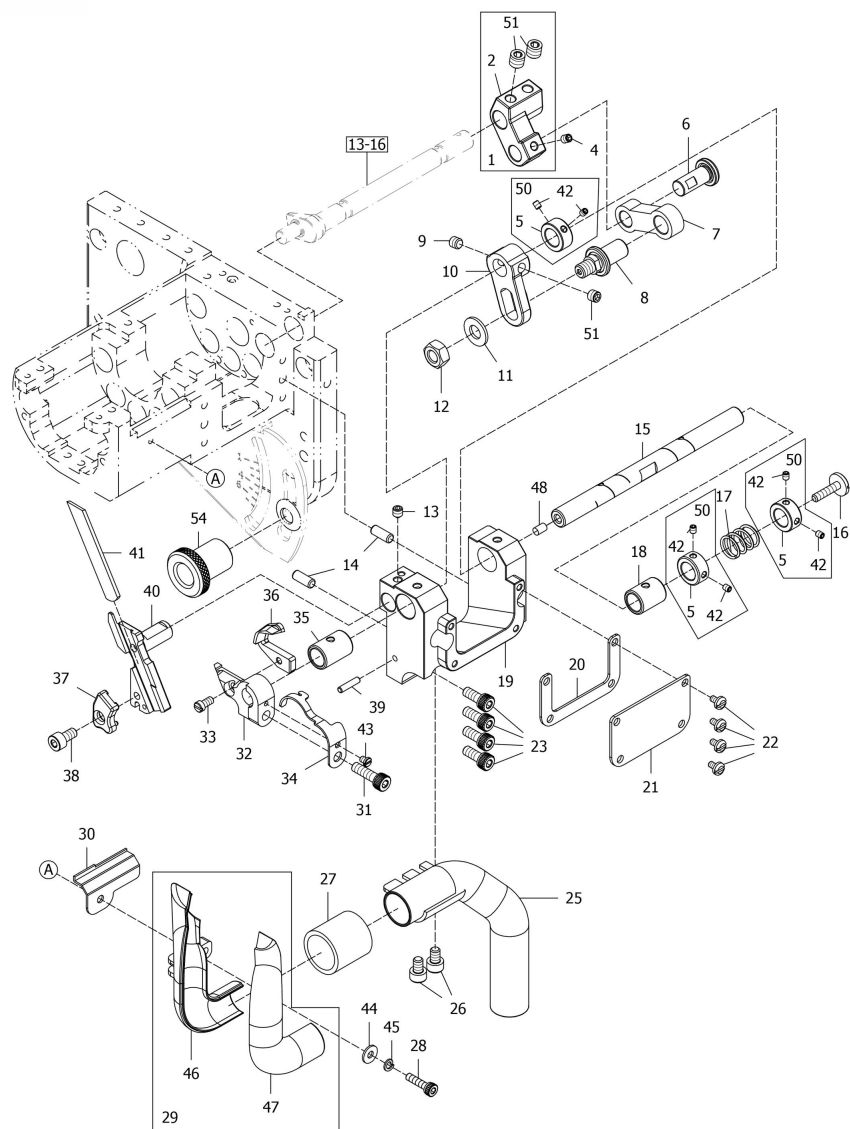
拨线装置(WE)

33

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
42	07873842	Wiper Solenoid Bracket.....	拨线电磁铁固定座.....	1	
43	07873843	Solenoid Lever Pin.....	电磁铁摇臂插销.....	1	
44	07873844	Washer.....	垫片.....	1	
45	07873845	Electrical Type Thread Wiper.....	电磁式上拨线.....	1	
46	07870323	Washer.....	垫片.....	2	
47	07870102	Screw (M4-0.7×12)	螺丝.....	2	
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1	
49	07870349	Tension Post	上饰线张力调整组支柱.....	1	
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2	
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1	
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1	
53	07873853	Top Cover Tharead Guide C.Set.....	上饰辅助板组.....	1	

**KNIFE DRIVING MECHANISM(1)****左修刀驱动机构(1)****34**

Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
1	07203401	Upper Knife Driving Lever C.Set.....	上切刀传动杆组.....	1
2	07203402	Upper Knife Driving Lever.....	上切刀传动杆.....	1
4	07870229	Screw (M4-0.7×4).....	螺丝.....	1
5	07801333	Collar.....	轴环.....	3
6	07801346	Upper Knife Driving Link Pin.....	连杆插销.....	1
7	07203407	Upper Knife Driving Link.....	上切刀提环杆.....	1
8	07801330	Adjusting Lever Pin.....	拉柄可调式插销.....	1
9	07870556	Screw (M5-0.8×4).....	螺丝.....	1
10	07203410	Upper Knife Adjusting Lever.....	可调式拉柄.....	1
11	07801331	Washer.....	垫片.....	1
12	07801332	Nut.....	螺帽.....	1
13	27900822	Screw (M4-0.7×5).....	螺丝.....	1
14	07203414	Pin.....	插销.....	2
15	07203415	Upper Knife Shaft.....	切刀主轴.....	1
16	07801340	Screw (M4-0.7×9.7).....	螺丝.....	1
17	07801339	Upper Knife Spring.....	弹簧.....	1
18	07203418	Upper Knife Shaft Bushing.....	切刀主轴套管.....	1
19	07203419	Lower Knife Holder Bracket.....	切刀固定座托架.....	1
20	07203420	Bracket Cover Gasket.....	固定座托架护盖垫片.....	1
21	07203421	Bracket Cover.....	固定座托架护盖.....	1
22	07801318	Screw (M3-0.5×4.5).....	螺丝.....	4
23	07870202	Screw (M4-0.7×10).....	螺丝.....	4
25	07203425	Suction Pipe.....	吸布屑管.....	1
26	07870913	Screw (M4-0.7×6).....	螺丝.....	2
27	07203427	Connect Tube.....	接管.....	1
28	07203428	Screw (M3-0.5×12).....	螺丝.....	1
29	07203429	Suction Pipe C.Set.....	吸布屑管组.....	1
30	07203430	Chip Guard.....	防护片.....	1
31	07870622	Screw (M4-0.7×14).....	螺丝.....	1
32	07203432	Upper Knife Holder.....	上切刀固定座.....	1
33	07203433	Screw (M3-0.5×6).....	螺丝.....	1
34	07203434	Chip Receiver.....	切屑接受器.....	1
35	07203435	Upper Knife Holder Bushing.....	上切刀固定座套管.....	1
36	07203436	Upper Knife.....	上切刀.....	1
37	07203437	Lower Knife Clamp.....	下切刀夹.....	1
38	07870256	Screw(M4-0.7×8).....	螺丝.....	1
39	07203439	Pin.....	插销.....	1
40	07203440	Lower Knife Holder.....	下切刀固定座.....	1
41	07203441	Lower Knife.....	下切刀.....	1
42	07873038	Screw (M3-0.5×3).....	螺丝.....	6

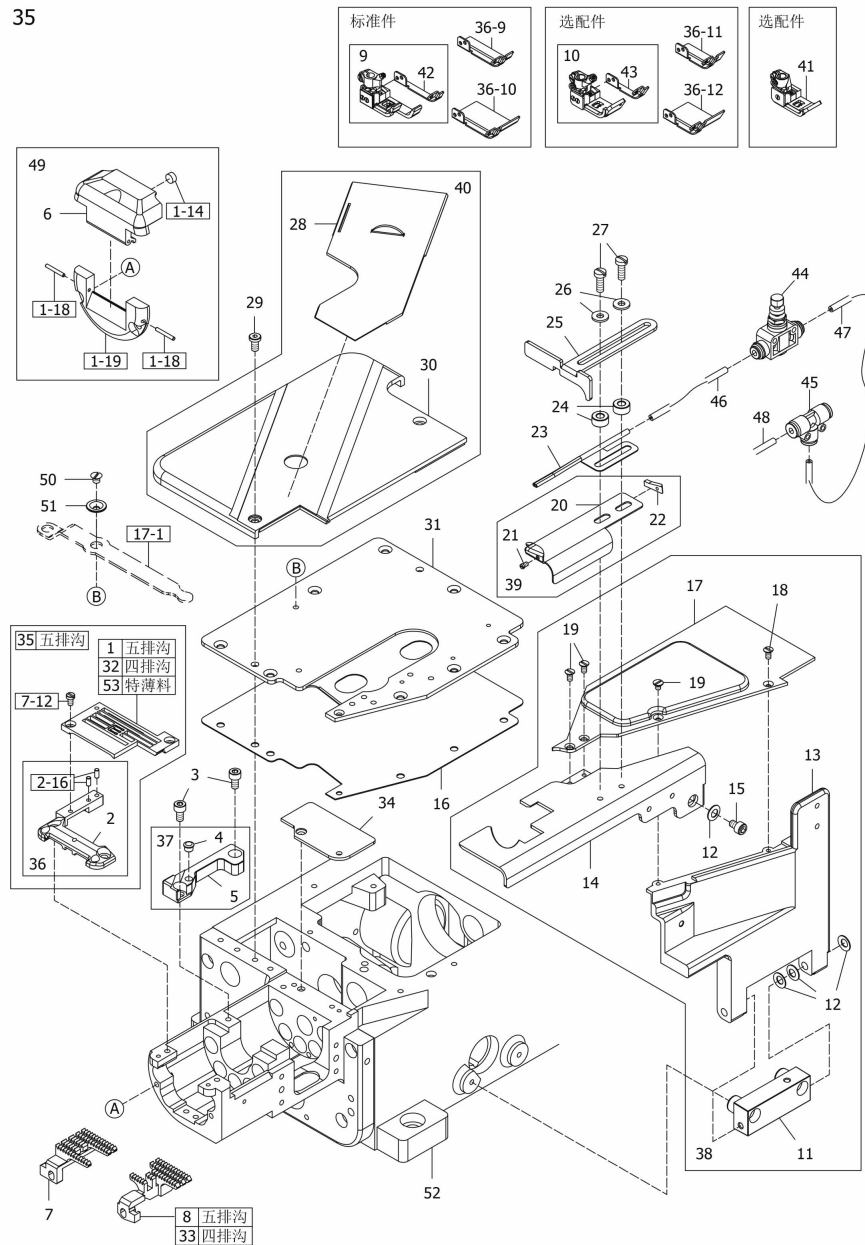
**KNIFE DRIVING MECHANISM(1)****左修刀驱动机构(1)****34**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
43	07203443	Screw (M2.5-0.45×3).....	螺丝.....	1
44	07203444	Washer.....	垫片.....	1
45	07201337	Spring Washer.....	弹簧垫片.....	1
46	07203446	Suction Pipe.....	吸布屑管.....	1
47	07203447	Suction Pipe.....	吸布屑管.....	1
48	07801336	Seal Plug.....	止油塞.....	1
49	07203449	Upper Knife Shaft C.Set.....	切刀主轴组.....	1
50	07801325	Collar C.Set.....	轴环组.....	3
51	07870648	Screw (M5-0.8×5).....	螺丝.....	3
54	07203454	Spring Cap.....	调钮.....	1



Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	★	Stitch Plate	针板	1
2	07203502	Stitch Plate Support	针板支架	1
3	07870256	Screw(M4-0.7×8)	螺丝	2
4	07873457	Seal Plug	封塞	1
5	07203505	Supplementary Slide Cover	滑件补助盖	1
6	07203506	Cylinder Side Cover (Upper)	圆筒上侧盖	1
7	07203507	Main Feed Dog	主齿	1
8	07203508	Differential Feed Dog	差动齿	1
9	★	Presser Foot, Complete Set	压脚组	1
10	★	Presser Foot, Complete Set	短压脚组	1
11	07801449	Front Cover Hinge	前盖铰链	1
12	07870226	Conical Spring Washer	锥形弹簧垫圈	4
13	07203513	Front Cover (Lower)	前盖底座	1
14	07203514	Lap Former Guide Support	导布器支架	1
15	07870913	Screw (M4-0.7×6)	螺丝	1
16	07203516	Crank Chamber Cover Gasket	曲轴室垫片	1
17	07873464	Front Cover (Upper)	前盖顶座	1
18	07870232	Screw (M3-0.5×6)	螺丝	1
19	07870246	Screw (M3-0.5×5)	螺丝	3
20	07203520	Lap Former Guide (Left)	导布器(左)	1
21	07801404	Screw (3/32-56×3.3)	螺丝	1
22	07203522	Lap Former Guide	导布器	1
23	07801463	Uncurling Air Pipe	气压式整平器	1
24	07203524	Spacer	垫块	2
25	07203525	Lap Former Guide	导布器	1
26	07870323	Washer	垫片	2
27	07870102	Screw(M4-0.7×12)	螺丝	2
28	07203528	Slide Cover	滑盖	1
29	07873468	Screw(M4-0.7×8)	螺丝	1
30	07203530	Cloth Plate(Slide Cover)	缝制平台(滑盖)	1
31	07203531	Crank Chamber Cover	曲柄轴室盖	1
32	★	Stitch Plate	针板(四排沟)	1
33	07203533	Differential Feed Dog	差动齿	1
34	07203534	Crank Chamber Front Cover (Small)	曲轴室前盖(小)	1
35	07203535	Stitch Plate Support C.Set	针板支架组	1
36	07203536	Stitch Plate Support	针板支架	1
37	07203537	Supplementary Slide Cover C.Set	滑件补助盖组	1
38	07203538	Front Cover (Lower) C.Set	前盖底座组	1
39	07203539	Lap Former Guide C.Set (Left)	导布器组(左)	1

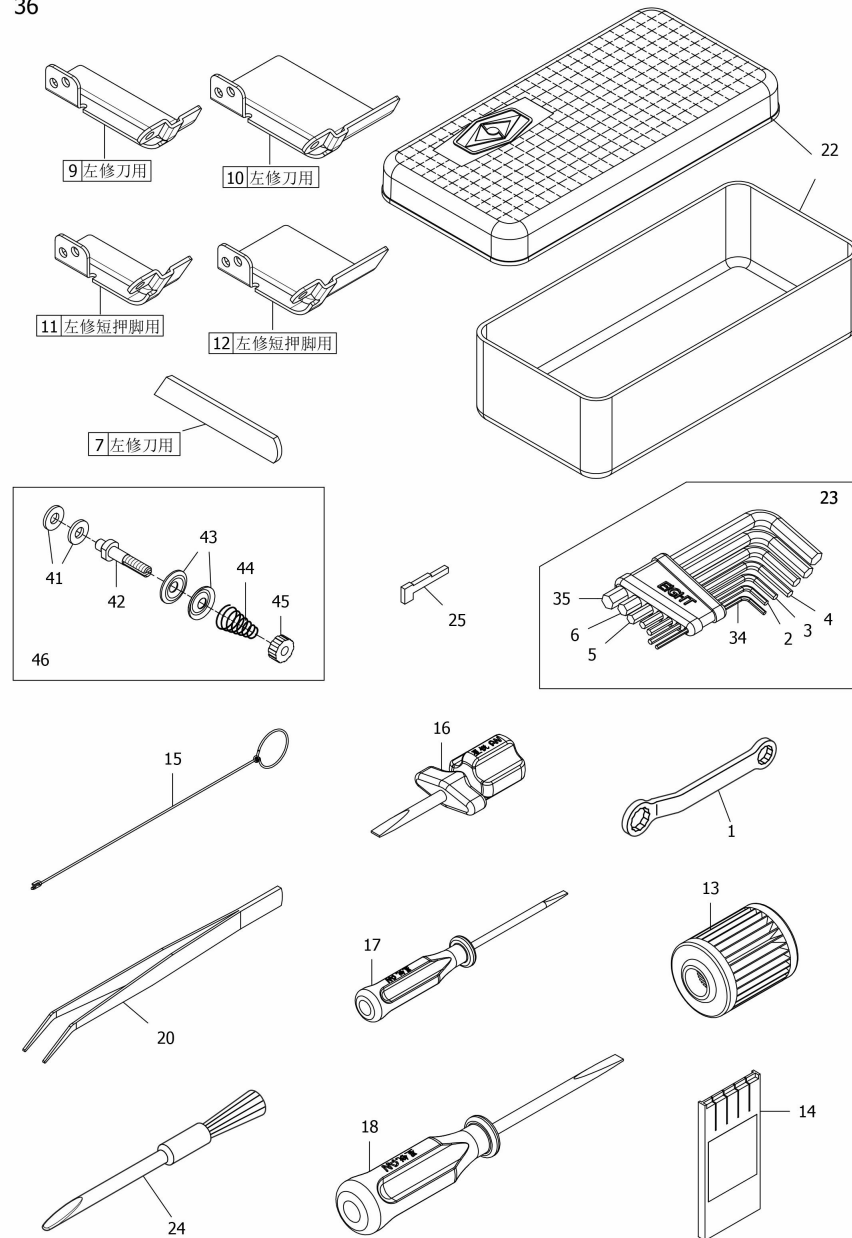
★ 请参照附件一【标准规格件】

**KNIFE DRIVING MECHANISM(2)****左修刀驱动机构 (2)**

Ref.	Parts	Description	品名	Amt.
No.	No.			Req.
40	07203540	Cloth Plate(Slide Cover) C.Set.....	缝制平台组(滑盖).....	1
41	★	Presser Foot, Complete Set	极短压脚组.....	1
42	07801458	Fabric Presser(width 5.5mm).....	押布板.....	1
43	07801478	Fabric Presser(width 5.5mm).....	押布板(短压脚用).....	1
44	07804311	Speed Controller.....	控速器.....	1
45	07801467	T-Connector.....	T型链接器.....	1
46	07801468	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
47	07801469	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
48	07801470	Air Tube (Blue).....	气压管(蓝)(6mm).....	1
49	07203549	Cylinder Side Cover C.Set(Upper).....	圆筒上侧盖组件.....	1
50	07873467	Screw (M4-0.7×4.5).....	螺丝.....	1
51	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1
52	07203552	Machine Frame Unit.....	机壳.....	1
53	★	Stitch Plate	针板(特薄料用).....	1

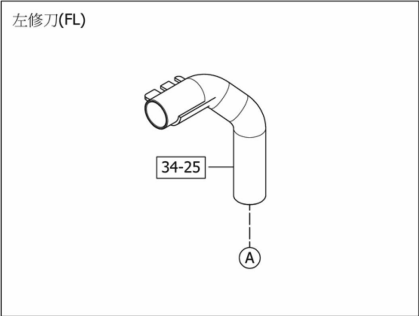
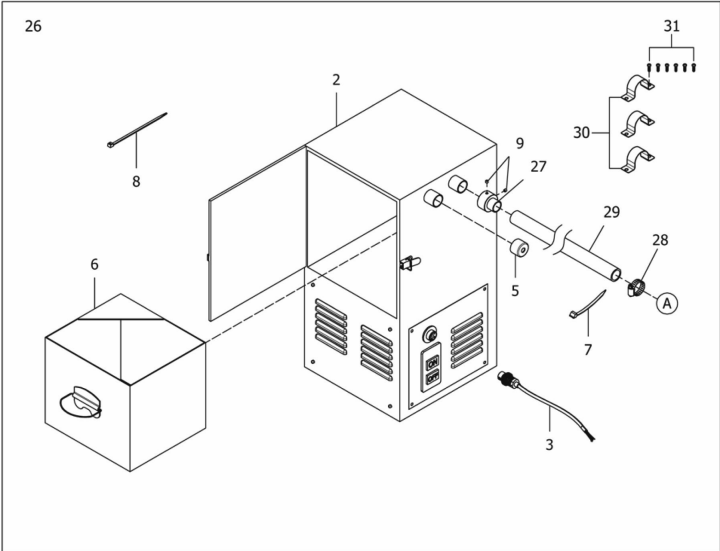
★ 请参照附件一【标准规格件】

36

**ATTACHMENT BOX (KNIFE)****附件盒(左修刀用)****36**

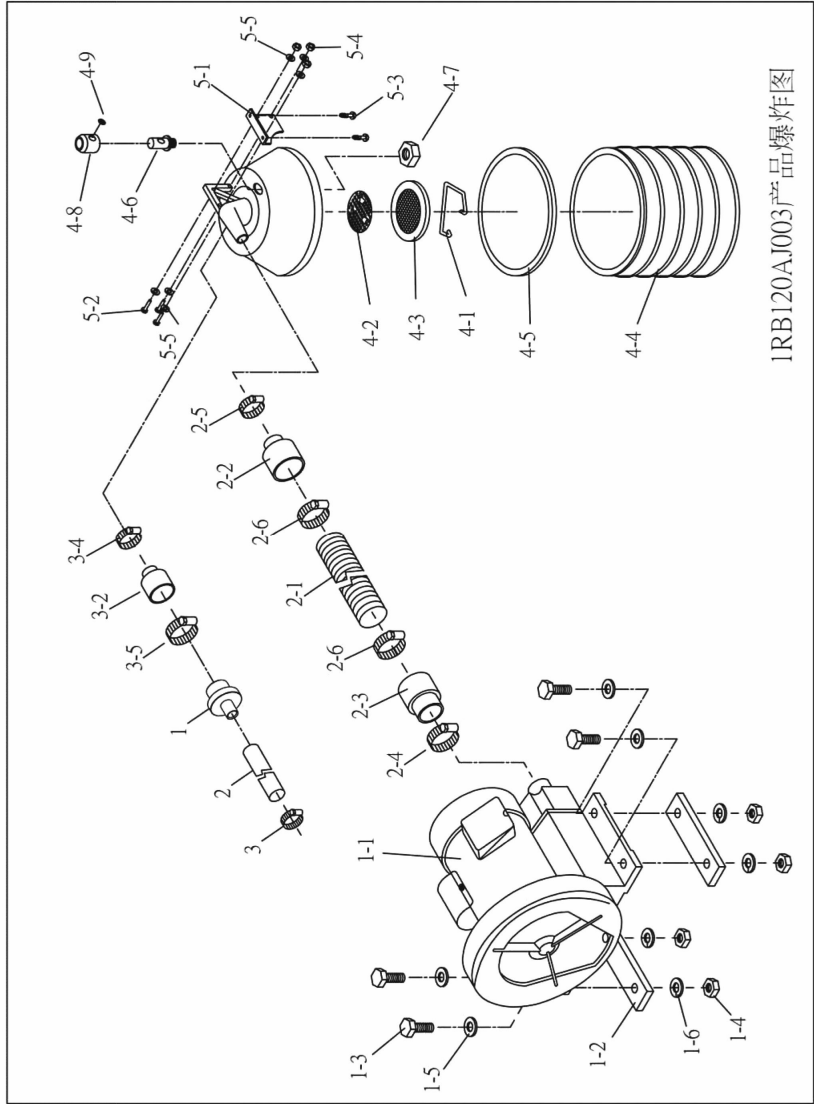
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07873201	Ring Spanner.....	梅花板手.....	1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角板手.....	1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角板手.....	1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角板手.....	1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角板手.....	1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角板手.....	1
7	07203441	Lower Knife.....	下切刀(左修刀用).....	1
9	07803632	Fabric Presser(width 13mm).....	押布板(左修刀用).....	1
10	07803633	Fabric Presser(width 25.5mm).....	押布板(左修刀用).....	1
11	07803634	Fabric Presser(width 13mm).....	押布板(左修刀短压脚用).....	1
12	07803635	Fabric Presser(width 25.5mm).....	押布板(左修刀短压脚用).....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	★	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
20	07873220	Thread Tweezers.....	穿线夹.....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07803523	Hexagonal Wrench C.Set.....	内六角板手组.....	1
24	07873226	Hairbrush.....	毛刷.....	1
25	07873227	Gage,Sheet.....	定规.....	1
34	07803528	Hexagonal Wrench (1.5mm).....	内六角板手.....	1
35	07803529	Hexagonal Wrench (6.0mm).....	内六角板手.....	1
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post.....	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set.....	单针车缝张力辅助件.....	1

★ 请参照附件一【标准规格件】



" AW16" DEVICE C.SET (SELECT DEVICE) 密封式(箱型)吸屑屑组-AW16 (选择配备) 37

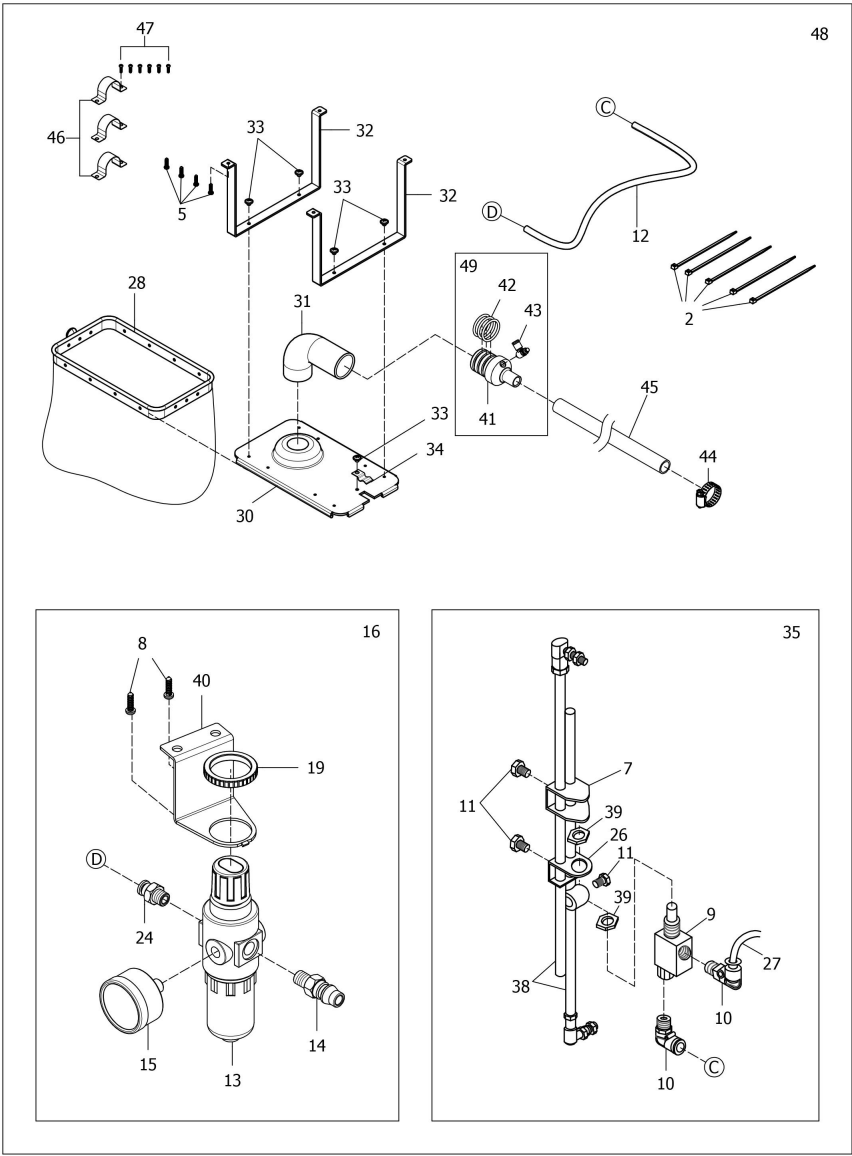
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
2	07804502	Air Case.....	吸风箱.....	1
3	07804503	Electric Wire.....	电源线.....	1
5	07804505	Plug.....	塞子.....	1
6	07804506	Case.....	布屑集中盒.....	1
7	07804507	Stable Strap.....	束带.....	1
8	130101002	Ties.....	束线带 (CV-250)	5
9	07873454	Screw (M6-1X5).....	螺丝.....	2
26	07203726	AW Case Set.....	吸风箱组.....	1
27	07203727	Connect Tube.....	接管.....	1
28	07203728	Fixed Ring	套环(10-20).....	1
29	07203729	Tube.....	风管.....	1
30	07203730	Fixed Plate.....	固定板3/4"	3
31	07203731	Wood Screw.....	木螺丝.....	6



No	料号	品名	用量
1-1	2RB120AJ001	马达	1
1-2	313SMR190	RB马达固定铁板	2
1-3	331SH1310	外六角螺丝	4
1-4	332NO1090	六角螺母	4
1-5	333WP1160	垫片	4
1-6	334WS2020	弹簧华司	4
2-1	316PT6010	螺纹管	1.2M
2-2	316RB2150	橡胶接头	1
2-3	316RB2170	橡胶接头	1
2-4	339HSE010	齿形束带	1
2-5	339HSE020	齿形束带	1
2-6	339HSE030	齿形束带	2
3-2	315RB1020	塑胶接头	1
3-4	339HSE020	齿形束带	1
3-5	339HSE010	齿形束带	1
4-1	313SMR160	防尘网弹簧	1
4-2	313SMR200	铁网	1
4-3	33ZSMR170	防尘固定环网	1
4-4	2RB5ZSMR1101	塑胶集尘筒	1
4-5	35ZSMR120	密气环	1
4-6	312SMR060	调压阀本体	1
4-7	332NO1250	螺母	1
4-8	316RB2080	调压橡胶	1
4-9	313SMR210	调压孔网板	1
5-1	313SMR130	固定座	1
5-2	331SP1190	圆头螺丝	3
5-3	331SW1010	木螺丝	2
5-4	332NO1050	六角螺母	3
5-5	333WP1040	平垫片	6

<此配件为标准配备，表格由制造厂商提供，仅供参考>

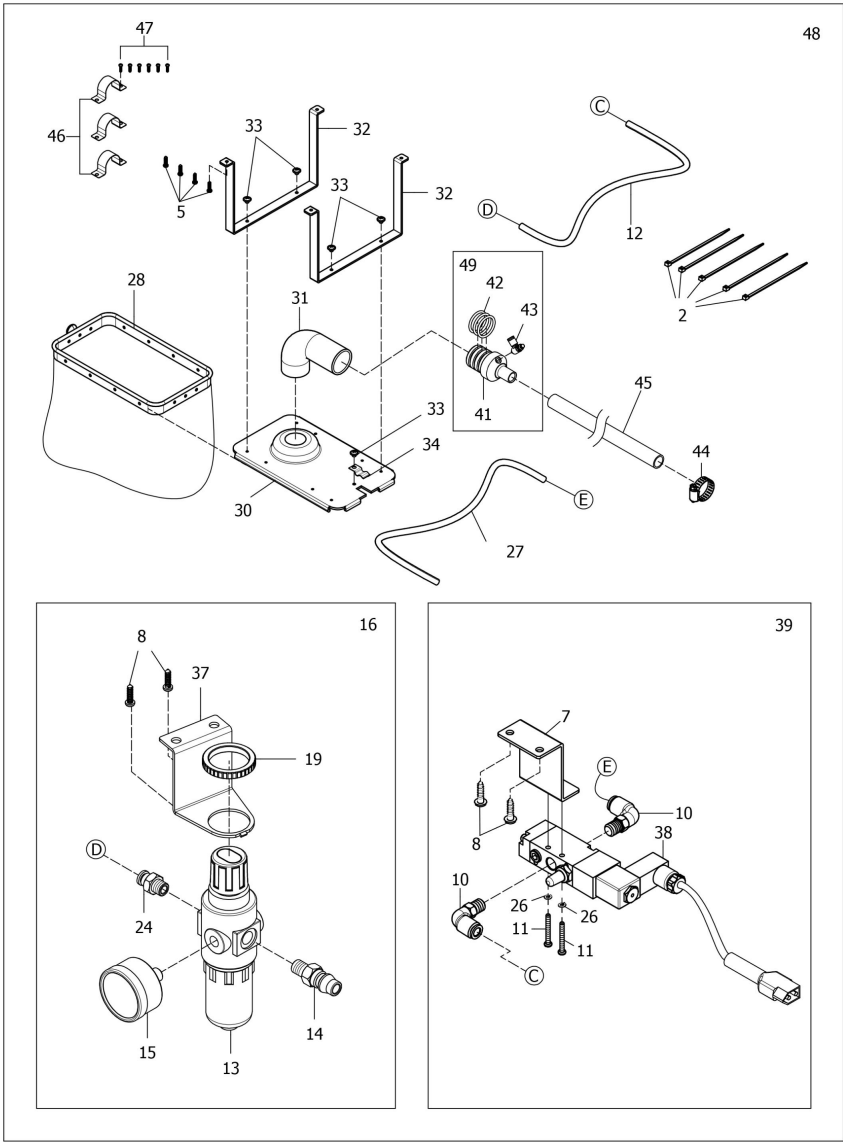
1	07203801	Connect Tube..... 接管.....	1
2	07203729	Tube..... 风管.....	1
3	07203728	Fixed Ring..... 套环(10-20).....	1



"AW18"DEVICE C.SET(SELECT DEVICE)

离合器马达专用布袋式气动吸风集尘-AW18(选择配备)

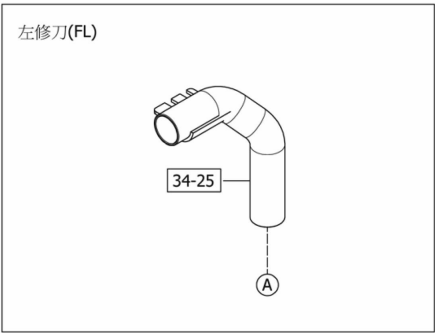
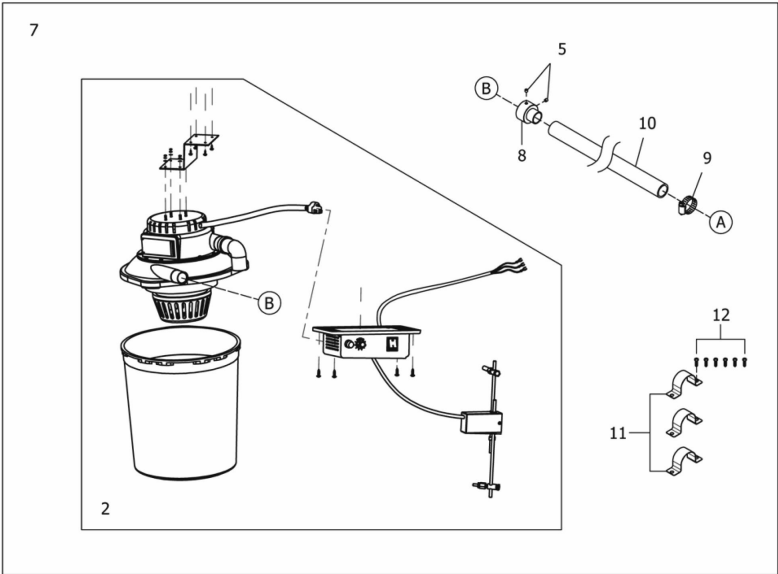
Ref.	Parts		品名	Amt.
No.	No.	Description		Req.
2	130101002	Ties.....	束线带 (CV-250).....	5
5	07804705	Wood Screw.....	木螺丝.....	8
7	07804707	Connecting Rod Holder.....	连杆固定座.....	1
8	07872402	Wood Screw.....	木螺丝.....	2
9	07804709	Pneumatic Valve.....	气压阀.....	1
10	07804710	Coupler.....	转接头.....	2
11	07804711	Screw.....	螺丝.....	3
12	07804712	Tube(Black).....	风管(黑) (6mm).....	1
13	07872408	Pneumatic Regulator.....	气压调节器.....	1
14	07872405	Coupler.....	转接头.....	1
15	07872407	Gauge.....	气磅表.....	1
16	07804716	Pneumatic Regulator C.Set.....	气压调节器组.....	1
19	07872404	Screw Ring.....	螺环.....	1
24	07872401	Coupler.....	转接头.....	1
26	07804726	Pneumatic Valve Bracket.....	气压阀支架.....	1
27	07804727A	Tube(Blue).....	气管(蓝) (6mm).....	1
28	07804728	Bag.....	布袋.....	1
30	07804730	Cover.....	布屑盖.....	1
31	07804731	Clear Pipe.....	吸屑管.....	1
32	07804732	Holder.....	固定座.....	2
33	07804733	Screw (M4-0.7X3.5).....	螺丝.....	5
34	07804734	Spring Washer.....	弹片.....	1
35	07804735	Pneumatic Valve C.Set.....	气压阀组.....	1
38	07804738	Connecting Rod.....	踏板连杆.....	2
39	07804739	Nut.....	螺帽.....	2
40	07872403	Bracket.....	托架.....	1
41	07203941	Connect Tube.....	接管.....	1
42	07203942	O-ring.....	O环.....	1
43	07801329A	Speed Controller.....	肘型接头.....	3
44	07203728	Fixed Ring.....	套环(10-20).....	1
45	07203729	Tube.....	风管.....	1
46	07203730	Fixed Plate.....	固定板3/4".....	3
47	07203731	Wood Screw.....	木螺丝.....	6
48	07203948	AW Clear System.....	吸风组.....	1
49	07203949	Connect Tube C.Set.....	接管组.....	1



"AW19"DEVICE C.SET(SELECT DEVICE)

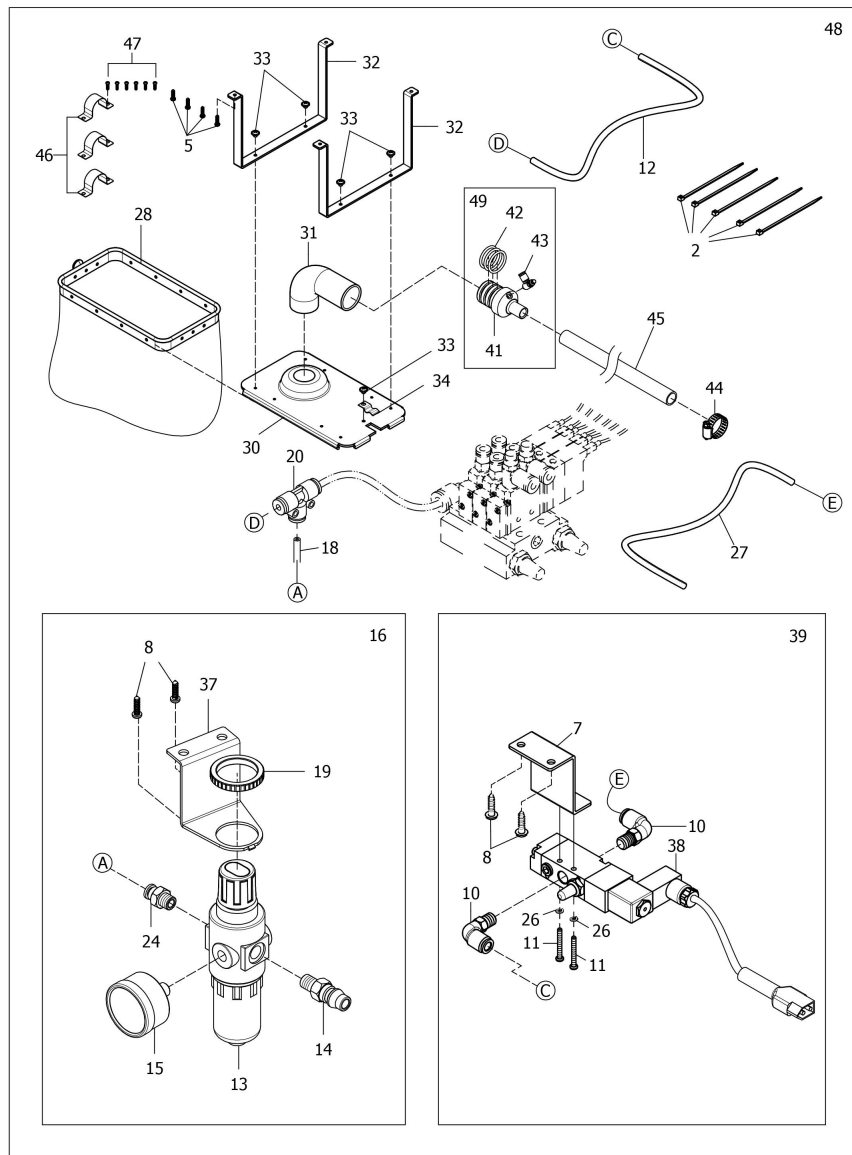
布袋式气动吸风集尘-AW19(选择配备)

Ref.	Parts		Amt.	
No.	No.	Description	品名	Req.
2	130101002	Ties.....	束线带 (CV-250)	5
5	07804705	Wood Screw.....	木螺丝	8
7	07804807	Bracket.....	托架	1
8	07872402	Wood Screw.....	木螺丝	4
10	07804710	Coupler.....	转接头	2
11	07804811	Screw (M3-0.5X24).....	螺丝	2
12	07804712	Tube(Black).....	风管(黑) (6mm)	1
13	07872408	Pneumatic Regulator.....	气压调节器	1
14	07872405	Coupler.....	转接头	1
15	07872407	Gauge.....	气磅表	1
16	07804716	Pneumatic Regulator C.Set.....	气压调节器组	1
19	07872404	Screw Ring.....	螺环	1
24	07872401	Coupler.....	转接头	1
26	07804826	Spring Washer.....	弹簧垫片	2
27	07804727A	Tube(Blue).....	气管(蓝) (6mm)	1
28	07804728	Bag.....	布袋	1
30	07804730	Cover.....	布屑盖	1
31	07804731	Clear Pipe.....	吸屑管	1
32	07804732	Holder.....	固定座	2
33	07804733	Screw (M4-0.7X3.5).....	螺丝	5
34	07804734	Spring Washer.....	弹片	1
37	07872403	Bracket.....	托架	1
38	07804838	Solenoid Valve.....	电磁阀	1
39	07804839	Electromagnetic Valve C.Set.....	气压电磁阀组	1
41	07203941	Connect Tube.....	接管	1
42	07203942	O-ring.....	O环	1
43	07801329A	Speed Controller.....	肘型接头	3
44	07203728	Fixed Ring.....	套环(10-20)	1
45	07203729	Tube.....	风管	1
46	07203730	Fixed Plate.....	固定板3/4"	3
47	07203731	Wood Screw.....	木螺丝	6
48	07204048	AW Clear System.....	吸风组	1
49	07203949	Connect Tube C.Set.....	接管组	1



" AW20" DEVICE C.SET (SELECT DEVICE) 筒型式电动吸风集尘-AW20 (选择配备) 41

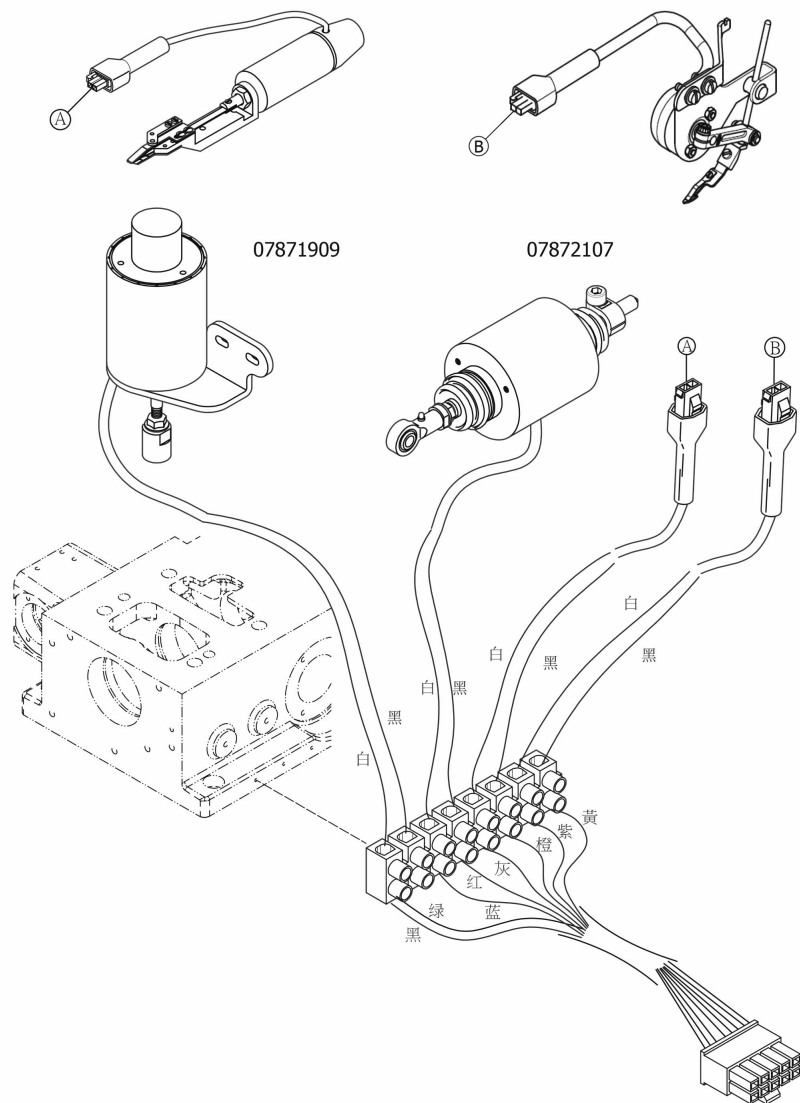
Ref.	Parts			Amt.
No.	No.	Description	品名	Req.
2	07404202	Bucket Collector.....	集尘筒.....	1
5	07873454	Screw (M6-1X5).....	螺丝.....	2
7	07204107	AW Clear System.....	吸风组.....	1
8	07204108	Connect Tube.....	接管.....	1
9	07203728	Fixed Ring.....	套环 (10-20)	1
10	07203729	Tube.....	风管.....	1
11	07203730	Fixed Plate.....	固定板3/4"	3
12	07203731	Wood Screw.....	木螺丝.....	6

**"AW21"DEVICE C.SET(SELECT DEVICE)****布袋式气动吸风集尘-AW21(选择配备) 42**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
2	130101002	Ties.....	束线带(CV-250).....	5
5	07804705	Wood Screw.....	木螺丝.....	8
7	07804807	Bracket.....	托架.....	1
8	07872402	Wood Screw.....	木螺丝.....	4
10	07804710	Coupler.....	转接头.....	2
11	07804811	Screw (M3-0.5X24).....	螺丝.....	2
12	07804712	Tube(Black).....	风管(黑)(6mm).....	1
13	07872408	Pneumatic Regulator.....	气压调节器.....	1
14	07872405	Coupler.....	转接头.....	1
15	07872407	Gauge.....	气磅表.....	1
16	07872409	Pneumatic Regulator C.Set.....	气压调节器组.....	1
18	07805518	Tube(Blue).....	气管(蓝)(6mm).....	1
19	07872404	Screw Ring.....	螺环.....	1
20	07805520	T-Connector.....	T型链接器.....	1
24	07872401	Coupler.....	转接头.....	1
26	07804826	Spring Washer.....	弹簧垫片.....	2
27	07804727A	Tube(Blue).....	气管(蓝)(6mm).....	1
28	07804728	Bag.....	布袋.....	1
30	07804730	Cover.....	布屑盖.....	1
31	07804731	Clear Pipe.....	吸屑管.....	1
32	07804732	Holder.....	固定座.....	2
33	07804733	Screw (M4-0.7X3.5).....	螺丝.....	5
34	07804734	Spring Washer.....	弹片.....	1
37	07872403	Bracket.....	托架.....	1
38	07804838	Solenoid Valve.....	电磁阀.....	1
39	07804839	Electromagnetic Valve C.Set.....	气压电磁阀组.....	1
41	07203941	Connect Tube.....	接管.....	1
42	07203942	O-ring.....	O环.....	1
43	07801329A	Speed Controller.....	肘型接头.....	3
44	07203728	Fixed Ring.....	套环(10-20).....	1
45	07203729	Tube.....	风管.....	1
46	07203730	Fixed Plate.....	固定板3/4".....	3
47	07203731	Wood Screw.....	木螺丝.....	6
48	07204248	AW Clear System.....	吸风组.....	1
49	07203949	Connect Tube C.Set.....	接管组.....	1

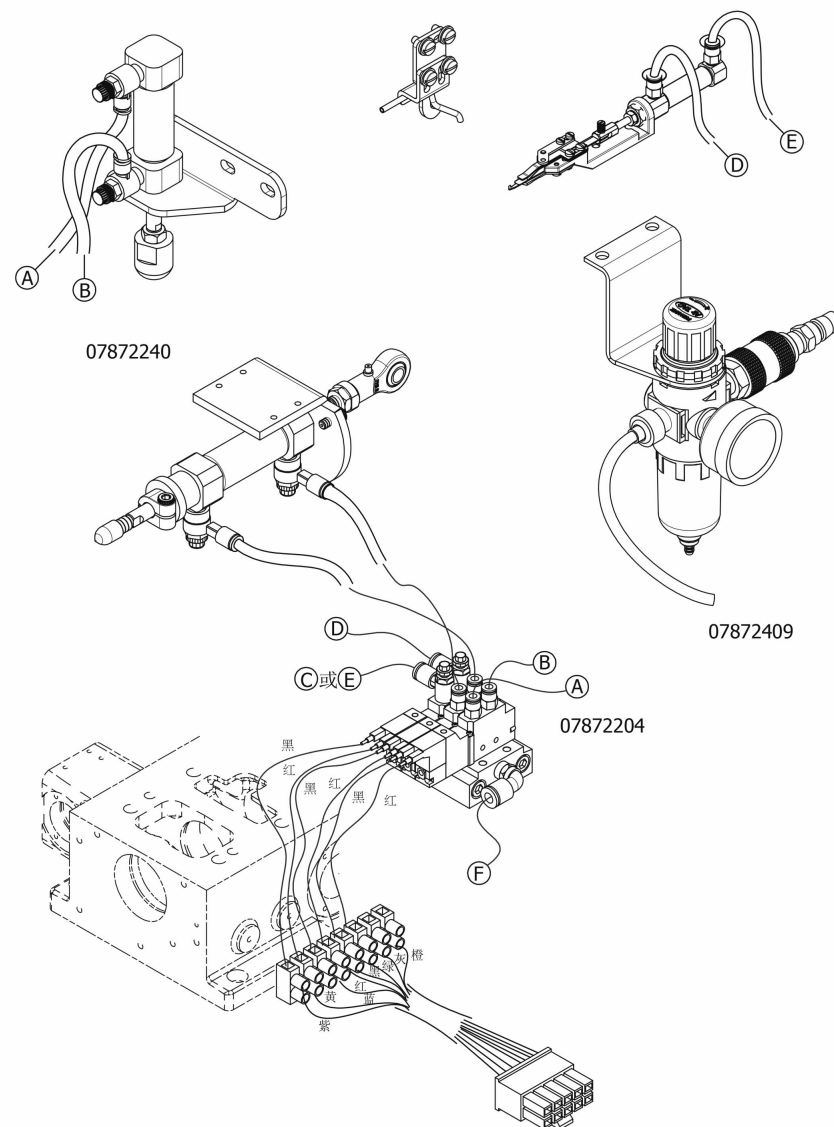
气压传动切刀元件组装线路图 (EWT, EST)

07871750

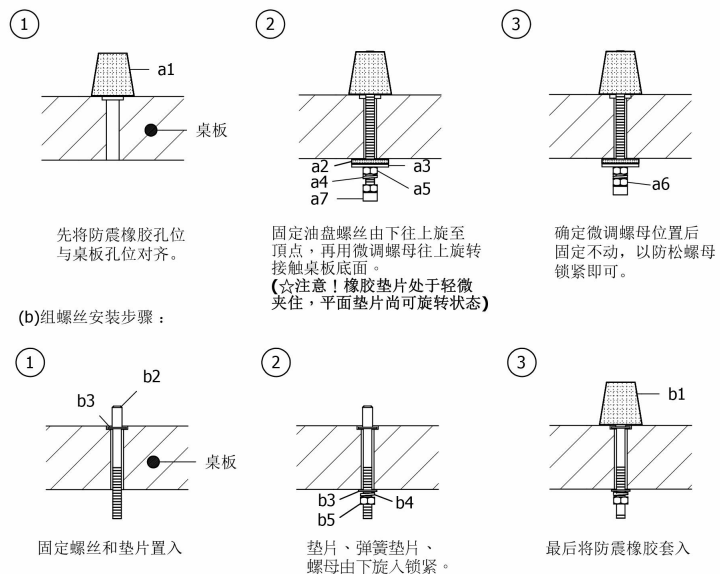
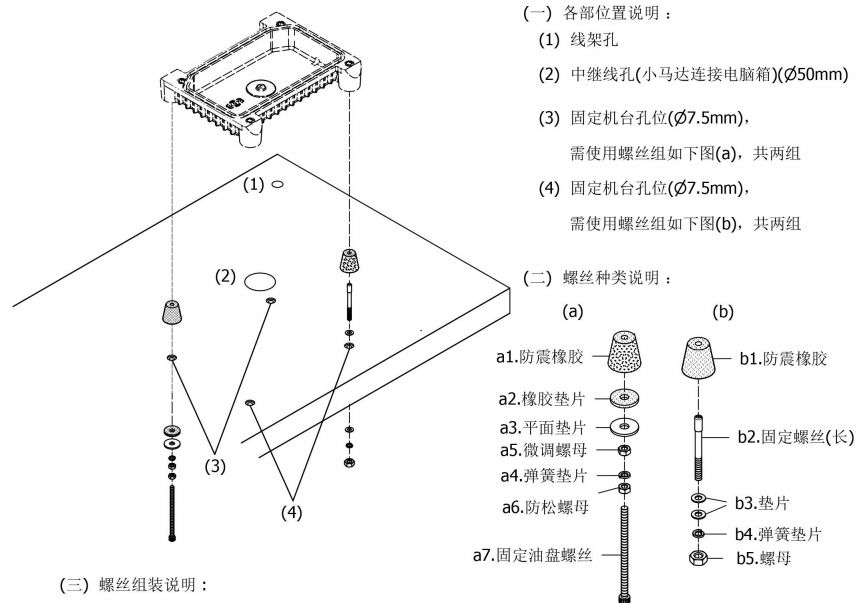


气压传动切刀元件组装线路图 (AWT, AST)

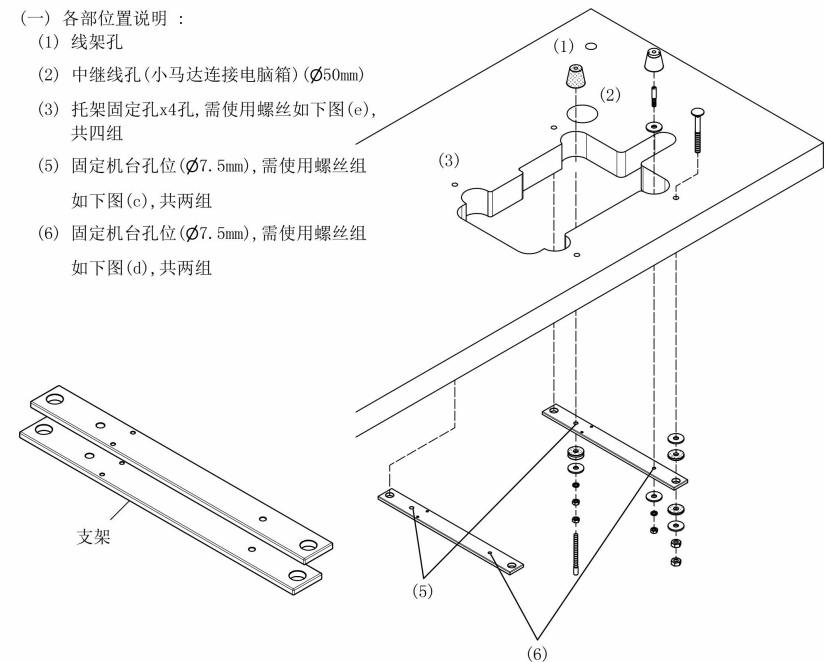
07871811



微型小马达(T系列)产品与桌板安装方式



下沉式桌板安装方式



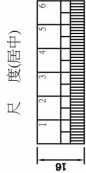
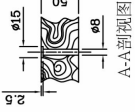
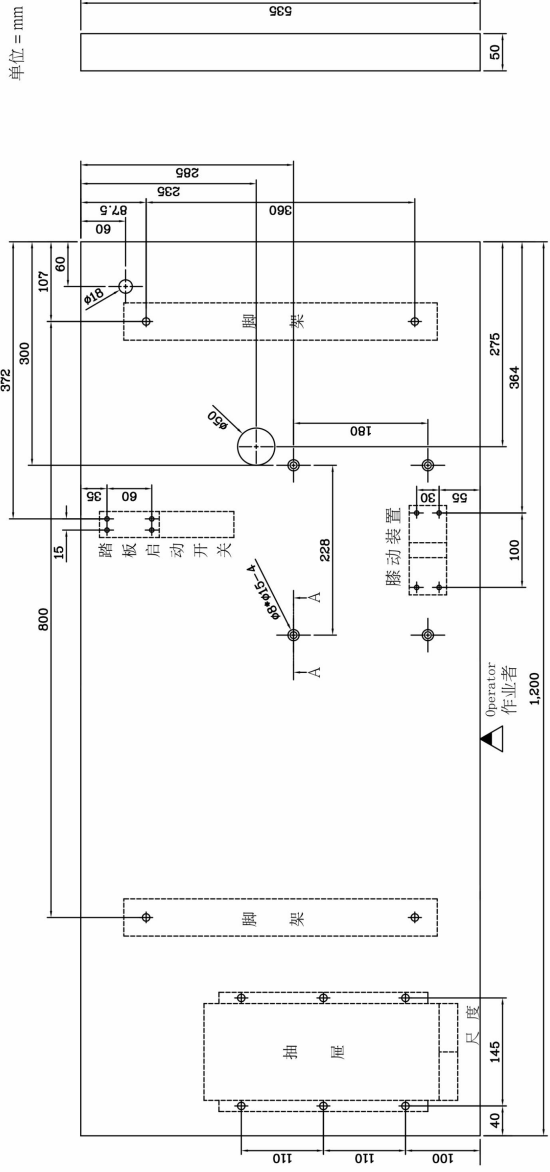
☆(c)组螺丝安装步骤请参照“微型小马达桌板安装”之(a)组螺丝。

技术通报

<星锐牌·FW-787-TB系列、FW-720-TB系列、FW-780-TB系列·平面式桌板·车架及相关配件安装位置示意图>

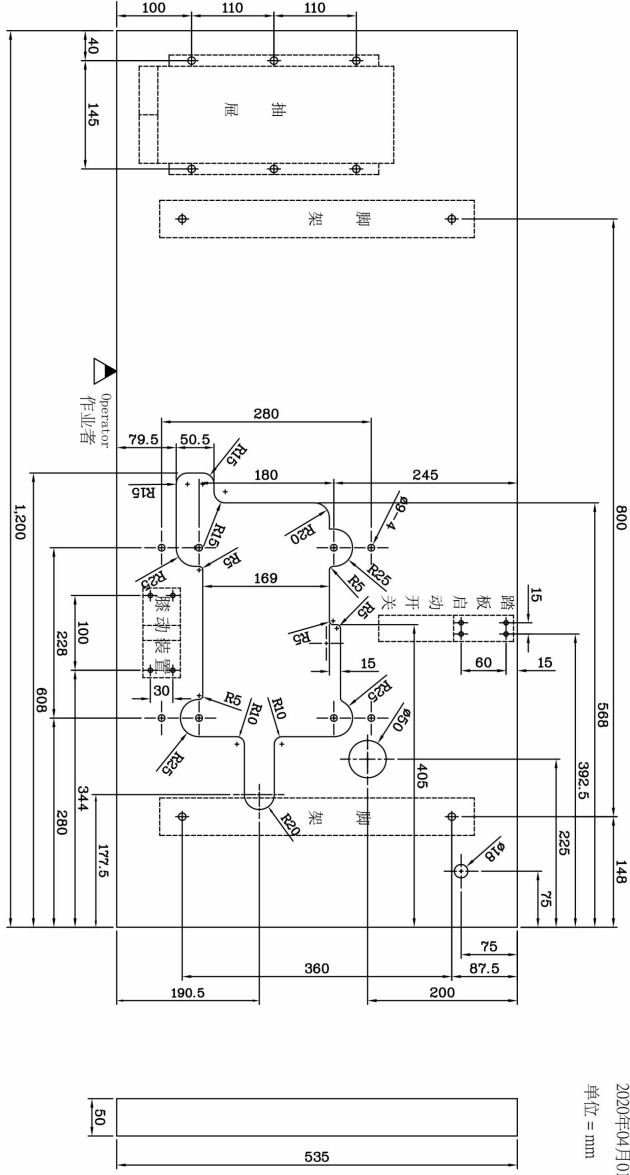
2020年03月31日 版本

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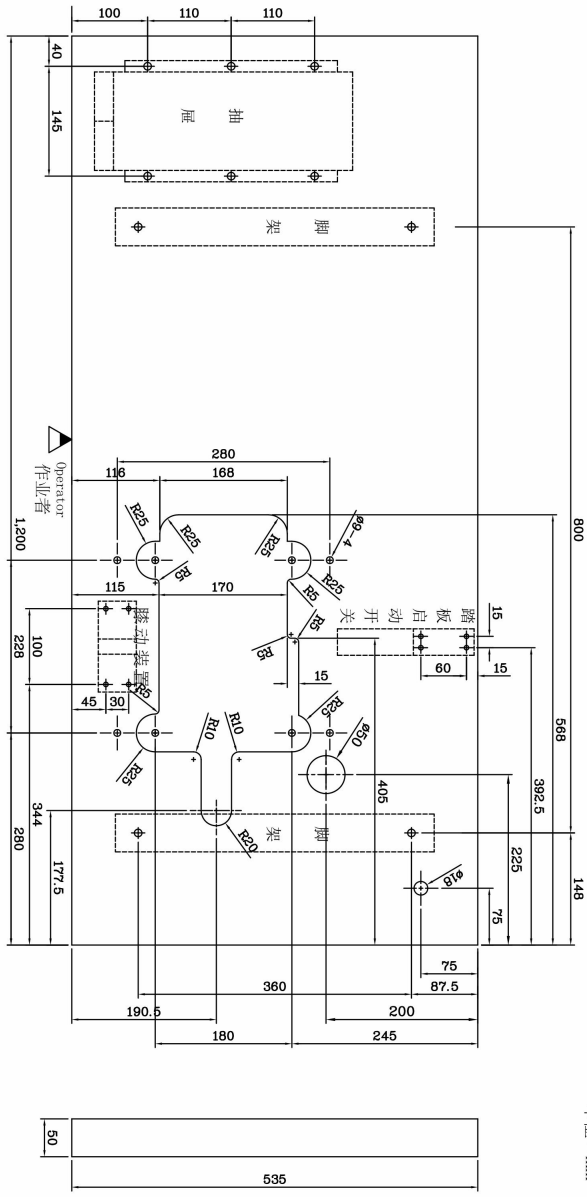
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2020年04月01日 版本
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技术通报
<星锐牌·FW-780-TB-FL系列、FW-720-TB-FL系列下沉式桌板·车架及相关配件安装位置示意图>

〈星锐牌·FW-720-TB-FL系列、平面式桌板·车架及相关配件安装位置示意图〉

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2020年03月31日 版本
单位 = mm

＜星锐牌·FW-787TB系列·FW-780TB系列·FW-720TB系列·下沉式桌板·车架及相关配件安装位置示意图＞

附件一

[illegible]

GAUGE PARTS LIST

标准规格件

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附件一

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